



PARTS CATALOG

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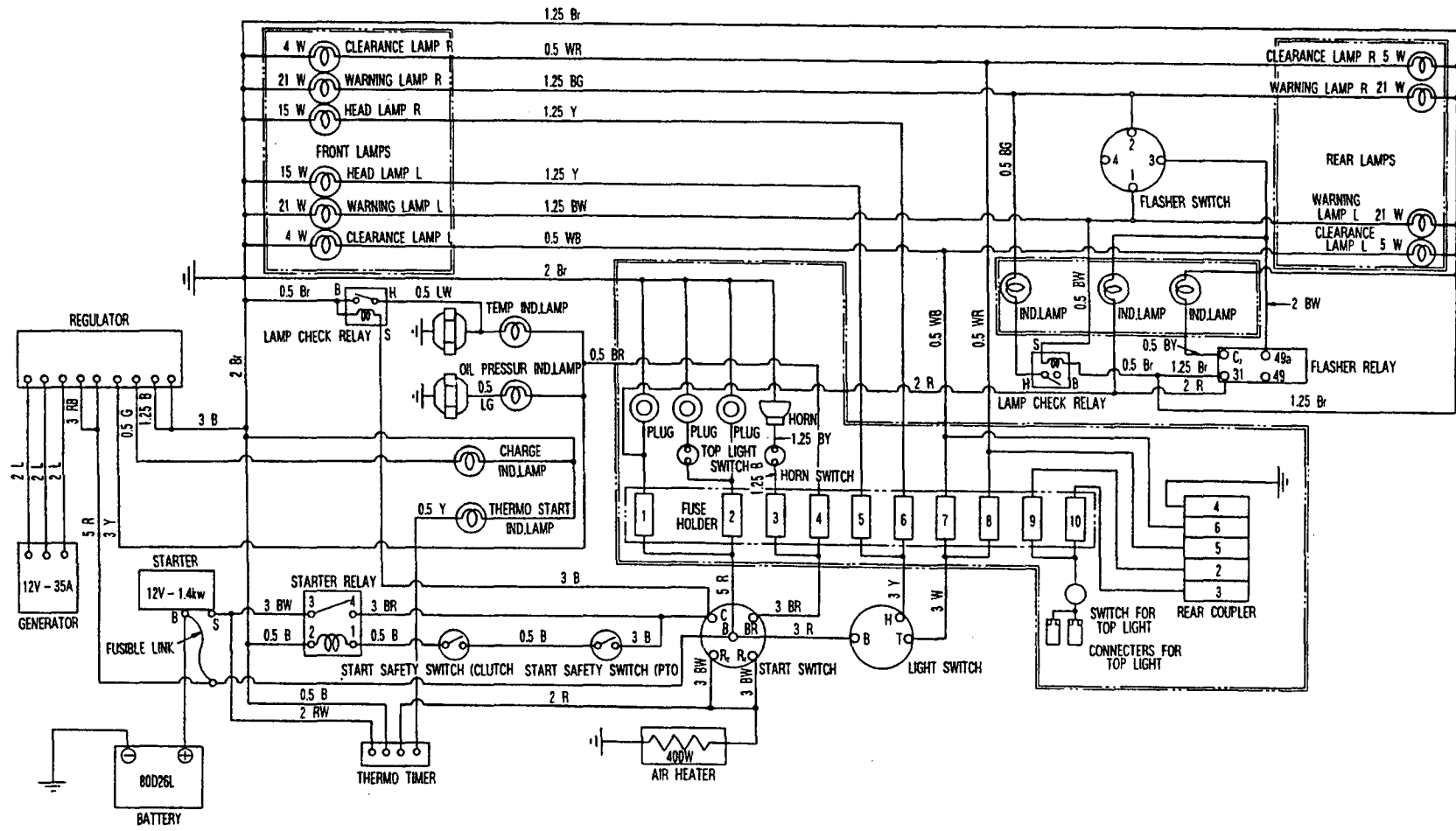
OCT10-G24201

PREFACE

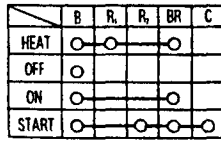
This parts catalog carries all parts incorporated in YANMAR Model YM200-HK, YM206-HK & YM206D-HK tractors manufactured since January, 1991.

Each illustration corresponds to the parts list on the following page.

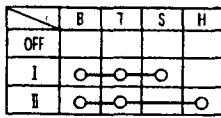
When ordering parts, clearly write down the tractor model, as well as the name and number of each part in your order sheet. This will help insure reliable delivery of the parts you have ordered.



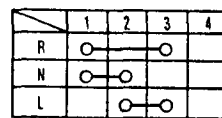
STARTING SWITCH LOGIC CIRCUIT



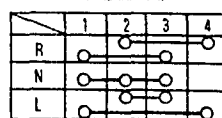
LIGHTING SWITCH LOGIC CIRCUIT



FLASHER SWITCH LOGIC CIRCUIT (HAZARD OFF)



HAZARD SWITCH LOGIC CIRCUIT (HAZARD ON)



CONTENTS

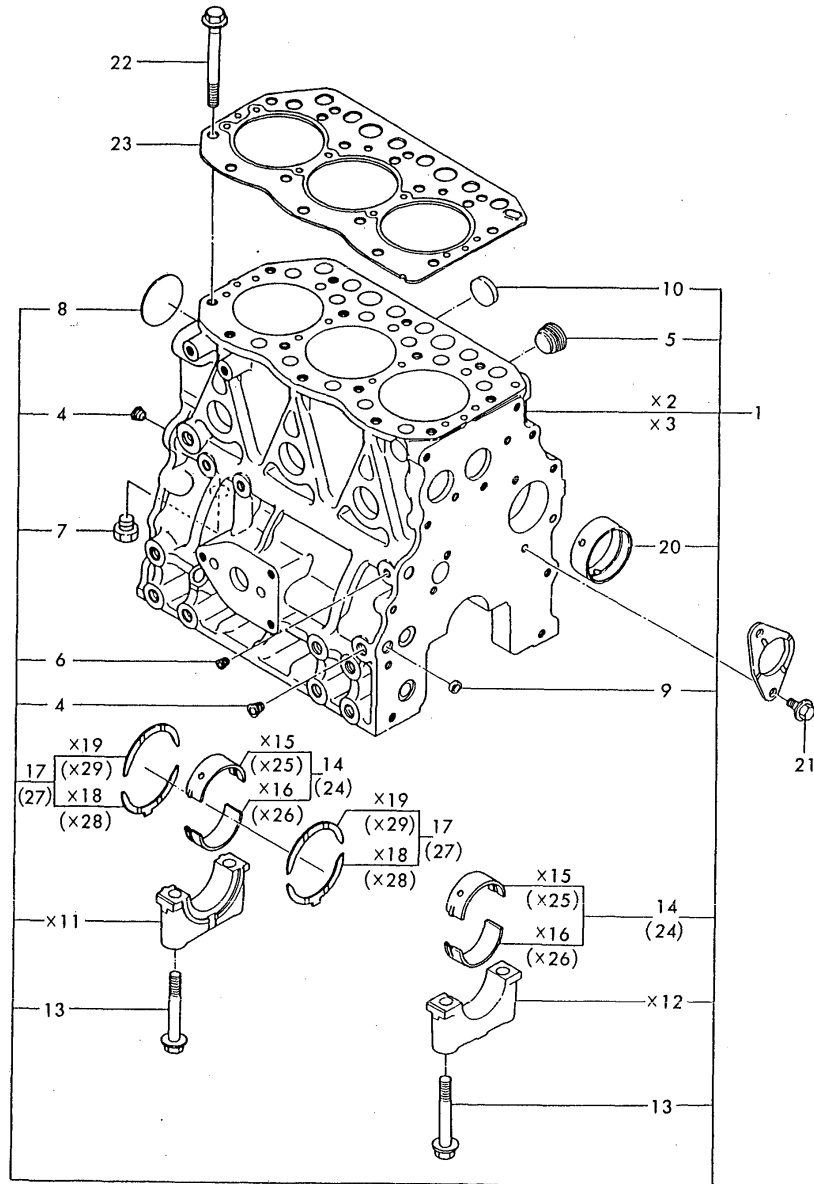
MODEL : YM200/206(D)-HK(HAKO)
PC NO : OCT10-G24201

Fig.No.	GROUP NAME
	ENGINE(3TNC80-RHK)
1.	CYLINDER BLOCK
2.	GEAR HOUSING
3.	MOUNTING FLANGE & OIL SUMP
4.	CYLINDER HEAD & BONNET
5.	SUCTION MANIFOLD & AIR CLEANER
6.	EXHAUST MANIFOLD & SILENCER
7.	CAMSHAFT & DRIVING GEAR
8.	CRANKSHAFT & PISTON
9.	LUB. OIL SYSTEM
10.	COOLING WATER SYSTEM
11.	FUEL INJECTION PUMP
12.	FUEL INJECTION LINE
13.	FUEL LINE
14.	GOVERNOR
15.	ENGINE STOP DEVICE
16.	STARTING MOTOR
17.	GENERATOR
18.	GASKET SET & TOOL(OPTIONAL)
	CHASSIS(YM200,6D-HK)
19.	THROTTLE
20.	FUEL TANK
21.	FRONT PTO DRIVE & CONTROL
22.	FRAME & CENTER PIN
23.	FRONT AXLE(YM200,206-HK)
24.	FRONT AXLE(FOR YM206D-HK)
25.	RING GEAR OF FRONT AXLE
26.	PROPELLER SHAFT(FOR YM206D-HK)
27.	FRONT SPINDLE(FOR YM206D-HK)

Fig.No.	GROUP NAME
28.	STEERING
29.	CLUTCH
30.	TRANSMISSION HOUSING
31.	CENTER PLATE(FOR YM200-HK)
32.	CENTER PLATE& POWER SHIFT PUMP
33.	REGULATOR(FOR YM206,206D-HK)
34.	TRANSMISSION GEAR(FOR YM200-HK)
35.	CREEP GEAR(FOR 206D-HK)
36.	TRANSMISSION GEARS(YM206,D-HK)
37.	P.T.O. SHAFT
38.	MAIN SHIFT
39.	RANGE SHIFT & P.T.O. SHIFT
40.	FRONT DRIVE(FOR YM206D-HK)
41.	RING GEAR & DIFFERENTIAL GEARS
42.	REAR AXLE HOUSING & DIFF. LOCK
43.	FINAL PINION & REAR AXLE SHAFT
44.	BRAKES
45.	PARKING BRAKE
46.	HYDRAULIC PUMP
47.	HYDRAULIC CYLINDER
48.	HYDRAULIC LIFT
49.	HYDRAULIC CONTROL VALVE
50.	HYDRAULIC CONTROL
51.	HYDRAULIC PIPES
52.	ELECTRIC PARTS
53.	BONNET
54.	THREE-POINT HITCH
55.	FRONT P.T.O.

Fig.1. CYLINDER BLOCK

Fig. 1 CYLINDER BLOCK



(A)=3TNC80-RHK

(B)=

(C)=

(D)=

(E)=

(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	719812-01560	BLOCK ASSY, CYLINDER	1							
4	3	124160-01910	PLUG PT1/4	2							
5	3	171051-01921	PLUG	1							
6	3	23871-010000	PLUG PT1/8,SCREW	1							
7	3	23887-120002	PLUG 12,HEX.	1							
8	3	27231-500000	PLUG 50	1							
9	3	27241-120000	PLUG 12	2							
10	3	27241-300000	PLUG 30	6							
13	2	119620-02020	BOLT	8							
14	2	719810-02800	MAIN BEARING	4							
17	2	719810-02930	BEARING, THRUST	2							
20	2	129795-02411	BUSH, CAMSHAFT	1							
21	1	26106-080162	BOLT M 8 X 16 PLATED	2							
22	1	119810-01200	BOLT, CYL. HEAD	14							
23	1	119812-01330	GASKET, HEAD	1							
24	1	119810-02870	MAIN BEARING 0.25U.S	4							1
27	1	119810-02940	BEARING,THRUST.25O.S	2							2

Remarks

- (1) UNDERSIZED(U.S=0.25) PART.
- (2) OVERSIZED(O.S=0.25) PART.

Fig.2. GEAR HOUSING

(A)=3TNC80-RHK

(B)=

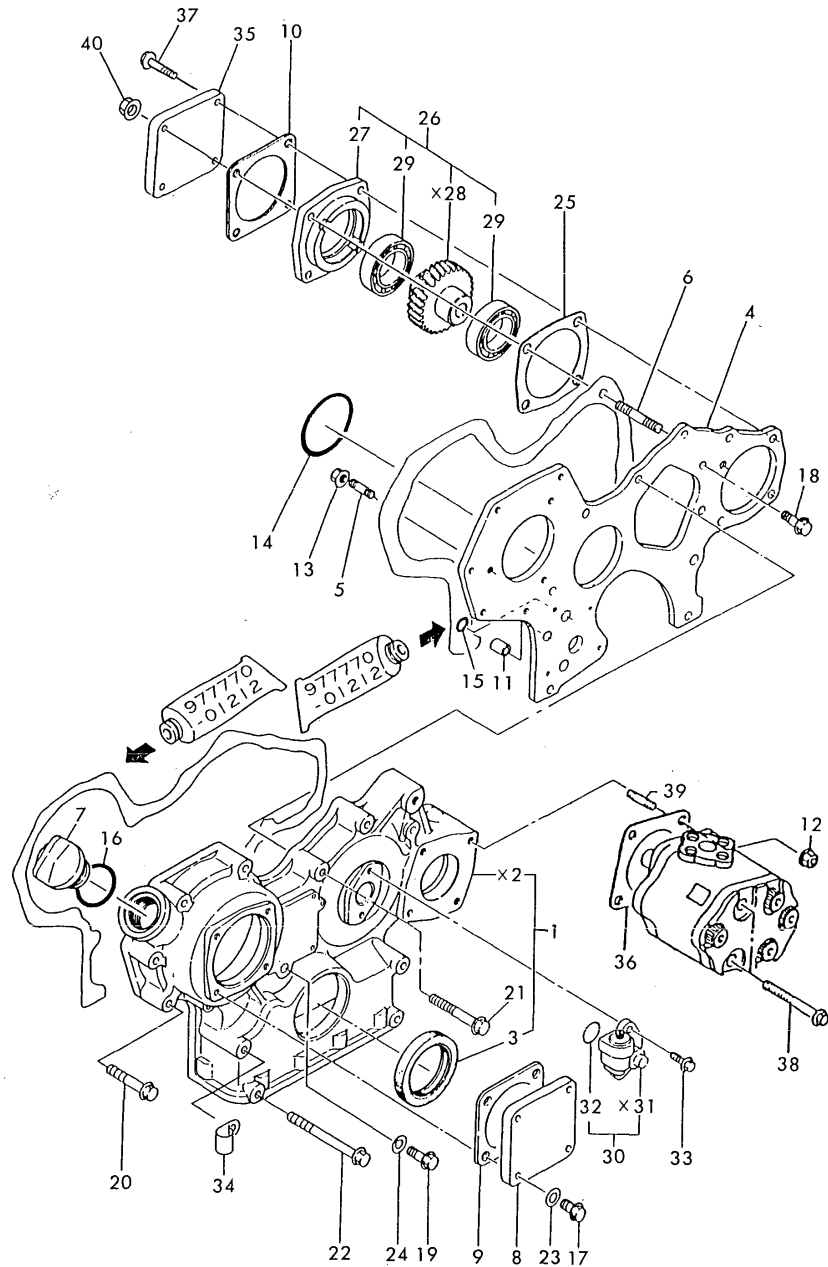
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(E)=

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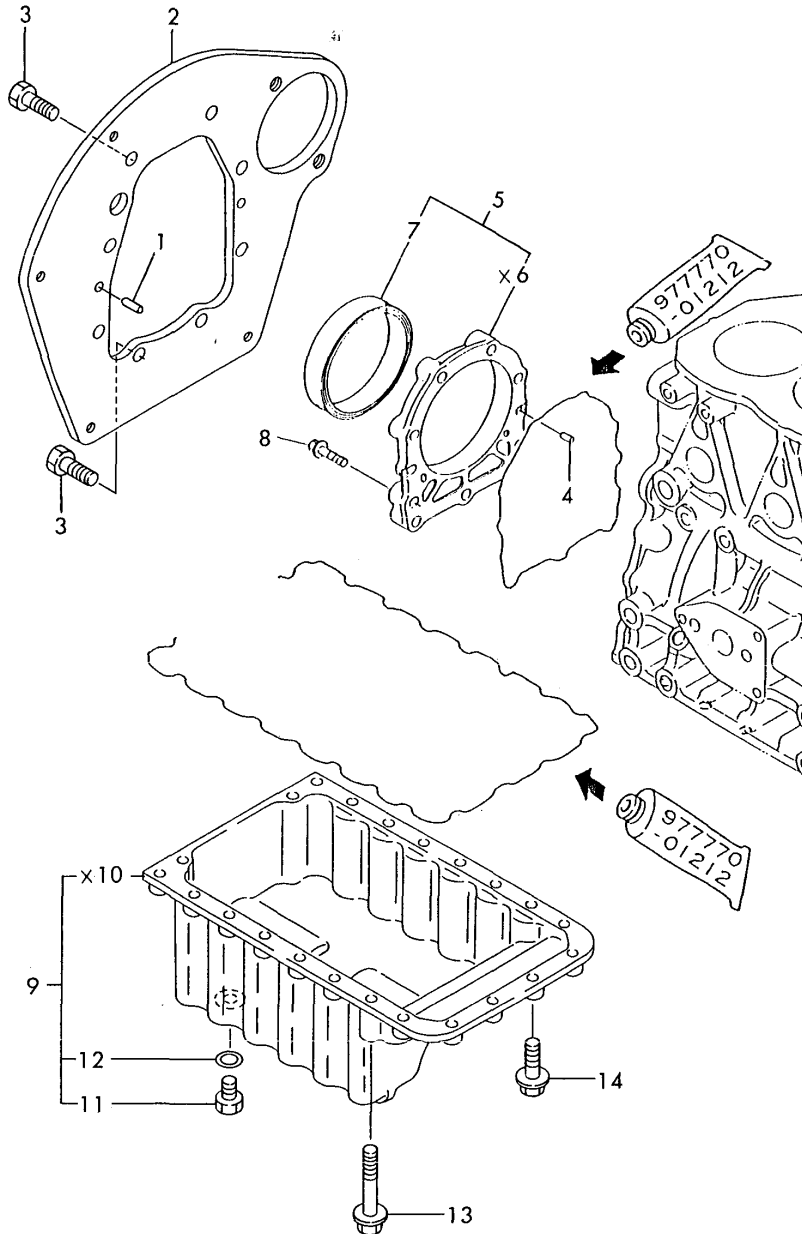
Fig. 2 GEAR HOUSING



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	129100-01590	HOUSING ASSY, GEAR	1							
3	2	129795-01800	SEAL, OIL	1							
4	1	129150-01520	FLANGE	1							
5	1	121450-01560	STUD M 8X 22	3							
6	1	129150-01580	STUD 8 X 30	1							
7	1	124160-01751	CAP, LUB.OIL SUPPLY	1							
8	1	124240-01871	COVER, HO-P	1							
9	1	124240-01883	GASKET, (NON ASB.)	1							
I 10	1	124240-01883	GASKET, (NON ASB.)	1							
11	1	129795-01950	PIPE, KNOCK L=18	2							
12	1	194990-22050	NUT W/WASHER 8	2							
13	1	26366-080002	NUT M 8	1							
14	1	121850-51960	O-RING, F.I.PUMP	1							
15	1	24311-000160	O-RING 1A P-16.0	2							
I 16	1	24311-000320	O-RING 1A P-32.0	1							
17	1	26106-080122	BOLT M 8X 12 PLATED	4							
18	1	26106-080162	BOLT M 8X 16 PLATED	3							
19	1	26106-080162	BOLT M 8X 16 PLATED	1							
20	1	26106-080452	BOLT M 8X 45 PLATED	6							
21	1	26106-080552	BOLT M 8X 55 PLATED	3							
22	1	26106-080852	BOLT M 8X 85 PLATED	4							
23	1	43400-500410	SEAL WASHER 8	4							
24	1	43400-500410	SEAL WASHER 8	1							
25	1	129150-01881	GASKET, (NON ASB.)	1							
26	1	129150-26000	DRIVING ASSY, HO-P	1							
27	2	129150-26050	BRACKET, HO-P	1							
I 29	2	24101-060064	BALL BEARING	2							
30	1	129150-91400	GEAR UNIT, TACHOMETER	1							
32	2	24341-000240	O-RING 1A S-24.0	1							
33	1	26106-060162	BOLT M 6X 16 PLATED	2							
34	1	129150-03100	RETAINER	1							
35	1	124240-01871	COVER, HO-P	1							
36	1	124240-01883	GASKET, (NON ASB.)	1							
37	1	26106-080302	BOLT M 8X 30 PLATED	3							
38	1	26106-080802	BOLT M 8X 80 PLATED	2							
39	1	26216-080202	STUD M 8X 20 PLATED	2							
40	1	194990-22050	NUT W/WASHER 8	1							

Fig.3. MOUNTING FLANGE & OIL SUMP

Fig. 3 MOUNTING FLANGE & OIL SUMP



(A)=3TNC80-RHK

(B)=

(C)=

(D)=

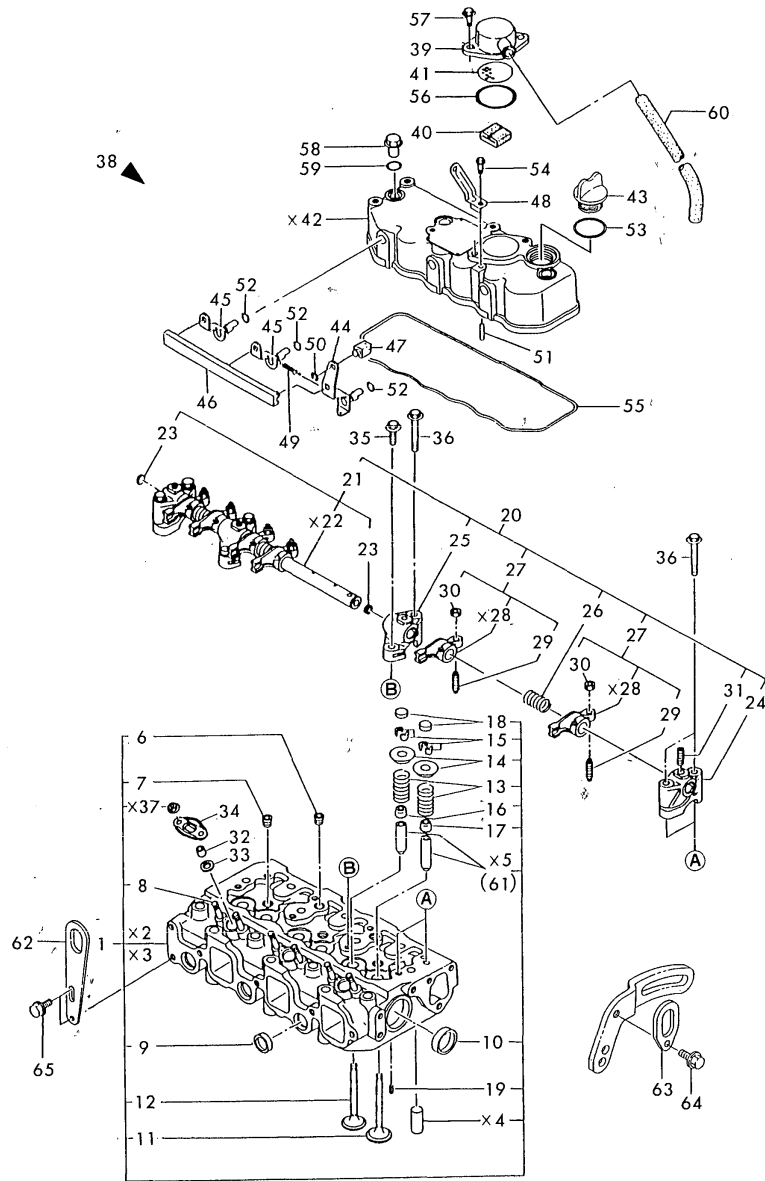
(E)=

(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	129100-01580	PARALLEL PIN 8X 16	2							
2	1	119859-01600	FLANGE, MOUNTING	1							
3	1	26206-100202	BOLT M10X20	8							
4	1	129100-01580	PARALLEL PIN 8X 16	2							
5	1	119860-01640	CASE ASSY, OIL SEAL	1							
I	5-1	1	719810-01650	CASE ASSY, OIL SEAL	1						R
(A=FROM 1ST)											
7	2	119810-01780	SEAL, OIL	1							
8	1	26106-080302	BOLT M 8X 30 PLATED	9							
9	1	119859-01790	SUMP ASSY, LUB. OIL	1							
11	2	23887-120002	PLUG 12,HEX.	1							
12	2	43400-500450	SEAL WASHER 12	1							
13	1	26106-080502	BOLT M 8X 50 PLATED	5							
14	1	26106-080252	BOLT M 8X 25 PLATED	17							

Fig.4. CYLINDER HEAD & BONNET

Fig. 4 CYLINDER HEAD & BONNET



(A)=3TNC80-RHK

(B)=

(C)=

(D)=

(E)=

(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	719812-11700	HEAD ASSY, CYLINDER	1							
6	3	121850-11860	PLUG PT1/4		2						
7	3	23871-030000	PLUG PT3/8,SCREW		3						
8	3	26216-060302	STUD M 6X 30 PLATED		6						
9	3	27241-220000	PLUG 22		3						
10	3	27241-400000	PLUG 40		2						
11	2	119810-11100	VALVE, SUCTION		3						
12	2	119810-11110	VALVE, EXHAUST		3						
13	2	119810-11120	SPRING, VALVE		6						
14	2	104211-11180	RETAINER, SPRING		6						
15	2	101158-11190	COTTER		6						
16	2	124160-11340	SEAL, VALVE STEM		3						
17	2	124950-11340	SEAL, VALVE STEM		3						
18	2	104211-11370	CAP, VALVE		6						
19	2	22351-060012	SPRING PIN 6X12		2						
20	1	119865-11200	SUPPORT ASSY, ROCKER		1						
21	2	119810-11240	SHAFT, ROCKER ARM		1						
23	3	27241-100000	PLUG 10		2						
24	2	129155-11260	SUPPORT, ROCKER ARM		2						
25	2	129155-11270	SUPPORT, ROCKER ARM		2						
26	2	129150-11280	SPRING		3						
27	2	719810-11650	ARM ASSY, ROCKER		6						
29	3	129150-11230	SCREW, VALVE		6						
30	3	129150-11750	NUT M8XP1.0		6						
31	2	26226-080182	STUD M 8X 18 PLATED		3						
32	1	119625-11870	PROTECTOR, NOZZLE		3						
33	1	119625-11880	SEAT, NOZZLE		3						
34	1	119625-11900	RETAINER		3						
35	1	26106-080252	BOLT M 8X 25 PLATED		2						
36	1	26106-080502	BOLT M 8X 50 PLATED		6						
37	1	26366-060002	NUT M 6		6						
38	1	119865-11350	BONNET ASSY		1						
39	2	129150-03020	COVER, BREATHER		1						
40	2	129150-03070	BAFFLE, BREATHER		1						
41	2	129150-03080	PLATE, SHELTER		1						
43	2	124160-01751	CAP, LUB.OIL SUPPLY		1						
44	2	129150-03730	LEVER (A)		1						
45	2	129150-03740	LEVER (B)		2						
46	2	119860-03760	LEVER, DECOMPRESSION		1						
47	2	121250-03783	FITTING		1						
48	2	129150-03800	SUPPORT, OUTER WIRE		1						
49	2	129150-03900	SPRING, RETURN		1						
50	2	22272-000060	CIRCLIP E- 6		1						
51	2	22312-030160	PARALLEL PIN 3X16		3						
52	2	24311-000070	O-RING 1A P-7.0		3						
53	2	24311-000320	O-RING 1A P-32.0		1						
54	2	26106-060122	BOLT M 6X 12 PLATED		1						
55	2	119865-11310	GASKET, BONNET		1						
56	2	24341-000500	O-RING 1A S-50.0		1						
57	2	26106-080162	BOLT M 8X 16 PLATED		2						
58	1	124160-11360	KNOB		3						

Remarks
(1) REPAIR PART.

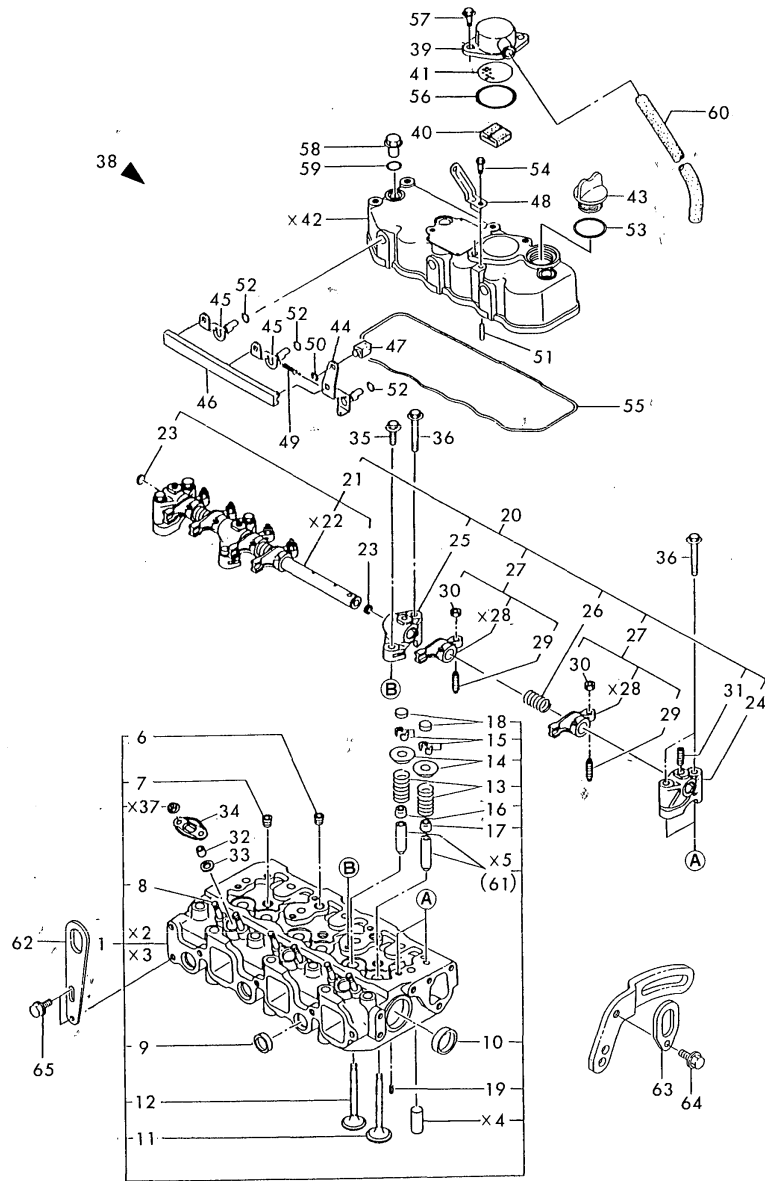
N:Old $\frac{Yes}{No}$ New, Q:Old $\frac{No}{Yes}$ New, R:Old $\frac{Yes}{Yes}$ New, S:Old $\frac{No}{No}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

++ CONTINUE ++

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Fig.4. CYLINDER HEAD & BONNET

Fig. 4 CYLINDER HEAD & BONNET



OCT10-G24201 4. CYLINDER HEAD & BONNET

(A)=3TNC80-RHK

(B)=

(C)=

(D)=

(E)=

(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
59	1	24311-000120	O-RING 1A P 12.0	3							
60	1	129150-03090	PIPE	1							
61	1	124060-11800	GUIDE, VALVE	6							1
62	1	124736-07900	LIFTER, ENGINE	1							
63	1	119225-07910	LIFTER, ENGINE	1							
I 63-1	1	119260-07900	LIFTER, ENGINE	1							R
(A=E# 03363)											
64	1	26106-080102	BOLT M 8X 10 PLATED	1							
65	1	26106-080142	BOLT M 8X 14 PLATED	2							

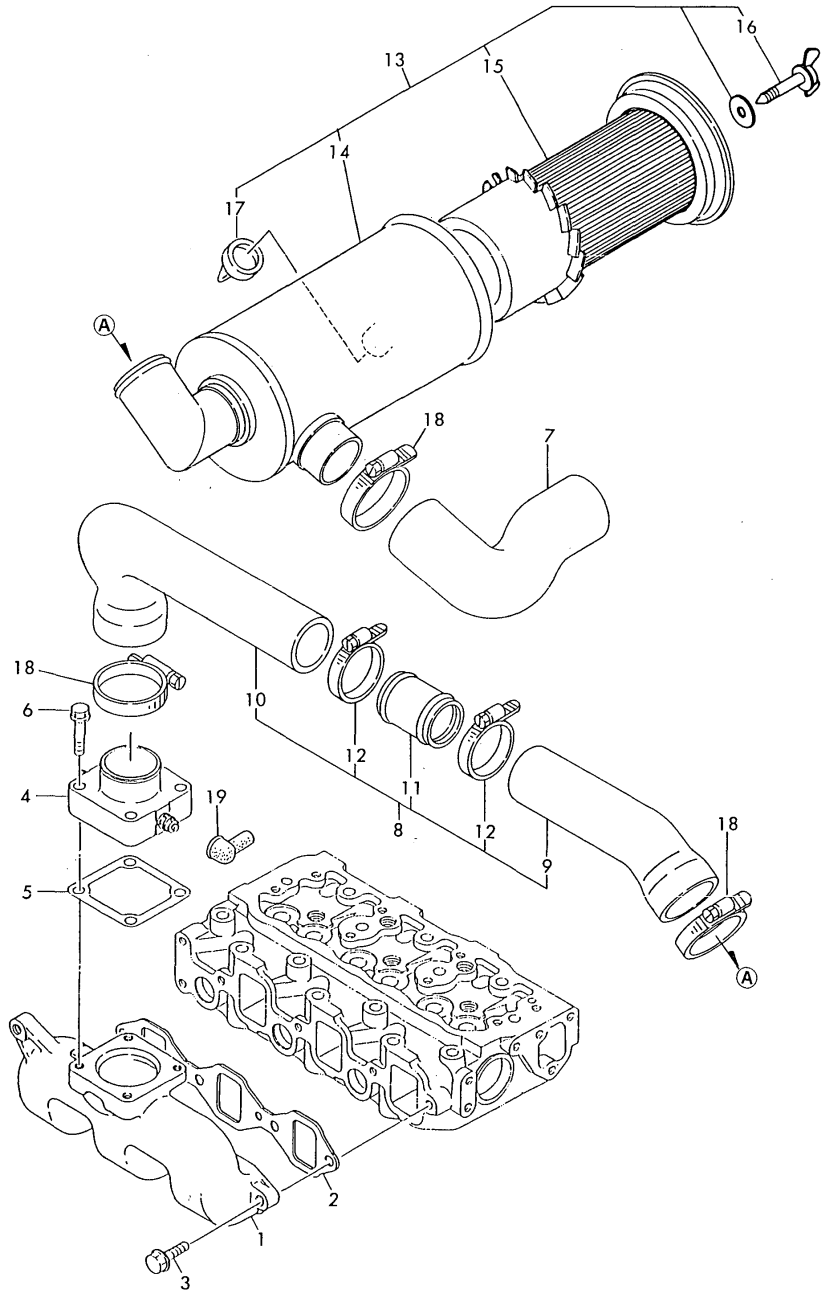
Remarks

(1) REPAIR PART.

N:Old $\xrightarrow{\text{Yes}}$ New, Q:Old $\xrightarrow{\text{No}}$ New, R:Old $\xrightarrow{\text{Yes}}$ New, S:Old $\xrightarrow{\text{No}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

Fig.5. SUCTION MANIFOLD & AIR CLEANER

Fig. 5 SUCTION MANIFOLD & AIR CLEANER



OCT10-G24201 5. SUCTION MANIFOLD & AIR CLEANER

(A)=3TNC80-RHK

(B)=

(C)=

(D)=

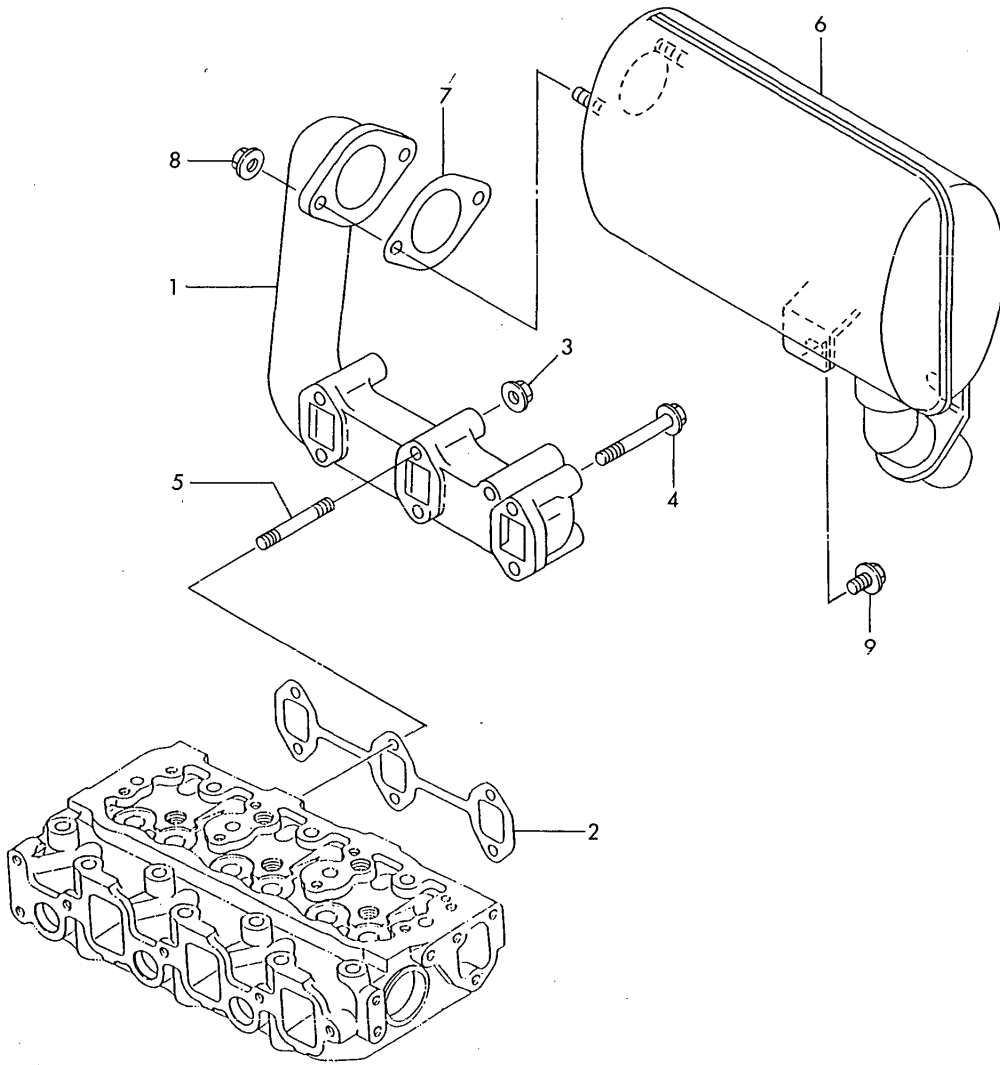
(E)=

(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	119810-12100	MANIFOLD, SUCTION	1							
2	1	119810-12111	GASKET, (NON-ASB.)	1							
3	1	26106-080252	BOLT M 8X 25 PLATED	4							
4	1	129120-77501	HEATER, AIR	1							
5	1	129150-77511	GASKET, (NON-ASB.)	1							
6	1	26106-080352	BOLT M 8X 35 PLATED	4							
7	1	121505-12210	PIPE, AIR INTAKE	1							
I 7-1	1	119840-12210	PIPE, AIR INTAKE	1							N
		(A=E/# 02898)									
8	1	119859-12290	PIPE ASSY, SUCTION	1							
9	2	119859-12210	PIPE (A), SUCTION	1							
10	2	119859-12220	PIPE (B), SUCTION	1							
11	2	119859-12230	JOINT, SUCTION PIPE	1							
12	2	23000-054000	CLAMP 54	2							
I 12-1	2	23000-060000	CLAMP 60	2							R
		(A=E/# 02898)									
13	1	119859-12500	CLEANER, AIR	1							
14	2	119859-12510	BODY, AIR CLEANER	1							
15	2	129129-12510	ELEMENT	1							
16	2	121420-12561	NUT, WING	1							
17	2	121422-12580	VALVE, UNLOADER	1							
18	1	23000-070000	CLAMP 70	3							
I 18-1	1	23000-060000	CLAMP 60	3							R
		(A=E/# 02898)									
19	1	124756-77040	COVER, TERMINAL	1							

Fig.6. EXHAUST MANIFOLD & SILENCER

Fig. 6 EXHAUST MANIFOLD & SILENCER



OCT10-G24201 6. EXHAUST MANIFOLD & SILENCER

(A)=3TNC80-RHK
(B)=
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	119859-13100	MANIFOLD, EXHAUST	1							
2	1	119810-13110	GASKET, EXH.MANIFOLD	1							
3	1	194990-22050	NUT W/WASHER 8	2							
4	1	26106-080602	BOLT M 8X 60 PLATED	4							
5	1	26216-080602	STUD M 8X 60 PLATED	2							
6	1	119859-13500	SILENCER	1							
7	1	129107-13550	GASKET, NOZZLE	1							
8	1	194990-22050	NUT W/WASHER 8	2							
9	1	26106-080122	BOLT M 8X 12 PLATED	1							

Fig.7. CAMSHAFT & DRIVING GEAR

(A)=3TNC80-RHK

(B)=

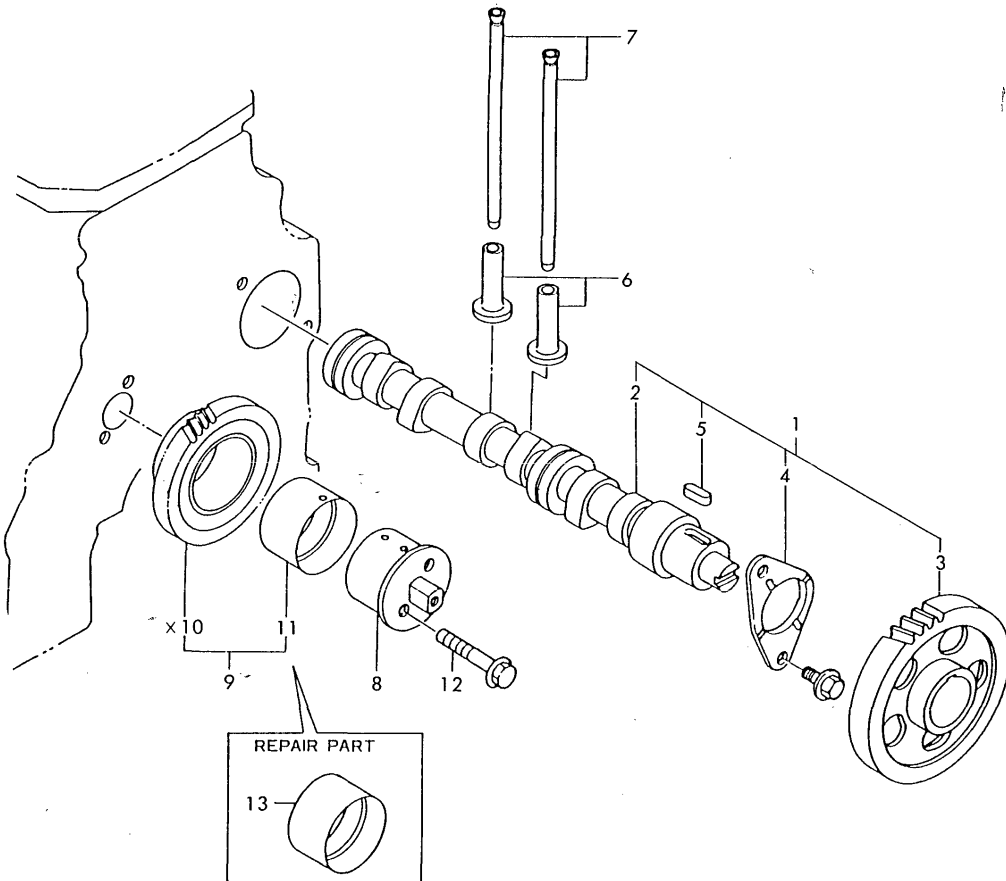
(C)=

(D)=

(E)=

(F)=

Fig. 7 CAMSHAFT & DRIVING GEAR



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	119810-14580	CAMSHAFT ASSY	1							
2	2	119810-14011	CAMSHAFT	1							
3	2	129150-14101	GEAR, CAMSHAFT	1							
4	2	129150-02450	BEARING, THRUST	1							
5	2	22512-070140	KEY 7X 14	1							
6	1	129155-14200	TAPPET	6							
7	1	119810-14400	ROD, PUSH	6							
8	1	129100-25061	SHAFT, IDLE GEAR	1							
9	1	129150-25101	GEAR W/BUSH	1							
12	1	26106-080452	BOLT M 8X 45 PLATED	2							
13	1	129150-25920	BUSH, IDLE GEAR	1							1

Remarks
(1) REPAIR PART.

Fig.8. CRANKSHAFT & PISTON

(A)=3TNC80-RHK

(B)=

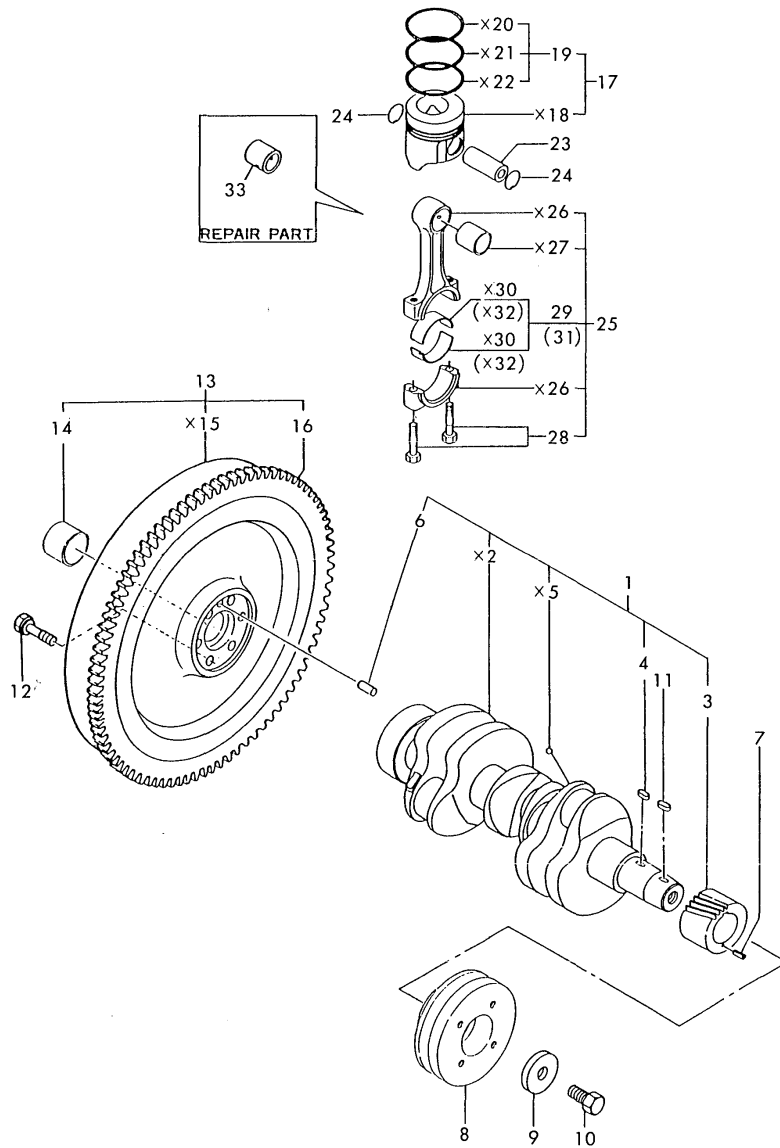
(C)=

(D)=

(E)=

(F)=

Fig. 8 CRANKSHAFT & PISTON



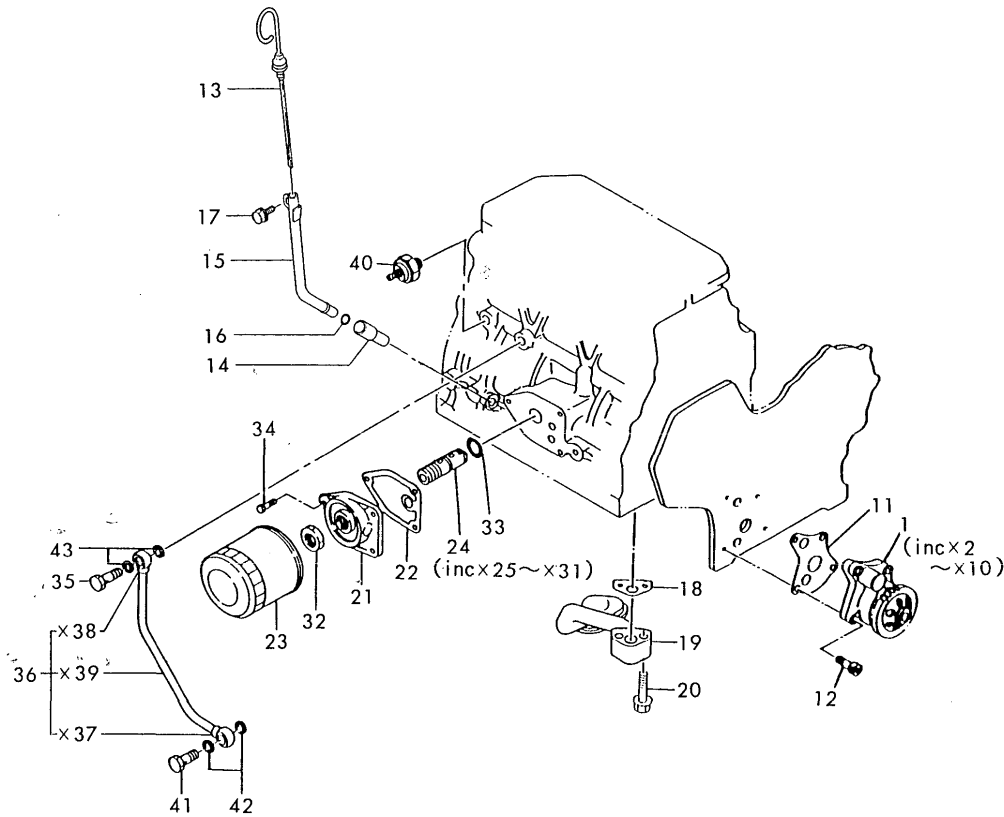
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	719811-21700	CRANKSHAFT ASSY	1							
3	2	129150-21200	GEAR, CRANKSHAFT	1							
4	2	22512-070140	KEY 7X 14	1							
6	2	129100-01580	PARALLEL PIN 8X 16	1							
7	1	22351-040010	SPRING PIN 4X10	1							
8	1	119867-21650	V-PULLEY, CRANKSHAFT	1							
9	1	129795-21661	WASHER	1							
10	1	121850-21680	BOLT, V-PULLEY	1							
11	1	22512-070160	KEY 7X 16	1							
12	1	124160-21501	BOLT, FLYWHEEL	6							
13	1	119859-21590	FLYWHEEL ASSY	1							
14	2	124450-21230	BUSH, PILOT	1							
16	2	119865-21600	GEAR, RING	1							
17	1	119812-22080	PISTON W/RINGS	3							
19	2	729150-22500	RING SET	3							
23	1	114650-22300	PIN, PISTON	3							
24	1	129792-22400	CIRCLIP 23	6							
25	1	719810-23100	ROD ASSY, CONNECTING	3							
28	2	119810-23200	BOLT, ROD	6							
29	2	119810-23600	BEARING, CRANKPIN	3							
31	1	119810-23610	BEARING,PIN U.S.=0.25	3							1
33	1	119810-23910	BUSH, PISTON PIN	3							2

Remarks

- (1) UNDERSIZED(U.S=0.25) PART.
- (2) REPAIR PART.

Fig.9. LUB. OIL SYSTEM

Fig. 9 LUB. OIL SYSTEM



(A)=3TNC80-RHK

(B)=

(C)=

(D)=

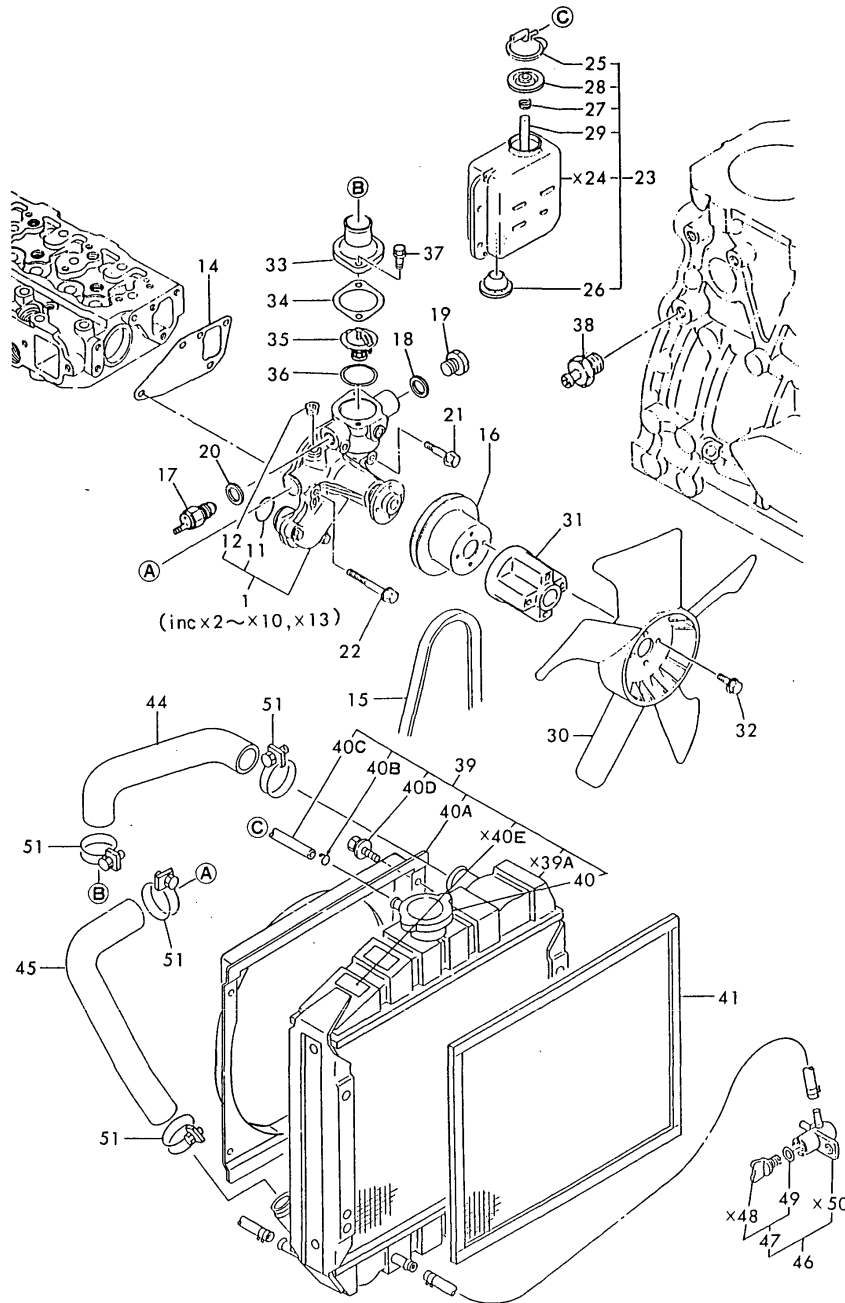
(E)=

(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
I	1	119810-32000	PUMP ASSY, LUB. OIL	1							
	11	129150-32020	GASKET, L.O. PUMP	1							
	12	26450-060252	BOLT M 6X 25	4							
	13	129128-34800	DIPSTICK, LUB. OIL	1							
	14	119260-34810	GUIDE, DIPSTICK	1							
	15	119820-34811	GUIDE, DIPSTICK	1							
	16	24311-240100	O-RING 1A P-10A	1							
	17	26106-080162	BOLT M 8X 16 PLATED	1							
	18	129150-35041	GASKET, (NON-ASB.)	1							
	19	119867-35090	PIPE ASSY, OIL INLET	1							
	20	26106-080352	BOLT M 8X 35 PLATED	2							
	21	129150-35101	BRACKET, STRAINER	1							
	22	129150-35111	GASKET, (NON-ASB.)	1							
	23	129150-35150	FILTER 90X80L	1							
I	24	119865-35300	VALVE ASSY,OIL PRESS	1							
	32	129150-35350	NUT	1							
	33	24311-000160	O-RING 1A P-16.0	1							
	34	26106-080202	BOLT M 8X 20 PLATED	3							
	35	124160-39140	JOINT BOLT 10	1							
	36	119810-39200	PIPE ASSY, LUB. OIL	1							
	40	124160-39450	SWITCH, OIL PRESSURE	1							
	41	124550-59820	BOLT 8, PIPE JOINT	1							
	42	23414-080000	GASKET 8, ROUND	2							
I	42-1	43400-500410	SEAL WASHER 8	2							R
		(A=FROM 1ST)									
	43	23414-100000	GASKET 10, ROUND	2							

Fig.10. COOLING WATER SYSTEM

Fig. 10 COOLING WATER SYSTEM



(A)=3TNC80-RHK

(B)=

(C)=

(D)=

(E)=

(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	119810-42001	PUMP ASSY, C. WATER	1							
11	2	129150-42320	O-RING	1							
12	2	23871-030000	PLUG PT3/8,SCREW	2							
14	1	129150-42020	GASKET, C.W. PUMP	1							
15	1	119831-42290	V-BELT A37.5	1							
16	1	129403-42380	V-PULLEY, C.W. PUMP	1							
17	1	121250-44901	SWITCH, THERMO(110 C	1							
I 18	1	124465-44950	GASKET 16	1							Z
		(A=FROM 1ST)									
I 19	1	121450-42450	PLUG M16	1							Z
		(A=FROM 1ST)									
20	1	124465-44950	GASKET 16	1							
21	1	26106-080352	BOLT M 8X 35 PLATED	1							
22	1	26106-080552	BOLT M 8X 55 PLATED	3							
23	1	121468-44510	SUB-TANK ASSY	1							
25	2	121450-44531	CAP	1							
26	2	121468-44540	PLUG, SUB-TANK	1							
27	2	124450-44560	CLAMP	1							
28	2	121470-44581	GASKET	1							
29	2	23065-070130	PIPE 7X 130	1							
30	1	129155-44740	FAN D320	1							
31	1	119256-44760	SPACER	1							
32	1	26106-060602	BOLT M 6X 60 PLATED	4							
33	1	129350-49530	COVER, THERMOSTAT	1							
34	1	129795-49550	GASKET, THERMO.COVER	1							
I 34-1	1	129795-49551	GASKET, (NON-ASB.)	1							N
		(A=FROM 1ST)									
35	1	129150-49800	THERMOSTAT	1							
36	1	129150-49810	GASKET, THERMOSTAT	1							
I 36-1	1	129150-49811	GASKET, (NON-ASB.)	1							N
		(A=FROM 1ST)									
37	1	26106-080202	BOLT M 8X 20 PLATED	2							
38	1	121550-49111	JOINT PT1/4	1							
39	1	119859-44500	RADIATOR	1							
40	2	119259-44570	CAP, RADIATOR	1							
I 40A	2	119859-44540	SHROUD	1							W
		(A=FROM 1ST)									
I 40B	2	121250-44590	CLAMP	2							W
		(A=FROM 1ST)									
I 40C	2	124323-59100	PIPE, FUEL OIL	1							W
		(A=FROM 1ST)									
I 40D	2	26014-060122	BOLT M 6X 12	4							W
		(A=FROM 1ST)									
41	1	121579-44580	SCREEN	1							
44	1	119859-49010	PIPE (A), C. WATER	1							
45	1	119859-49020	PIPE (B), C. WATER	1							
46	1	129550-49100	COCK ASSY, 2-WAY	1							
47	2	129150-49080	COCK, DRAIN	1							
49	3	119629-49080	GASKET	1							
51	1	121267-49500	CLAMP 38	4							

N:Old $\begin{matrix} \leftarrow \text{Yes} \\ \text{No} \end{matrix}$ New, Q:Old $\begin{matrix} \leftarrow \text{No} \\ \text{Yes} \end{matrix}$ New, R:Old $\begin{matrix} \leftarrow \text{Yes} \\ \text{Yes} \end{matrix}$ New, S:Old $\begin{matrix} \leftarrow \text{No} \\ \text{No} \end{matrix}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

Fig.11. FUEL INJECTION PUMP

(A)=3TNC80-RHK

(B)=

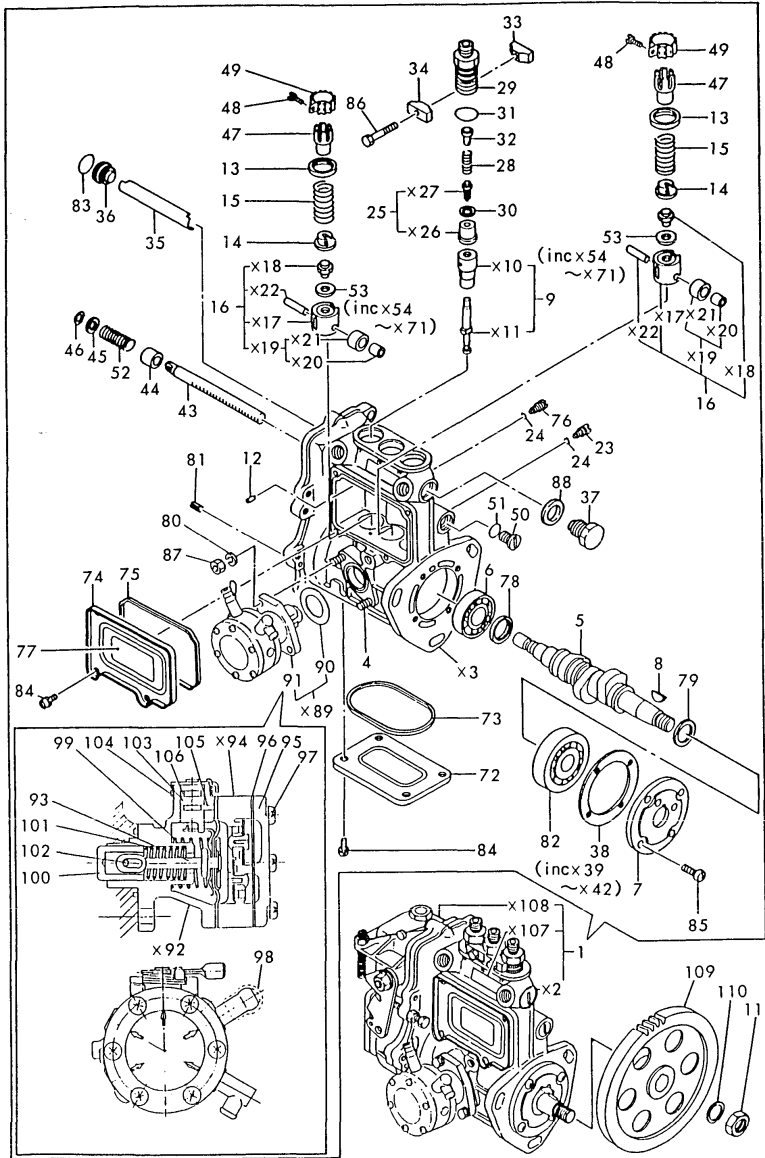
(C)=

(D)=

(E)=

(F)=

Fig. 11 FUEL INJECTION PUMP



Remarks
 (1) GOVERNOR ASSY(FIG.14) IS INCLUDED
 IN THIS FUEL INJECTION PUMP ASSY
 (REF.NO.1, P/# 719859-51370).

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	719859-51370	PUMP W/GOV. & F.PUMP	1							1
4	3	129155-51020	STUD, FEED PUMP	2							
5	3	119810-51040	CAMSHAFT	1							
6	3	129155-51050	BALL BEARING, THRUST	1							
7	3	129155-51060	RETAINER, BEARING	1							
8	3	122710-51090	KEY	1							
9	3	129108-51100	PLUNGER W/BARREL.	3							
12	3	129155-51140	PIN, BARREL LOCKING	3							
13	3	174307-51170	RETAINER A	3							
14	3	129155-51180	SPRING SHOE, PLUNGER	3							
15	3	124950-51190	SPRING, PLUNGER	3							
16	3	129155-51200	TAPPET ASSY	3							
23	3	129155-51270	LOCKING, TAPPET	3							
24	3	129155-51280	O-RING S6	3							
25	3	129100-51300	VALVE W/SEAT, DELIV.	3							
28	3	129155-51320	SPRING, DELIV. VALVE	3							
29	3	129155-51340	GUARD, DELIVERY VALVE	3							
30	3	124550-51350	GASKET, DELIVERY	3							
31	3	124550-51370	O-RING, DELIVERY	3							
32	3	129155-51370	STOPPER, VALVE	3							
33	3	129155-51380	LOCKING (A)	2							
34	3	129155-51390	LOCKING (B)	2							
35	3	129155-51400	DEFLECTOR	1							
36	3	129155-51410	CHECK BOLT, DEFLECTOR	1							
37	3	129155-51420	PLUG (M16)	1							
38	3	129155-51450	SHIM SET, ADJUSTING	1							
43	3	129155-51500	RACK, CONTROL	1							
44	3	129155-51521	BUSH, RACK	1							
45	3	129155-51530	SPACER, AUX. SPRING	1							
46	3	129155-51540	CIRCLIP	1							
47	3	129155-51550	PINION, CONTROL	3							
48	3	122117-51560	SCREW, PINION	3							
49	3	174307-51560	PINION	3							
50	3	129155-51570	PLUG (M12)	1							
51	3	129155-51580	O-RING	1							
52	3	129155-51591	SPRING, RACK	1							
53	3	129155-51600	SHIM PACK	3							
72	3	129155-51700	COVER, LOWER	1							
73	3	129155-51710	GASKET, LOWER COVER	1							
74	3	129155-51750	COVER, SIDE	1							
75	3	129155-51760	GASKET, SIDE COVER	1							
76	3	129155-51790	LOCKING, RACK	1							
77	3	129156-51910	LABEL, CAUTION	1							
78	3	129155-51930	SPACER T=3.25	1							
79	3	129155-51940	SPACER T=1.5	1							
80	3	22217-060000	SPRING WASHER 6	2							
81	3	22351-050010	SPRING PIN 5X10	2							
82	3	24101-063034	BALL BEARING	1							
83	3	24341-000160	O-RING 1A S-16.0	1							
84	3	26022-050102	SCREW M 5X 10	8							
85	3	26022-060162	SCREW M 6X 16	4							

N:Old $\frac{Yes}{No}$ New, Q:Old $\frac{No}{Yes}$ New, R:Old $\frac{Yes}{No}$ New, S:Old $\frac{No}{Yes}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

++ CONTINUE ++

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Fig.11. FUEL INJECTION PUMP

(A)=3TNC80-RHK

(B)=

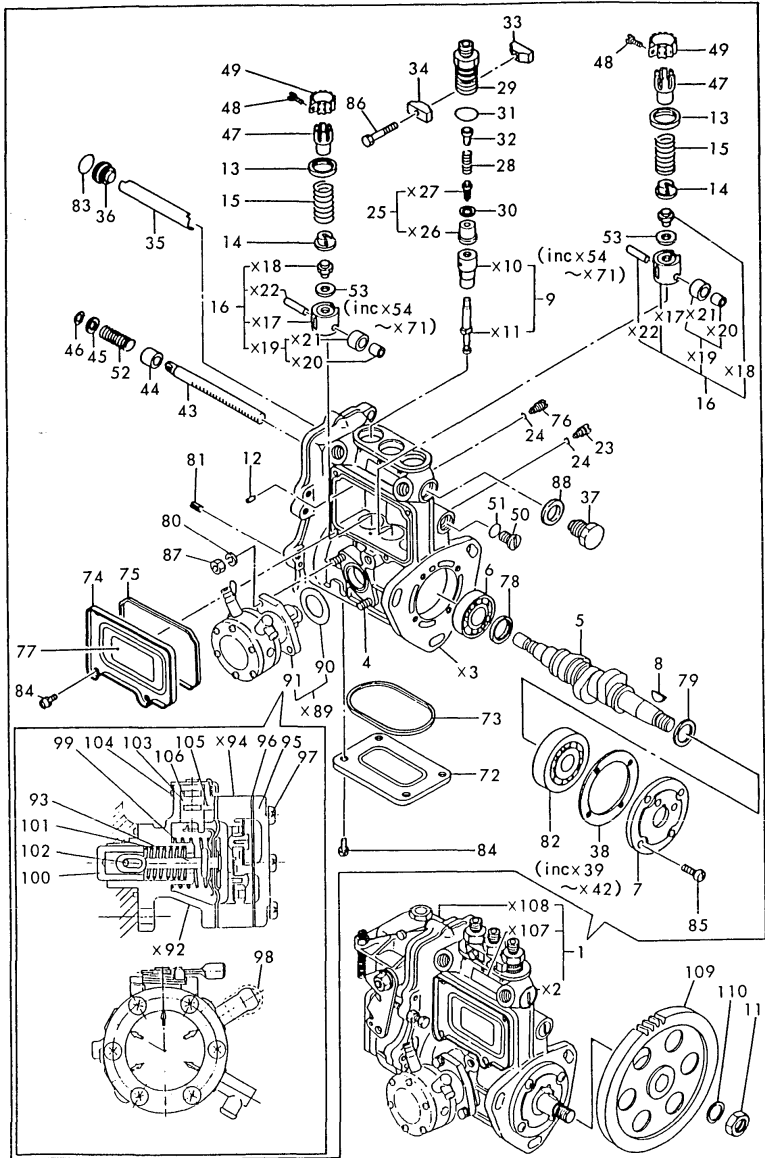
(C)=

(D)=

(E)=

(F)=

Fig. 11 FUEL INJECTION PUMP



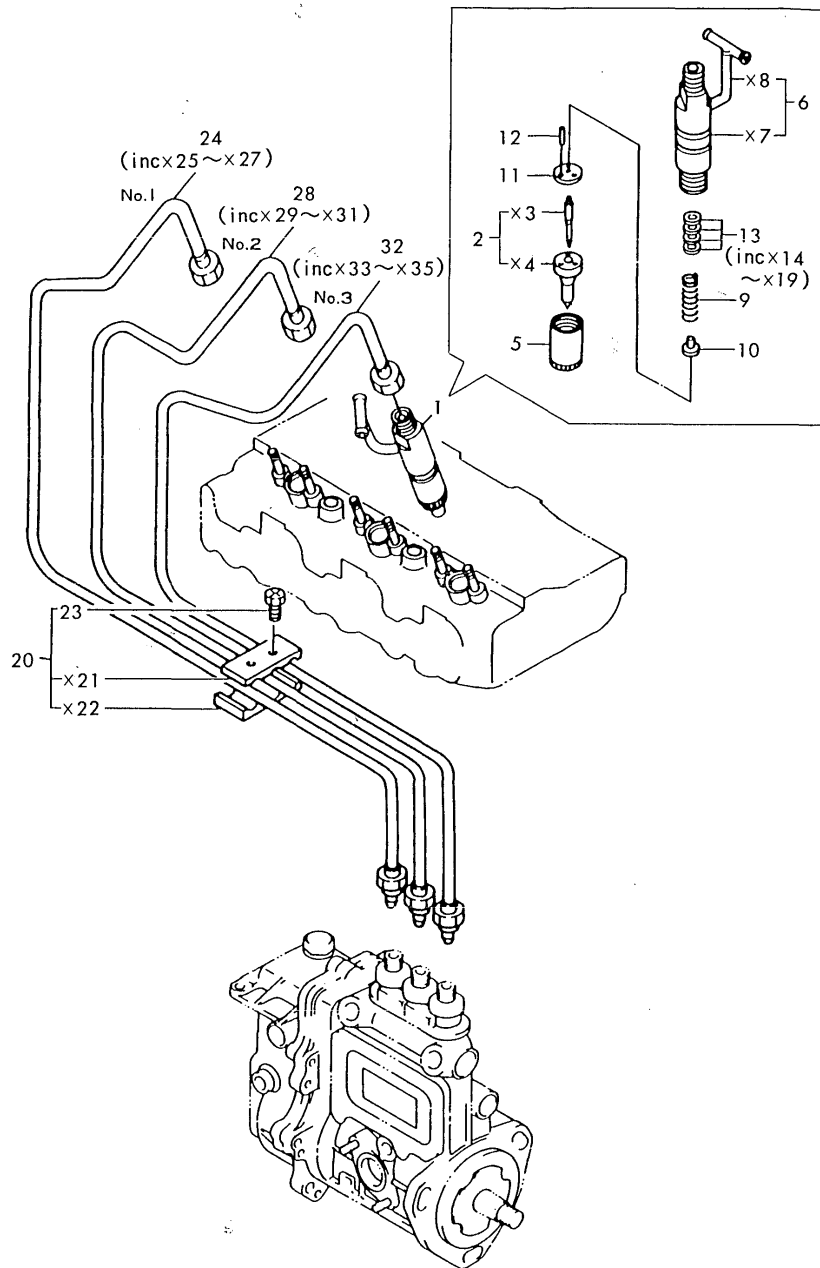
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
86	3	26116-050302	BOLT M 5X 30 PLATED	2							
87	3	26716-060002	NUT M 6	2							
88	3	43400-500490	SEAL WASHER 16	1							
90	3	129155-52050	GASKET	1							
91	3	119865-52100	PUMP, FUEL FEED	1							
93	4	129158-52020	DIAPHRAGM	1							
95	4	129158-52060	COVER	1							
96	4	129158-52070	GASKET	1							
97	4	129158-52080	SCREW, CROSS	6							
98	4	129158-52090	CAP	2							
99	4	129158-52160	SPRING	1							
100	4	129158-52250	TAPPET	1							
101	4	129158-52260	SPRING	1							
102	4	129158-52270	PIN, TAPPET	1							
103	4	129158-52350	LEVER, PRIMING	1							
104	4	129158-52360	SPRING, RETURN	1							
105	4	129158-52370	PIN, PRIMING LEVER	1							
106	4	129158-52380	O-RING,PRIMING LEVER	1							
109	1	129150-25900	GEAR, FUEL INJ. PUMP	1							
110	1	22217-120000	WASHER 12,SPRING	1							
111	1	26716-120002	NUT M12	1							

Remarks

(1) GOVERNOR ASSY(FIG.14) IS INCLUDED
IN THIS FUEL INJECTION PUMP ASSY
(REF.NO.1, P/# 719859-51370).

Fig.12. FUEL INJECTION LINE

Fig. 12 FUEL INJECTION LINE



(A)=3TNC80-RHK

(B)=

(C)=

(D)=

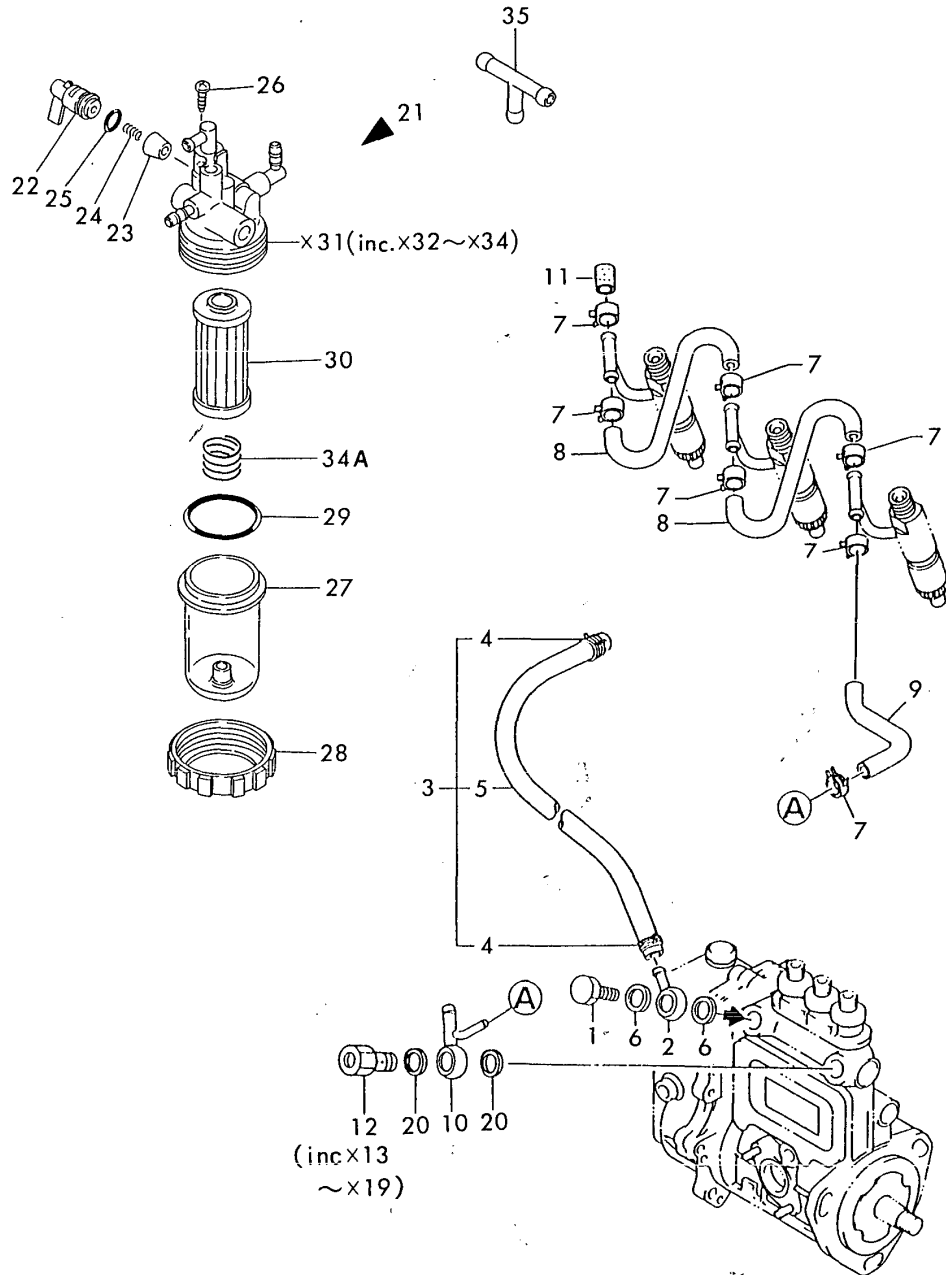
(E)=

(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	719807-53100	VALVE ASSY, F.INJECT	3							
2	2	119807-53000	NOZZLE ASSY.F.INJECT	3							
5	2	114250-53080	NUT, NOZZLE CASE	3							
6	2	129100-53100	HOLDER ASSY, NOZZLE	3							
9	2	114250-53120	SPRING, NOZZLE	3							
10	2	114250-53130	SEAT, NOZZLE SPRING	3							
11	2	114250-53140	PLATE, STOP	3							
12	2	114250-53210	PIN	6							
13	2	114250-53400	SHIM PACK	3							
20	1	129150-59120	RETAINER, INJ. PIPE	1							
23	2	129150-59130	BOLT M 4X 12	2							
24	1	119820-59811	PIPE (1), F. INJECT	1							
28	1	119820-59820	PIPE (2), F. INJECT.	1							
32	1	119820-59830	PIPE (3), F. INJECT	1							

Fig.13. FUEL LINE

Fig. 13 FUEL LINE



(A)=3TNC80-RHK

(B)=

(C)=

(D)=

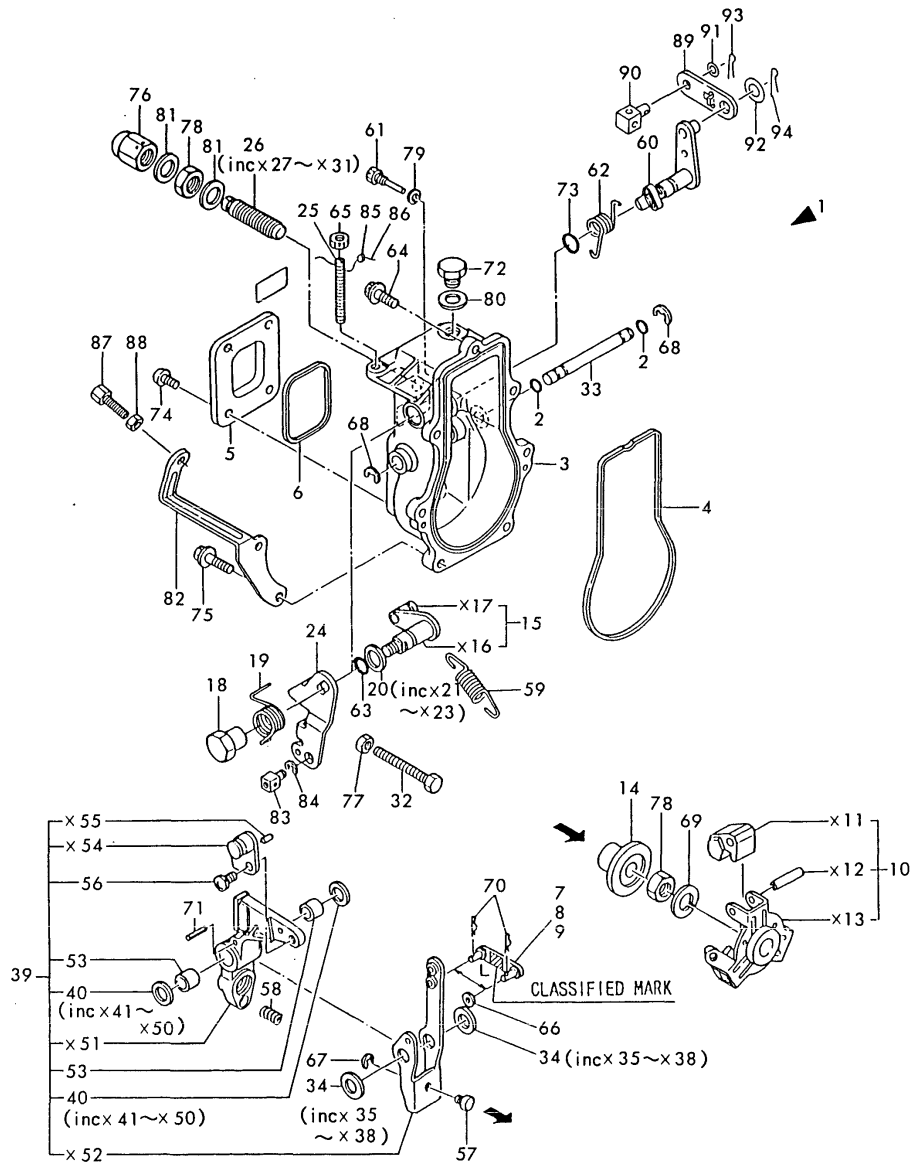
(E)=

(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	103854-39140	BOLT, PIPE JOINT	1							
2	1	101304-59020	JOINT 12, PIPE	1							
3	1	119860-59020	PIPE ASSY, FUEL OIL	1							
I 4	2	124766-59050	CLAMP 12	2							
5	2	105110-59560	PIPE, FUEL OIL	1							
6	1	104200-59170	GASKET 12	2							
7	1	124066-59100	CLAMP 8	7							
8	1	121250-59550	PIPE, FUEL	2							
9	1	119840-59560	PIPE, FUEL RETURN	1							
10	1	119840-59570	JOINT	1							
11	1	129150-59580	CAP	1							
12	1	129100-59951	VALVE ASSY, CHECK	1							
20	1	23414-120000	GASKET 12, ROUND	2							
I 21	1	119859-55600	STRAINER ASSY, FUEL	1							
22	2	119810-55340	LEVER	1							
23	2	104200-55321	VALVE, TAPER	1							
24	2	104200-55330	SPRING, TAPER VALVE	1							
25	2	24311-240100	O-RING 1A P-10A	1							
26	2	104200-55750	SCREW M 4	1							
27	2	121254-55510	CUP, STRAINER	1							
28	2	110250-55610	RING, RETAINING	1							
29	2	102103-55520	O-RING	1							
I 30	2	119810-55700	ELEMENT	1							
I 34A	2	121250-55600	SPRING	1							
35	1	119629-59910	JOINT, 3-WAY	1							

Fig.14. GOVERNOR

Fig. 14 GOVERNOR



Remarks
 (1) SELECTIVE PARTS : CERTAIN THE CLASSIFICATION MARK, THEN PLACE YOUR ORDER(ILLUSTRATION).

(A)=3TNC80-RHK
 (B)=
 (C)=

(D)=
 (E)=
 (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
2	2	129155-51280	O-RING S6	2							
3	2	129155-61011	CASE, GOVERNOR	1							
4	2	129155-61050	GASKET, GOV. CASE	1							
5	2	129155-61060	COVER, GOVERNOR CASE	1							
6	2	129155-61070	GASKET, CASE COVER	1							
7	2	129155-61120	LINK L=30(MARK 0	1							1
8	2	129155-61130	LINK L=31(MARK 1	1							1
9	2	129155-61140	LINK L=30.5(MARK 05)	1							1
10	2	129155-61201	WEIGHT ASSY, GOV.	1							
14	2	129155-61341	SLEEVE	1							
15	2	129100-61400	SHAFT ASSY, CONTROL	1							
18	2	129255-61410	NUT	1							
19	2	129255-61420	SPRING	1							
20	2	129155-61430	SPACER, SHAFT	1							
24	2	129100-61440	LEVER, CONTROL	1							
25	2	129155-61450	BOLT, REVOL. LIMIT	1							
26	2	129428-61450	TORQUE SPRING ASSY	1							
32	2	129155-61460	BOLT, IDLE LIMIT	1							
33	2	129155-61490	SHAFT, GOV. LEVER	1							
34	2	129155-61480	SPACER ASSY	2							
39	2	129500-61500	LEVER ASSY, GOVERNOR	1							
40	3	174307-51700	SHIM SET	2							
52	3	129155-61520	LEVER, GOVERNOR	1							
53	3	129155-61530	BUSH	2							
56	3	26022-060122	SCREW M 6X 12	1							
57	2	129155-61540	SHIFTER	1							
58	2	129100-61650	SPRING, FUEL CONTROL	1							
59	2	171353-61710	SPRING, GOVERNOR	1							
60	2	129155-61802	LEVER, STOP	1							
61	2	129155-61810	PIN, STOP LEVER	1							
62	2	129100-61821	SPRING, RETURN	1							
63	2	129155-61830	O-RING S10	1							
64	2	129155-61950	BOLT, WASHER BASED	1							
65	2	124550-66370	LOCK NUT M 6	1							
66	2	22117-040000	WASHER 4	1							
67	2	22272-000040	CIRCLIP E- 4	1							
I 68	2	22272-000060	CIRCLIP E- 6	2							
69	2	22287-120000	WASHER 12	1							
70	2	22360-040000	SNAP PIN 4	2							
I 70-1	2	22372-040000	SNAP PIN 4	2							R
		(A=E/# 03916)									
71	2	22351-030016	SPRING PIN 3X16	1							
72	2	23887-100002	PLUG 10	1							
73	2	24311-240100	O-RING 1A P-10A	1							
74	2	26022-050102	SCREW M 5X 10	4							
75	2	26106-060202	BOLT M 6X 20 PLATED	5							
76	2	26687-120002	CAP NUT M12	1							
77	2	26756-060002	LOCK NUT M 6 PLATED	1							
78	2	26776-120002	LOCK NUT M12 PLATED	2							
79	2	43400-500390	SEAL WASHER 6	1							
80	2	43400-500430	SEAL WASHER 10	1							

Fig.14. GOVERNOR

(A)=3TNC80-RHK

(B)=

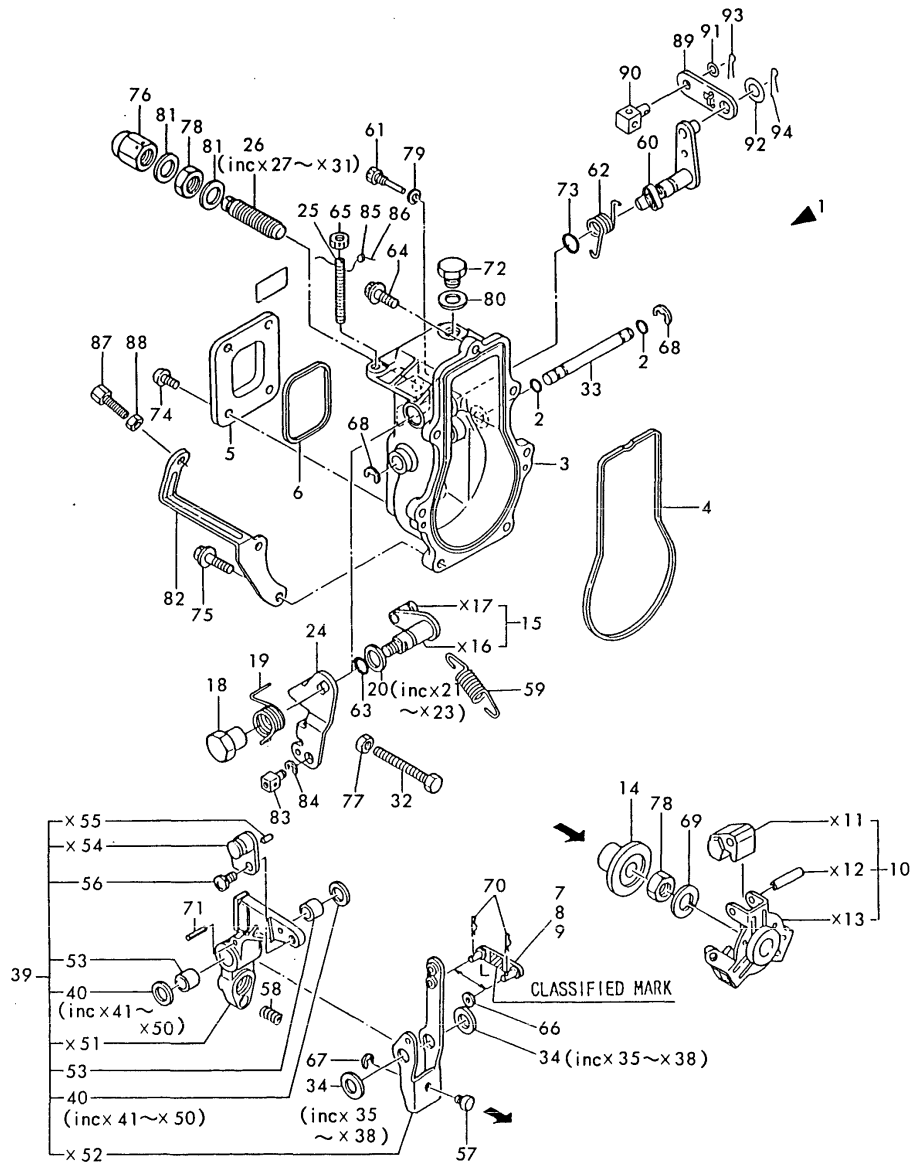
(C)=

(D)=

(E)=

(F)=

Fig. 14 GOVERNOR



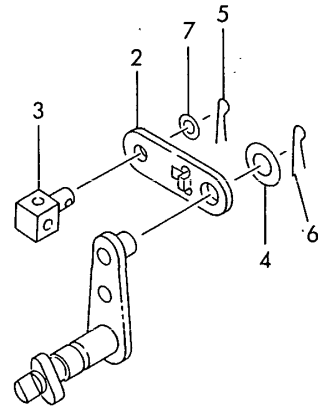
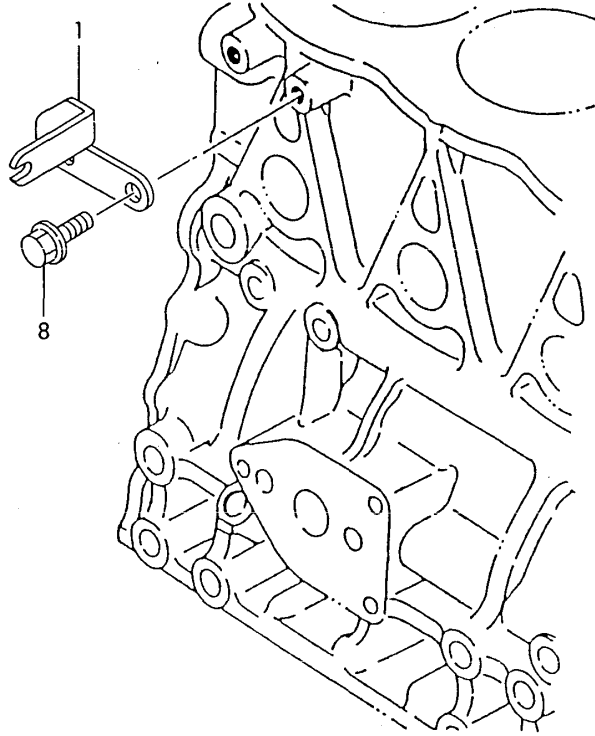
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
81	2	43400-500450	SEAL WASHER 12	2							
82	2	129255-61080	SUPPORT, ACCEL WIRE	1							
83	2	124756-67510	RETAINER, WIRE	1							
84	2	22272-000070	CIRCLIP E- 7	1							
85	1	135210-61090	LEAD	1							
86	1	22451-060000	WIRE 0.6	1							
87	1	102100-67080	BOLT, ADJUSTING	1							
88	1	26756-060002	LOCK NUT M 6 PLATED	1							
I 89	1	119867-66910	LINK	1							W
		(A=E/# 02567)									
I 90	1	129795-67310	RETAINER, WIRE	1							W
		(A=E/# 02567)									
I 91	1	22117-060000	WASHER 6	1							W
		(A=E/# 02567)									
I 92	1	22117-080000	WASHER 8	1							W
		(A=E/# 02567)									
I 93	1	22360-060000	SNAP PIN 6	1							W
		(A=E/# 02567)									
I 93-1	1	22372-060000	SNAP PIN 6	1							R
		(A=E/# 03916)									
I 94	1	22360-080000	SNAP PIN 8	1							W
		(A=E/# 02567)									
I 94-1	1	22372-080000	SNAP PIN (JASO 8)	1							R
		(A=E/# 03916)									

Remarks

(1) SELECTIVE PARTS : CERTAIN THE CLASSIFICATION MARK, THEN PLACE YOUR ORDER(ILLUSTRATION).

Fig.15. ENGINE STOP DEVICE

Fig. 15 ENGINE STOP DEVICE



(A)=3TNC80-RHK
(B)=
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
1	1	119859-66900	SUPPORT, OUTER WIRE	1								
I 2	1	119867-66910	LINK	1								Z
		(A=E/# 02567)										
I 3	1	129795-67310	RETAINER, WIRE	1								Z
		(A=E/# 02567)										
I 4	1	22117-080000	WASHER 8	1								Z
		(A=E/# 02567)										
I 5	1	22360-060000	SNAP PIN 6	1								Z
		(A=E/# 02567)										
I 6	1	22360-080000	SNAP PIN 8	1								Z
		(A=E/# 02567)										
I 7	1	23414-060000	GASKET 6, ROUND	1								Z
		(A=E/# 02567)										
8	1	26106-080122	BOLT M 8X 12 PLATED		2							

Fig.16. STARTING MOTOR

(A)=3TNC80-RHK

(B)=

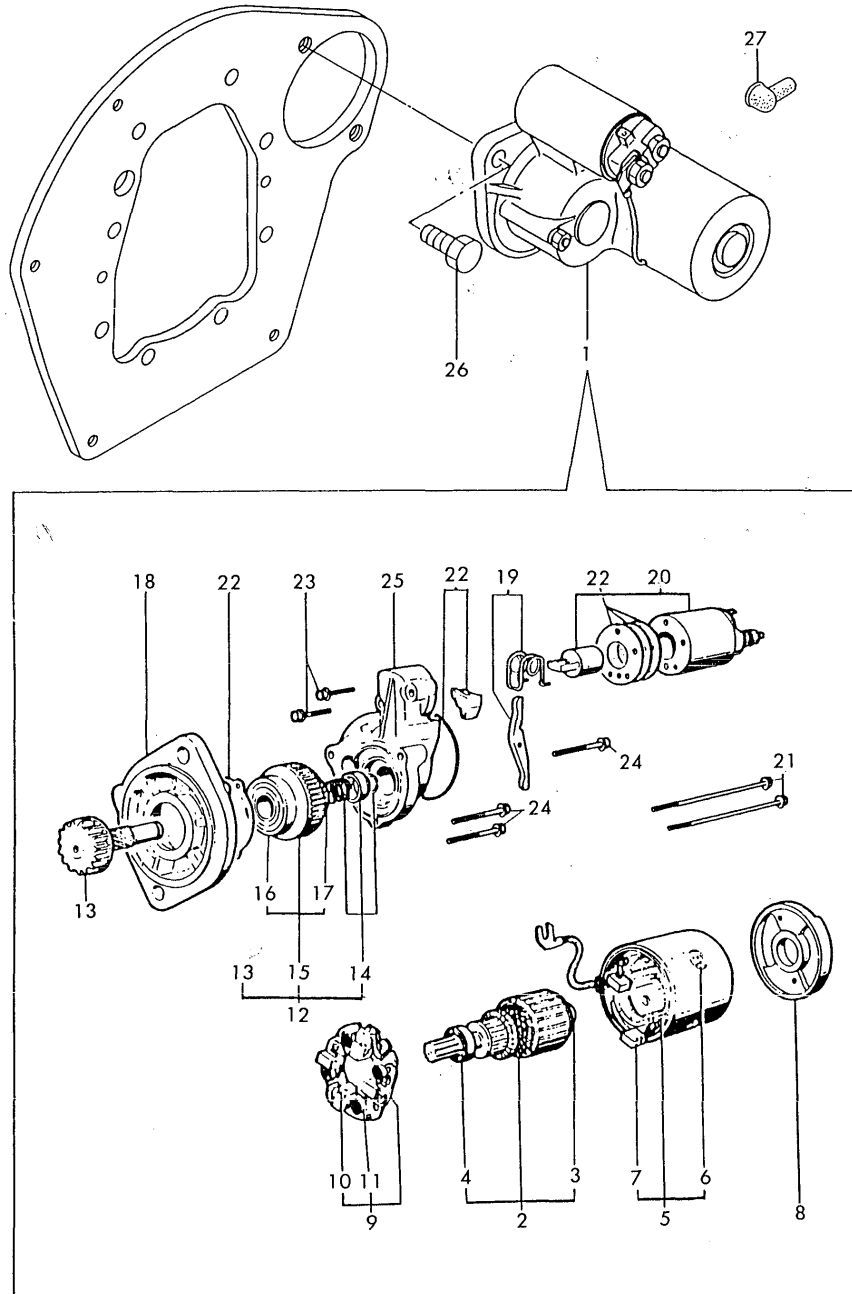
(C)=

(D)=

(E)=

(F)=

Fig. 16 STARTING MOTOR



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	124976-77011	STARTER (S114-349A)	1							
2	2	X211451007	ARMATURE ASSY	1							
3	3	X211415502	BALL BEARING	1							
4	3	X211425502	BALL BEARING	1							
5	2	X211472106	COIL ASSY, FIELD	1							
6	3	X21148215	SCREW, POLE CORE	4							
7	3	X21143315	BRUSH (+)	2							
8	2	X211483003	COVER, REAR	1							
9	2	X211429007	HOLDER ASSY, BRUSH	1							
10	3	X211459002	BRUSH (-)	2							
11	3	X21148314	SPRING, BRUSH	4							
12	2	X211415505	CLUTCH ASSY	1							
13	3	X211495009	SHAFT	1							
14	3	X211429006	STOPPER SET	1							
15	3	X211425505	CLUTCH ASSY	1							
16	4	X211435502	BALL BEARING	1							
17	4	X211445502	BALL BEARING	1							
18	2	X211476504	HOUSING ASSY, GEAR	1							
19	2	X21146012	LEVER, SHIFT	1							
20	2	X211447007	SWITCH, MAGNETIC	1							
21	2	X211468005	BOLT, THROUGH	2							
22	2	X211448004	COVER SET, DUST	1							
23	2	X21145866	BOLT	2							
24	2	X21142867	BOLT	3							
25	2	X211414501	HOUSING, CENTER	1							
26	1	26116-120352	BOLT M12X 35 PLATED	2							
27	1	124550-77030	COVER, TERMINAL	1							

Fig.17. GENERATOR

(A)=3TNC80-RHK

(B)=

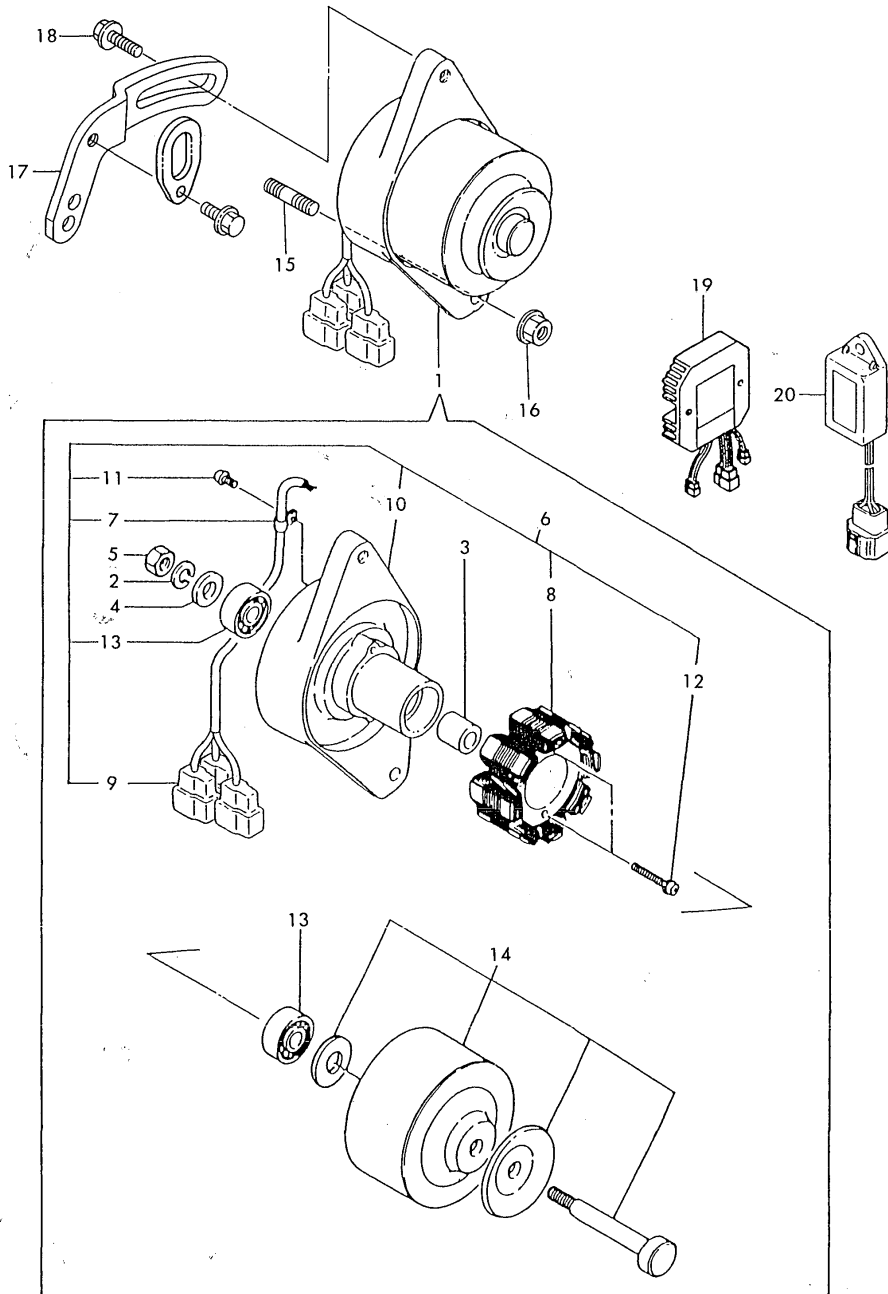
(C)=

(D)=

(E)=

(F)=

Fig. 17 GENERATOR



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	119259-77200	GENERATOR (12V-35A)	1							
2	2	XM219230000	SPRING WASHER	1							
3	2	XM329830000	COLLAR	1							
4	2	XM860250000	WASHER 10	1							
5	2	XM863720000	NUT	1							
6	2	119259-77210	PLATE ASSY	1							
7	3	XM069000000	CLAMP	1							
8	3	119259-77240	STATOR ASSY	1							
9	3	119000-77230	COUPLER	3							
10	3	119259-77220	PLATE	1							
11	3	XYSPS400800	SCREW	1							
12	3	119259-77250	SCREW	2							
13	3	24107-062010	BALL BEARING	1							
14	2	119259-77230	FLYWHEEL ASSY	1							
15	1	121450-01570	STUD	1							
16	1	26366-100002	NUT M10	1							
17	1	119865-77330	ADJUSTER, BELT	1							
18	1	26014-080252	BOLT M 8X 25	1							
19	1	119000-77711	LIMITER, CURRENT	1							
20	1	128300-77920	TIMER	1							

Fig.18. GASKET SET & TOOL(OPTIONAL)

(A)=3TNC80-RHK

(B)=

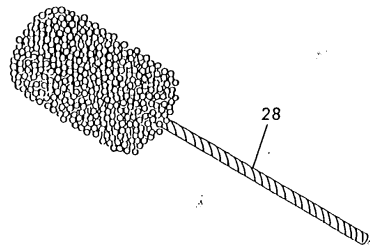
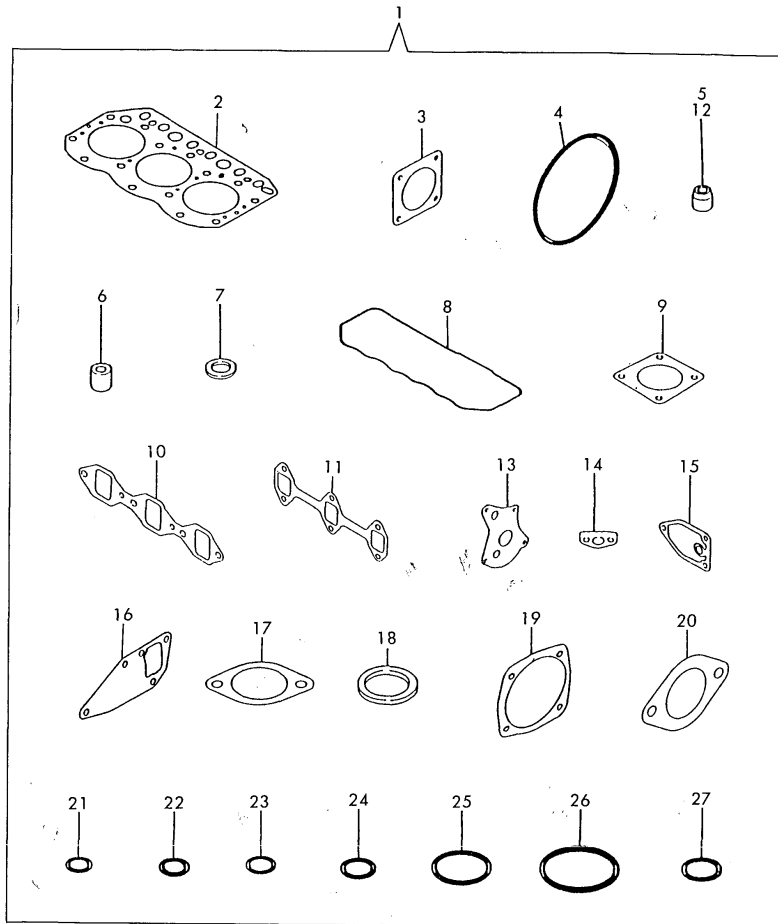
(C)=

(D)=

(E)=

(F)=

Fig. 18 GASKET SET & TOOL (OPTIONAL)



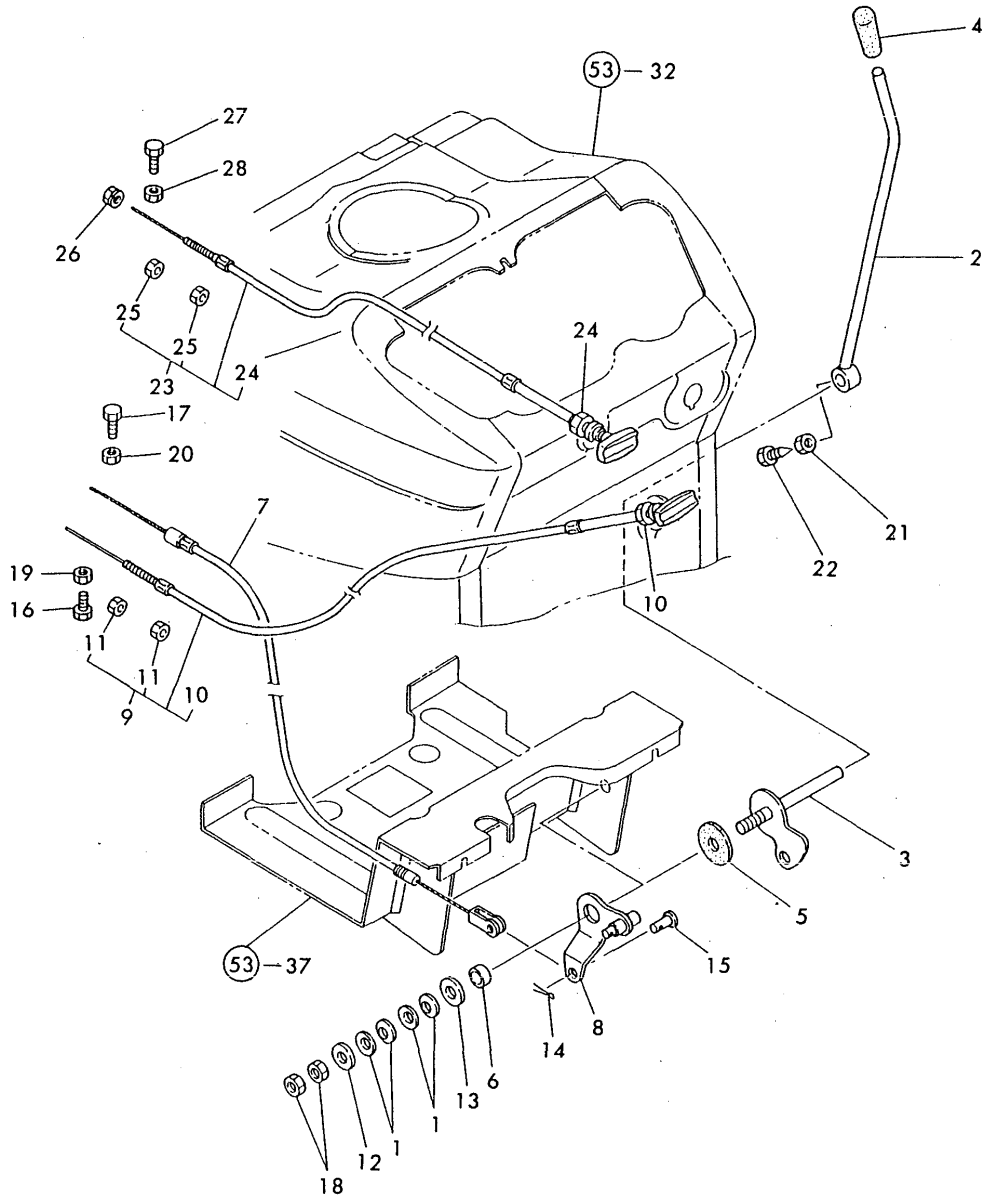
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	719859-92600	GASKET SET(NON-ASB.)	1							1
2	2	119812-01330	GASKET, HEAD	1							
3	2	124240-01883	GASKET, (NON ASB.)	1							
4	2	121850-51960	O-RING, F.I.PUMP	1							
5	2	124160-11340	SEAL, VALVE STEM	3							
6	2	119625-11870	PROTECTOR, NOZZLE	3							
7	2	119625-11880	SEAT, NOZZLE	3							
8	2	119865-11310	GASKET, BONNET	1							
9	2	129150-77511	GASKET, (NON-ASB.)	1							
10	2	119810-12111	GASKET, (NON-ASB.)	1							
11	2	119810-13110	GASKET, EXH.MANIFOLD	1							
12	2	124950-11340	SEAL, VALVE STEM	4							
13	2	129150-32020	GASKET, L.O. PUMP	1							
14	2	129150-35041	GASKET, (NON-ASB.)	1							
15	2	129150-35111	GASKET, (NON-ASB.)	1							
16	2	129150-42020	GASKET, C.W. PUMP	1							
17	2	129795-49550	GASKET, THERMO COVER	1							
18	2	129150-49810	GASKET, THERMOSTAT	1							
19	2	129150-01881	GASKET, (NON ASB.)	1							
20	2	129107-13550	GASKET, NOZZLE	1							
21	2	24311-000070	O-RING 1A P-7.0	3							
22	2	24311-240100	O-RING 1A P-10A	1							
23	2	24311-000120	O-RING 1A P 12.0	3							
24	2	24311-000160	O-RING 1A P-16.0	3							
25	2	24311-000320	O-RING 1A P-32.0	2							
26	2	24341-000500	O-RING 1A S-50.0	1							
27	2	24341-000240	O-RING 1A S-24.0	1							
28	1	129400-92420	FLEX HORN	1							1

Remarks
(1) OPTIONAL PART.

N:Old $\xrightarrow{\text{Yes}}$ New, Q:Old $\xrightarrow{\text{No}}$ New, R:Old $\xrightarrow{\text{Yes}}$ New, S:Old $\xrightarrow{\text{No}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

Fig.19. THROTTLE

Fig. 19 THROTTLE



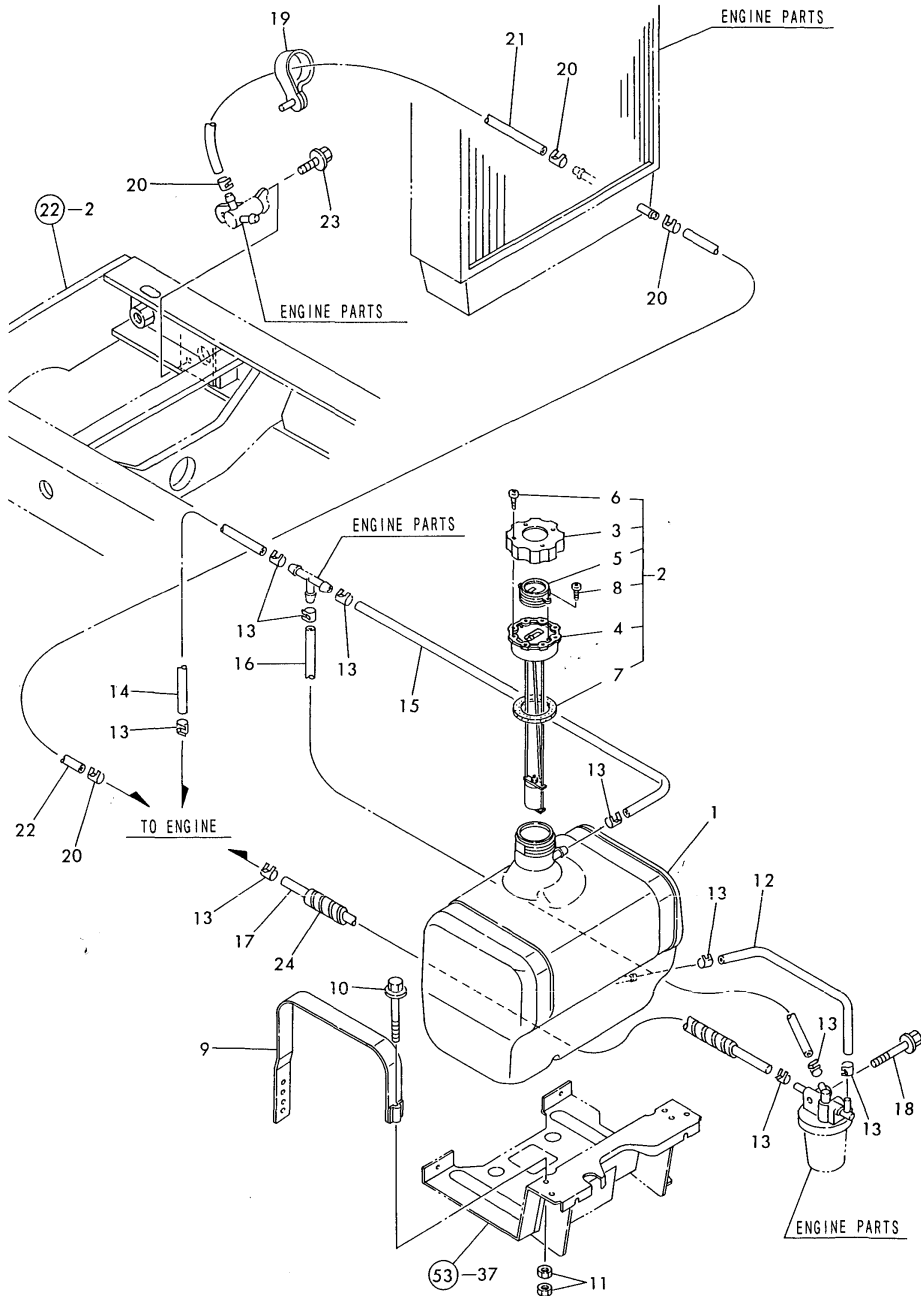
(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194740-00160	WASHER 10, CONICAL	4	4	4					
2	1	194305-01100-U	LEVER, THROTTLE	1	1	1					
3	1	194305-01150	ARM ASSY, THROTTLE	1	1	1					
4	1	194464-01190	KNOB, THROTTLE LEVER	1	1	1					
5	1	198220-01261	PLATE, FRICTION	1	1	1					
6	1	194150-01270	SPACER 20	1	1	1					
7	1	194880-01300	WIRE ASSY, THROTTLE	1	1	1					
8	1	194420-01351	LEVER, THROTTLE LINK	1	1	1					
9	1	194802-01600	CABLE ASSY, STOP	1	1	1					
10	2	194180-01530	NUT M11	1	1	1					
11	2	26756-060002	LOCK NUT M 6 PLATED	2	2	2					
12	1	22137-100000	WASHER 10,POLISHED	1	1	1					
13	1	22157-100000	WASHER 10	1	1	1					
14	1	22417-160180	COTTER PIN 1.6X18	1	1	1					
15	1	22487-060120	PIN M 6X 12	1	1	1					
16	1	26116-040102	BOLT M 4X 10 PLATED	1	1	1					
17	1	26116-050142	BOLT M 5X 14 PLATED	1	1	1					
18	1	26716-100002	NUT M10	2	2	2					
19	1	26756-040002	LOCK NUT M 4 PLATED	1	1	1					
20	1	26756-050002	LOCK NUT M 5 PLATED	1	1	1					
21	1	26756-080002	LOCK NUT M 8 PLATED	1	1	1					
22	1	26956-080182	BOLT M 8X18	1	1	1					
23	1	194802-01550	CABLE ASSY, DECOMP.	1	1	1					
24	2	194180-01530	NUT M11	1	1	1					
25	2	26756-060002	LOCK NUT M 6 PLATED	2	2	2					
I 26	1	194990-22040	NUT W/WASHER 6	1	1	1					Z
		(A=*) (B=*) (C=*)									
27	1	26116-050142	BOLT M 5X 14 PLATED	1	1	1					
28	1	26756-050002	LOCK NUT M 5 PLATED	1	1	1					

Fig.20. FUEL TANK

Fig. 20 FUEL TANK



(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

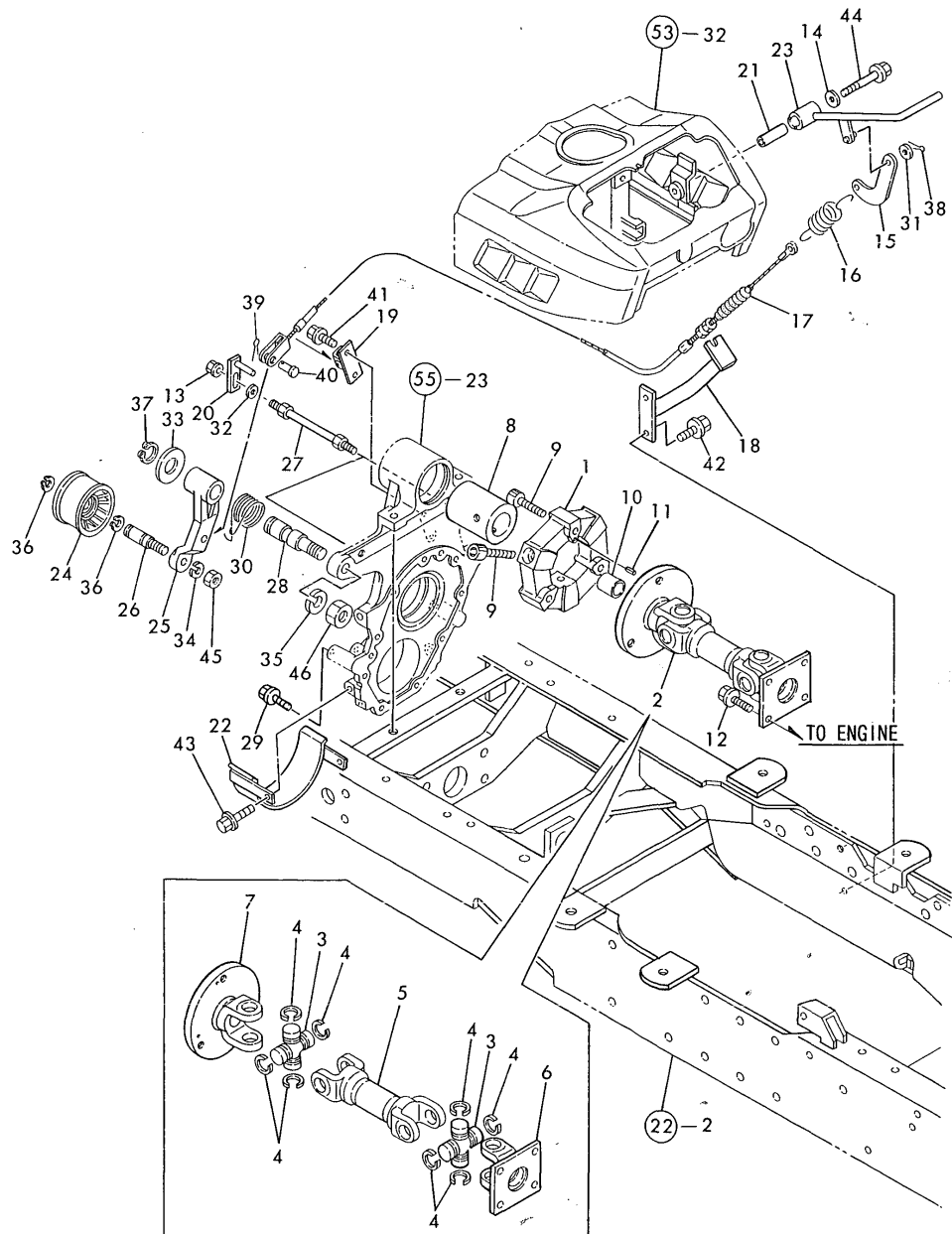
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194446-04112	TANK (17L), FUEL	1	1	1					
2	1	194145-04302	CAP W/GAUGE, F. TANK	1	1	1					
3	2	194145-04311	CAP, FUEL TANK	1	1	1					
4	2	194145-04322	CAP, FUEL TANK	1	1	1					
5	2	194145-04351	LENS	1	1	1					
6	2	194145-04460	SCREW 4X12	4	4	4					
7	2	194145-04521	GASKET	1	1	1					
8	2	26557-030062	SCREW M 3X 6	2	2	2					
9	1	194310-04250-U	BAND	2	2	2					
10	1	26106-080502	BOLT M 8X 50 PLATED	2	2	2					
11	1	26716-080002	NUT M 8	4	4	4					
12	1	194880-04720	PIPE, FUEL TANK	1	1	1					
13	1	124766-59050	CLAMP 12	10	10	10					
14	1	23980-730350	FUEL PIPE 7.3X350	1	1	1					
I 14-1	1	23980-730370	FUEL PIPE 7.3X370	1	1	1					R
		(A=T/# 10003) (B=T/# 10008) (C=T/# 10011)									
15	1	23980-730350	FUEL PIPE 7.3X350	1	1	1					
I 15-1	1	23980-730370	FUEL PIPE 7.3X370	1	1	1					R
		(A=T/# 10003) (B=T/# 10008) (C=T/# 10011)									
16	1	23980-730500	FUEL PIPE 7.3X500	1	1	1					
17	1	23980-730600	FUEL PIPE 7.3X600	1	1	1					
18	1	26106-080652	BOLT M 8X 65 PLATED	1	1	1					
19	1	194250-51650	CLAMP 66	1	1	1					
20	1	124766-59050	CLAMP 12	4	4	4					
21	1	23980-730240	FUEL PIPE 7.3X240	1	1	1					
I 21-1	1	23980-730300	FUEL PIPE 7.3X300	1	1	1					N
		(A=FROM 1ST) (B=FROM 1ST) (C=FROM 1ST)									
22	1	23980-730540	FUEL PIPE 7.3X540	1	1	1					
23	1	26106-080162	BOLT M 8X 16 PLATED	1	1	1					
24	1	194880-04740	TUBE, PROTECT	1	1	1					

Fig.21. FRONT PTO DRIVE & CONTROL

(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

Fig. 21 FRONT PTO DRIVE & CONTROL



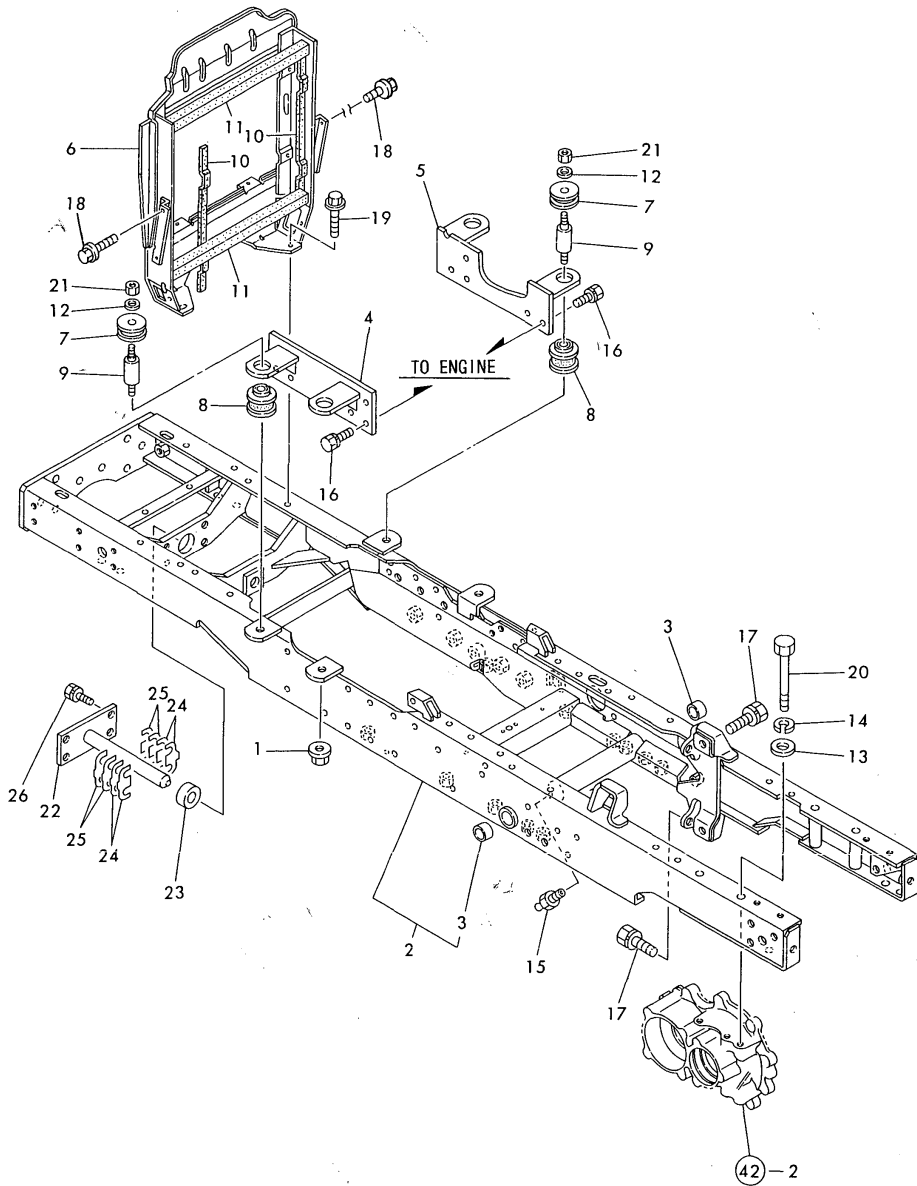
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172137-71220	COUPLING	1	1	1					
2	1	194875-83100-X	JOINT ASSY,PTO CROSS	1	1	1					
3	2	194802-22260	JOURNAL	2	2	2					
4	2	194802-22270	RING, SNAP	8	8	8					
5	2	194875-83110	YOKE, DOUBLE	1	1	1					
6	2	194115-83120	YOKE, FLANGE	1	1	1					
7	2	194115-83140	YOKE, FLANGE	1	1	1					
8	1	194880-83220	FLANGE	1	1	1					
9	1	194115-83230	BOLT M10X 30	6	6	6					
10	1	194115-83240	BUSH 16X22X24	1	1	1					
11	1	22351-040008	SPRING PIN 4X 8	3	3	3					
12	1	26106-080162	BOLT M 8X 16 PLATED	4	4	4					
13	1	194990-22140	NUT W/WASHER 8	2	2	2					
14	1	194145-61570	WASHER 10	1	1	1					
15	1	1E6150-63190	LINK, CLUTCH	1	1	1					
16	1	1E6460-65850	SPRING 22.5X105	1	1	1					
17	1	194880-83360	WIRE, CLUTCH	1	1	1					
18	1	194115-83390	STAY, CLUTCH WIRE	1	1	1					
19	1	194880-83410	HOLDER, WIRE	1	1	1					
20	1	194405-83431	GUIDE, V-BELT	2	2	2					
21	1	194115-83451	COLLAR 10.5X16X55.5	1	1	1					
22	1	194405-83461	GUIDE, LOWER	1	1	1					
23	1	194880-83470	LEVER, FRONT P.T.O.	1	1	1					
24	1	194115-83510	PULLEY, TENSION	1	1	1					
25	1	194880-83520-X	ARM, TENSION PULLEY	1	1	1					
26	1	194880-83530	SHAFT	1	1	1					
27	1	194880-83550	BOLT	2	2	2					
28	1	194880-83590	SHAFT, TENSION ARM	1	1	1					
29	1	194405-83660	BOLT M 8X 14	2	2	2					
30	1	194880-83680	SPRING, RETURN	1	1	1					
31	1	22137-080000	WASHER 8, POLISHED	1	1	1					
32	1	22137-080000	WASHER 8, POLISHED	2	2	2					
33	1	22137-200000	WASHER 20	1	1	1					
34	1	22217-100000	SPRING WASHER 10	1	1	1					
35	1	22217-140000	SPRING WASHER 14	1	1	1					
36	1	22242-000150	CIRCLIP 15	2	2	2					
37	1	22242-000200	CIRCLIP 20	1	1	1					
38	1	22417-160180	COTTER PIN 1.6X18	1	1	1					
39	1	22417-200300	COTTER PIN 2.0X30	1	1	1					
40	1	22487-080160	PIN 8X 16	1	1	1					
41	1	26106-060122	BOLT M 6X 12 PLATED	2	2	2					
42	1	26106-080162	BOLT M 8X 16 PLATED	2	2	2					
43	1	26106-080162	BOLT M 8X 16 PLATED	2	2	2					
44	1	26106-100702	BOLT M10X 70 PLATED	1	1	1					
45	1	26716-100002	NUT M10	1	1	1					
46	1	26716-140002	NUT M14	1	1	1					

Fig.22. FRAME & CENTER PIN

(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

Fig. 22 FRAME & CENTER PIN



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
I	1	121450-01220 (A=T/# 10007)	NUT, CYL. HEAD (B=T/# 10014) (C=T/# 10022)	1	1	1					Z
	2	194880-11000-X	FRAME	1	1	1					
	3	194740-06080	BUSH 25X30X18	2	2	2					
	4	194875-11010-X	BRACKET (L), ENGINE	1	1	1					
	5	194875-11020-X	BRACKET (R), ENGINE	1	1	1					
	6	194880-11310-X	BRACKET, RADIATOR	1	1	1					
	7	194697-11410	RUBBER, CUSHION	4	4	4					
	8	194697-11420	RUBBER, CUSHION	4	4	4					
	9	194697-11550	BOLT M12	4	4	4					
	10	194197-61930	SEAL, BONNET	2	2	2					
	11	194370-61990	SUPPORT	2	2	2					
	12	194130-62180	WASHER	4	4	4					
	13	22137-120000	WASHER 12,POLISHED	4	4	4					
	14	22217-120000	WASHER 12,SPRING	4	4	4					
	15	24761-010000	NIPPLE M6F, GREASE	1	1	1					
	16	26013-120252	BOLT M12X 25	10	10	10					
	17	26013-120302	BOLT W/WASHER M12X30	8	8	8					
	18	26106-080122	BOLT M 8X 12 PLATED	4	4	4					
	19	26106-080162	BOLT M 8X 16 PLATED	2	2	2					
	20	26116-121152	BOLT M12X115 PLATED	4	4	4					
	21	26736-120002	NUT M12	4	4	4					
	22	194115-13210	PIN ASSY, CENTER	1	1	1					
	23	194191-13220	SPACER 22X42X14	1	1	1					
	24	194191-13232	SHIM (T=0.5)	4	4	4					1
	25	194191-13240	SHIM (T=0.25)	4	4	4					1
	26	26013-120252	BOLT M12X 25	4	4	4					

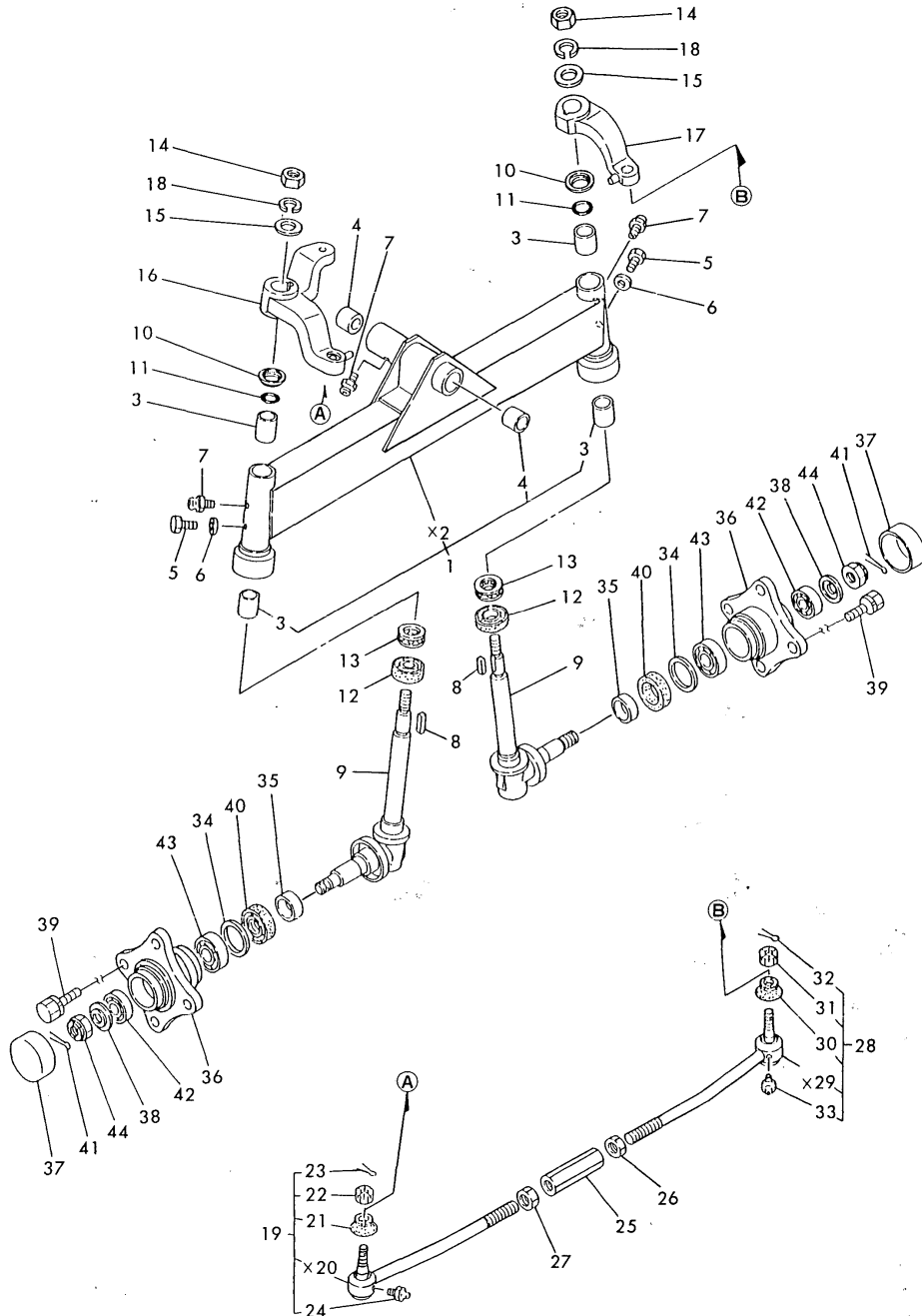
Remarks
(1) USE THE PROPER PART BY CAREFULLY CHOOSING.

Fig.23. FRONT AXLE(YM200,206-HK)

(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

Fig. 23 FRONT AXLE (YM200, 206-HK)



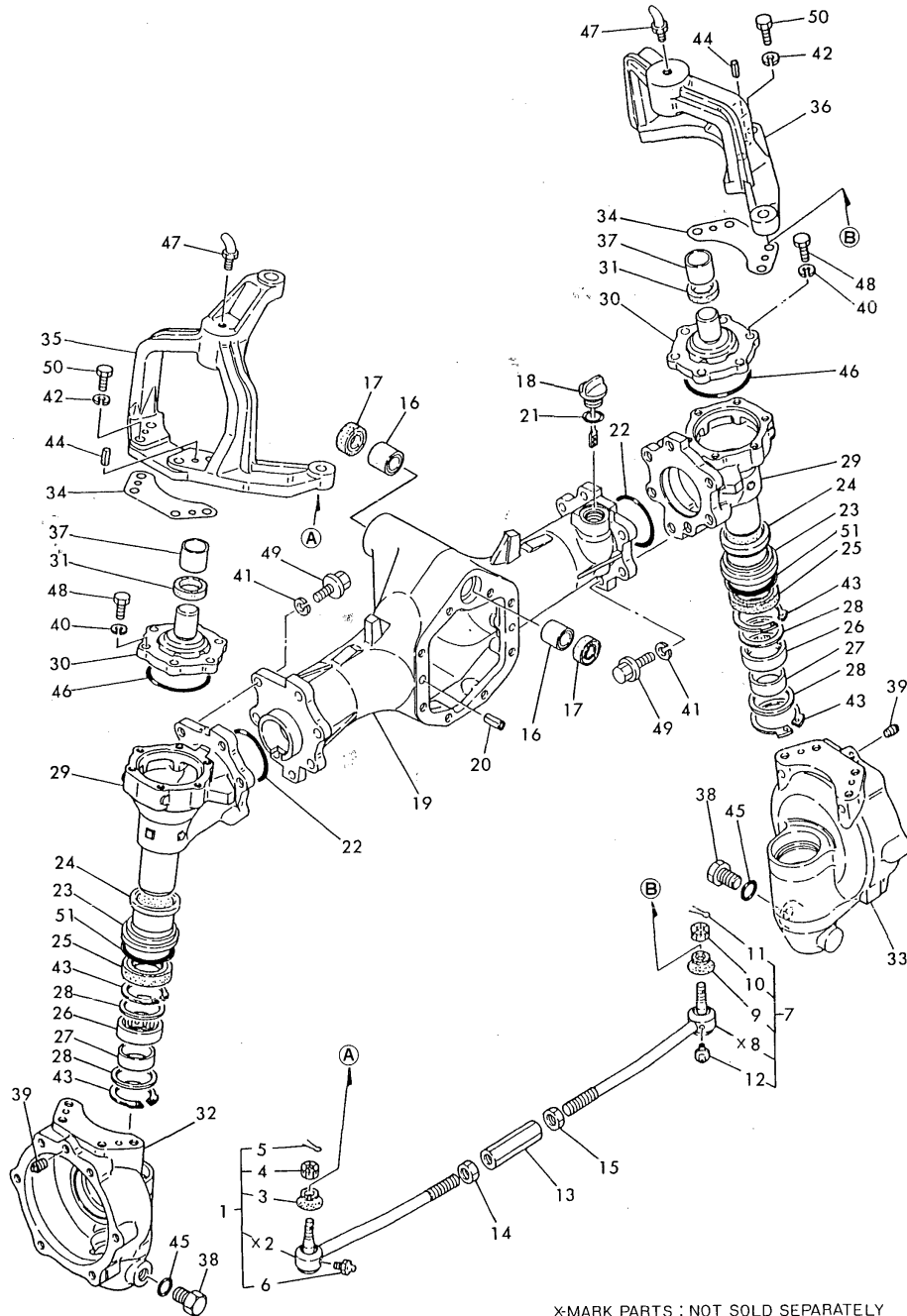
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194305-11200-X	AXLE ASSY, FRONT	1	1						
3	2	194440-11360	BUSH 25X29X30	4	4						
4	2	194420-11520	BUSH 22X25X25	2	2						
5	1	194145-11350	BOLT M 6X 5	2	2						
6	1	22117-060000	WASHER 6	2	2						
7	1	24761-060000	NIPPLE MT6X1, GREASE	3	3						
8	1	194151-11660	KEY 7X26	2	2						
9	1	194880-11800-X	KINGPIN ASSY	2	2						
10	1	194151-11840	COVER, KINGPIN	2	2						
11	1	194151-11860	O-RING 1A-2025	2	2						
12	1	194440-11870	SEAL TCX6 35 48 10	2	2						
13	1	24520-511050	BEARING(51105)	2	2						
14	1	194151-11640	NUT 18	2	2						
15	1	194151-11650	WASHER 18X36X2.3	2	2						
16	1	194880-12110-X	ARM (L), KNUCKLE	1	1						
17	1	194440-12211-X	ARM (R), KNUCKLE	1	1						
18	1	22217-180000	SPRING WASHER 18	2	2						
19	1	194306-12312	END ASSY, TIE-ROD	1	1						
21	2	194730-57220	COVER, DUST	1	1						
22	2	194730-57241	NUT M12	1	1						
23	2	22417-300250	COTTER PIN 3.0X 25	1	1						
24	2	24761-060000	NIPPLE MT6X1, GREASE	1	1						
25	1	194150-12410-U	TURNBUCKLE M17X95	1	1						
26	1	194990-22830	NUT M17	1	1						
27	1	194990-22840	NUT M17	1	1						
28	1	194306-12352	TIE-ROD ASSY	1	1						
30	2	194730-57220	COVER, DUST	1	1						
31	2	194730-57241	NUT M12	1	1						
32	2	22417-300250	COTTER PIN 3.0X 25	1	1						
33	2	24761-060000	NIPPLE MT6X1, GREASE	1	1						
34	1	194151-11670	WASHER 42X51.8X1	2	2						
35	1	194420-11880	SLEEVE 35X39X15	2	2						
36	1	194151-12610-X	HUB, FRONT WHEEL	2	2						
37	1	194151-12620-X	CAP, FRONT WHEEL HUB	2	2						
38	1	194420-12640	WASHER 20X44X3.2	2	2						
39	1	194278-12650	BOLT W/WASHER M14X25	8	8						
40	1	194420-12720	SEAL TC6Y395211.5OIL	2	2						
41	1	22417-400400	COTTER PIN 4.0X40	2	2						
42	1	24101-062044	BALL BEARING	2	2						
43	1	24101-062054	BEARING #6205	2	2						
44	1	26877-200002	CASTLE NUT M20	2	2						

Fig.24. FRONT AXLE(FOR YM206D-HK)

(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

Fig. 24 FRONT AXLE (FOR YM206D-HK)



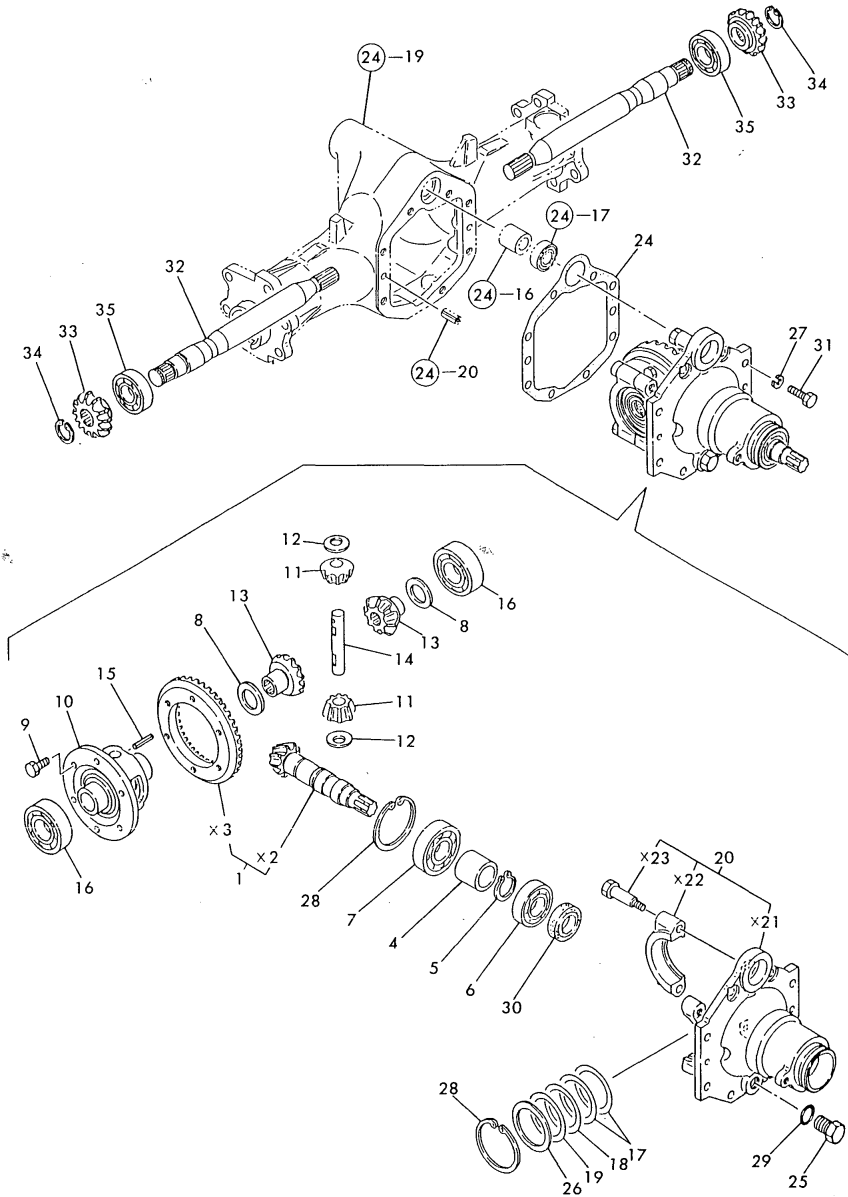
X-MARK PARTS : NOT SOLD SEPARATELY

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194306-12312	END ASSY, TIE-ROD			1					
3	2	194730-57220	COVER, DUST			1					
4	2	194730-57241	NUT M12			1					
5	2	22417-300250	COTTER PIN 3.0X 25			1					
6	2	24761-060000	NIPPLE MT6X1, GREASE			1					
7	1	194306-12352	TIE-ROD ASSY			1					
9	2	194730-57220	COVER, DUST			1					
10	2	194730-57241	NUT M12			1					
11	2	22417-300250	COTTER PIN 3.0X 25			1					
12	2	24761-060000	NIPPLE MT6X1, GREASE			1					
13	1	194150-12410	TURNBUCKLE M17X95			1					
14	1	194990-22830	NUT M17			1					
15	1	194990-22840	NUT M17			1					
16	1	194190-11520	BUSH 25X25			2					
17	1	194191-13420	SEAL SC22 32 7, OIL			2					
18	1	194447-13490	CAP W/DIPSTICK			1					
19	1	194306-13601	CASE, FRONT AXLE			1					
20	1	22351-080016	SPRING PIN 8X16			2					
21	1	24311-000180	O-RING 1A P-18.0			1					
22	1	24321-000500	O-RING 1A G-50.0			2					
23	1	194306-13630	COLLAR 48X57X10			2					
24	1	194306-13640	SLEEVE 40X50X26			2					
25	1	194447-13650	SEAL TC6Y445711.5			2					
26	1	194447-13660	NEEDLE BEARING			2					
27	1	194447-13670	RACE 404517, INNER			2					
28	1	194447-13680	WASHER 42X52X1.6			4					
29	1	194306-13711	CASE, FRONT GEAR			2					
30	1	194306-13721	COVER, GEAR CASE			2					
31	1	194447-13730	SEAL VB25 35 50, OIL			2					
32	1	194306-13740	BOX (L), FRONT GEAR			1					
33	1	194306-13750	BOX (R), FRONT GEAR			1					
34	1	194306-13760	SHIM T=0.3			2					
35	1	194306-13811	SUPPORT (L), KINGPIN			1					
36	1	194306-13821	SUPPORT (R), KINGPIN			1					
37	1	194306-13830	BUSH 25X28X25			2					
38	1	23491-140002	PLUG 14			2					
39	1	194151-36670	PLUG PT02			2					
40	1	22217-080000	SPRING WASHER 8			12					
41	1	194274-13570	SPRING WASHER 10			14					
42	1	22217-100000	SPRING WASHER 10			8					
43	1	22262-000520	CIRCLIP R-52			4					
44	1	22351-080020	SPRING PIN 8X20			4					
45	1	24311-000160	O-RING 1A P-16.0			2					
46	1	24321-000650	O-RING 1A G-65.0			2					
47	1	194850-13690	NIPPLE M6F, GREASE			2					
48	1	26116-080252	BOLT M 8X 25 PLATED			12					
49	1	194491-13550	BOLT M10X 30			14					
50	1	26116-100302	BOLT M10X 30 PLATED			8					
51	1	194306-13650	O-RING 1A P 45.0 A			2					

N:Old $\frac{Yes}{No}$ New, Q:Old $\frac{No}{Yes}$ New, R:Old $\frac{Yes}{Yes}$ New, S:Old $\frac{No}{No}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

Fig.25. RING GEAR OF FRONT AXLE

Fig. 25 RING GEAR OF FRONT AXLE



(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194306-13100	GEAR ASSY, RING			1					
4	1	194306-13130	COLLAR 25X34X32			1					
5	1	194306-13140	CIRCLIP 24-S			1					
6	1	24101-062054	BEARING #6205			1					
7	1	24101-063054	BEARING #6305			1					
8	1	194301-11720	LINER, SIDE GEAR			2					
9	1	194301-11800	BOLT M 8X 14			6					
10	1	194441-13210	CASE, DIFFERENTIAL			1					
11	1	194441-13220	PINION, DIFFERENTIAL			2					
12	1	194441-13230	LINER, DIFFERENTIAL			2					
13	1	194441-13250	GEAR, DIFF. SIDE			2					
14	1	194441-13260	SHAFT, DIFF. PINION			1					
15	1	22351-040030	SPRING PIN 4X30			1					
16	1	24101-060074	BALL BEARING			2					
17	1	194301-11890	SHIM T=0.1			2					1
18	1	194301-11900	SHIM T=0.3			1					1
19	1	194301-11910	SHIM T=0.5			1					1
20	1	194306-13400	CARRIER, DIFF.			1					
24	1	194306-13451	GASKET, (NON-ASB.)			1					
25	1	23491-140002	PLUG 14			1					
26	1	194300-32210	COLLAR 45X62X2			1					
27	1	22217-080000	SPRING WASHER 8			8					
28	1	22252-000620	CIRCLIP 62(H)			2					
29	1	24311-000160	O-RING 1A P-16.0			1					
30	1	24421-254208	SEAL TC25 42 08, OIL			1					
31	1	26116-080252	BOLT M 8X 25 PLATED			8					
32	1	194306-13511	SHAFT, FRONT DRIVE			2					
33	1	194406-13520	PINION, DRIVE SHAFT			2					
34	1	22292-000220	CIRCLIP S-22			2					
35	1	24101-062054	BEARING #6205			2					

Remarks
(1) USE THE PROPER PART BY CAREFULLY CHOOSING.

Fig.26. PROPELLER SHAFT(FOR YM206D-HK)

(A)=YM200-HK

(B)=YM206-HK

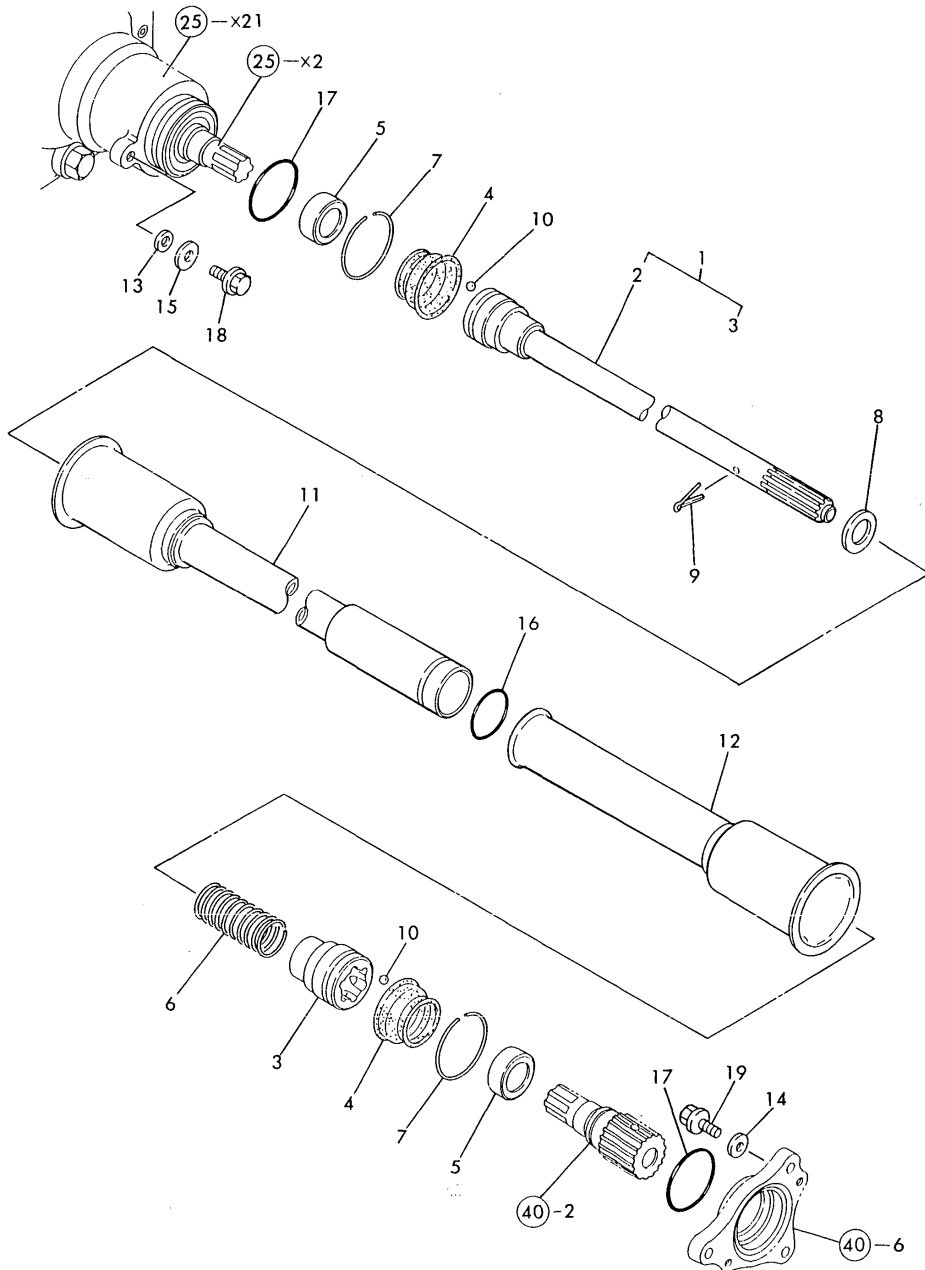
(C)=YM206D-HK

(D)=

(E)=

(F)=

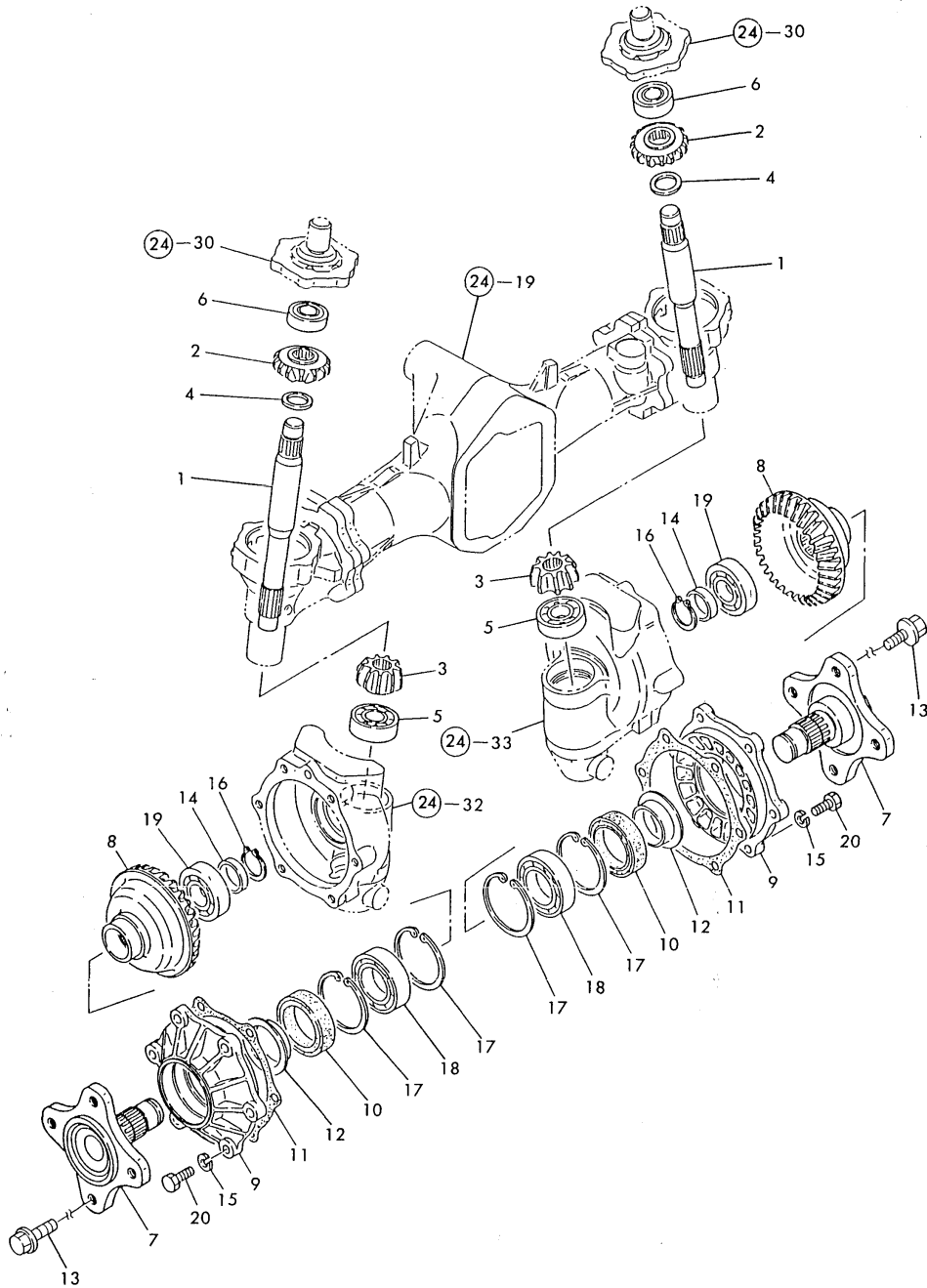
Fig. 26 PROPELLER SHAFT (FOR YM206D-HK)



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	794116-13300	SHAFT ASSY,PROPELLER			1					
2	2	194116-13300	SHAFT, PROPELLER			1					
3	2	194306-13330-X	COUPLING			1					
4	1	194306-13340	BOOT, RUBBER			2					
5	1	194306-13350	COLLAR 20X30X14			2					
6	1	194306-13360	SPRING, TENSION			1					
7	1	194150-51620	CLAMP, WIRE HARNESS			2					
8	1	22127-160000	WASHER 16			1					
9	1	22417-400400	COTTER PIN 4.0X40			1					
10	1	24190-100001	BALL 5/16, STEEL			12					
11	1	194116-14610	COVER, FRONT SHAFT			1					
12	1	194306-14641-X	COVER, REAR SHAFT			1					
13	1	22117-080000	WASHER 8			1					
14	1	22157-060000	WASHER 6			2					
15	1	22157-080000	WASHER 8			1					
16	1	24311-000300	O-RING 1A P-30.0			1					
17	1	24341-000480	O-RING 1A S-48.0			2					
18	1	26106-080162	BOLT M 8X 16 PLATED			1					
19	1	26106-060122	BOLT M 6X 12 PLATED			2					

Fig.27. FRONT SPINDLE(FOR YM206D-HK)

Fig. 27 FRONT SPINDLE (FOR YM206D-HK)



OCT10-G24201 27. FRONT SPINDLE(FOR YM206D-HK)

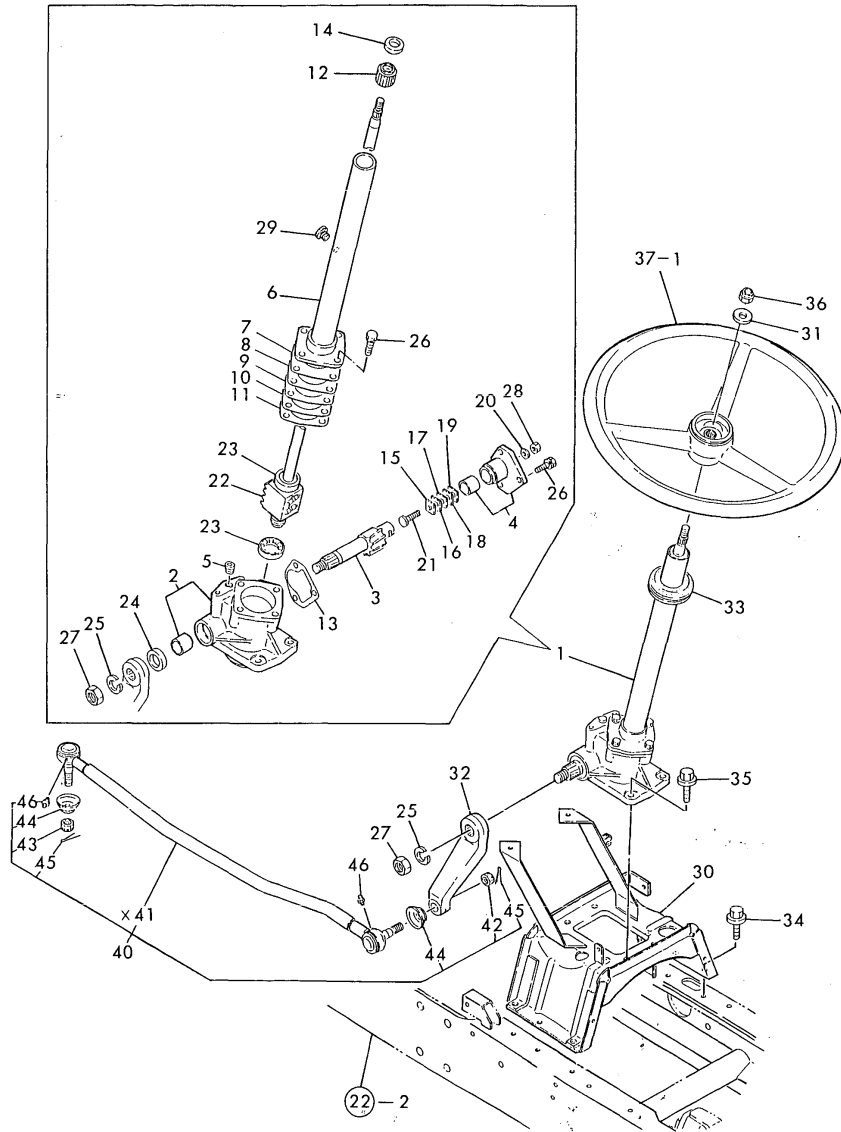
(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194306-13850	SHAFT (2ND), FRONT			2					
2	1	194406-13940	GEAR, FRONT AXLE			2					
3	1	194306-13950	PINION, FINAL			2					
4	1	194320-25340	COLLAR 25X35X3			2					
5	1	24101-063044	BALL BEARING			2					
6	1	24104-063044	BALL BEARING			2					
7	1	194697-14110	SPINDLE, FRONT			2					
8	1	194306-14120	GEAR, FINAL			2					
9	1	194306-14130	CASE, FRONT BEARING			2					
10	1	194697-14140	SEAL, OIL			2					
11	1	194306-14151	GASKET			2					
12	1	194697-14180	SLEEVE			2					
13	1	194881-12650	BOLT M14X 24			8					
14	1	194305-25830	WASHER 30X42X4.5			2					
15	1	22217-100000	SPRING WASHER 10			12					
16	1	22242-000290	CIRCLIP 29			2					
17	1	22252-000750	CIRCLIP 75			4					
18	1	24101-060094	BALL BEARING			2					
19	1	24101-062064	BALL BEARING			2					
20	1	26116-100302	BOLT M10X 30 PLATED			12					

Fig.28. STEERING

Fig. 28 STEERING



Remarks
 (1) USE THE PROPER PART BY CAREFULLY CHOOSING.
 (M) MISPRINT.

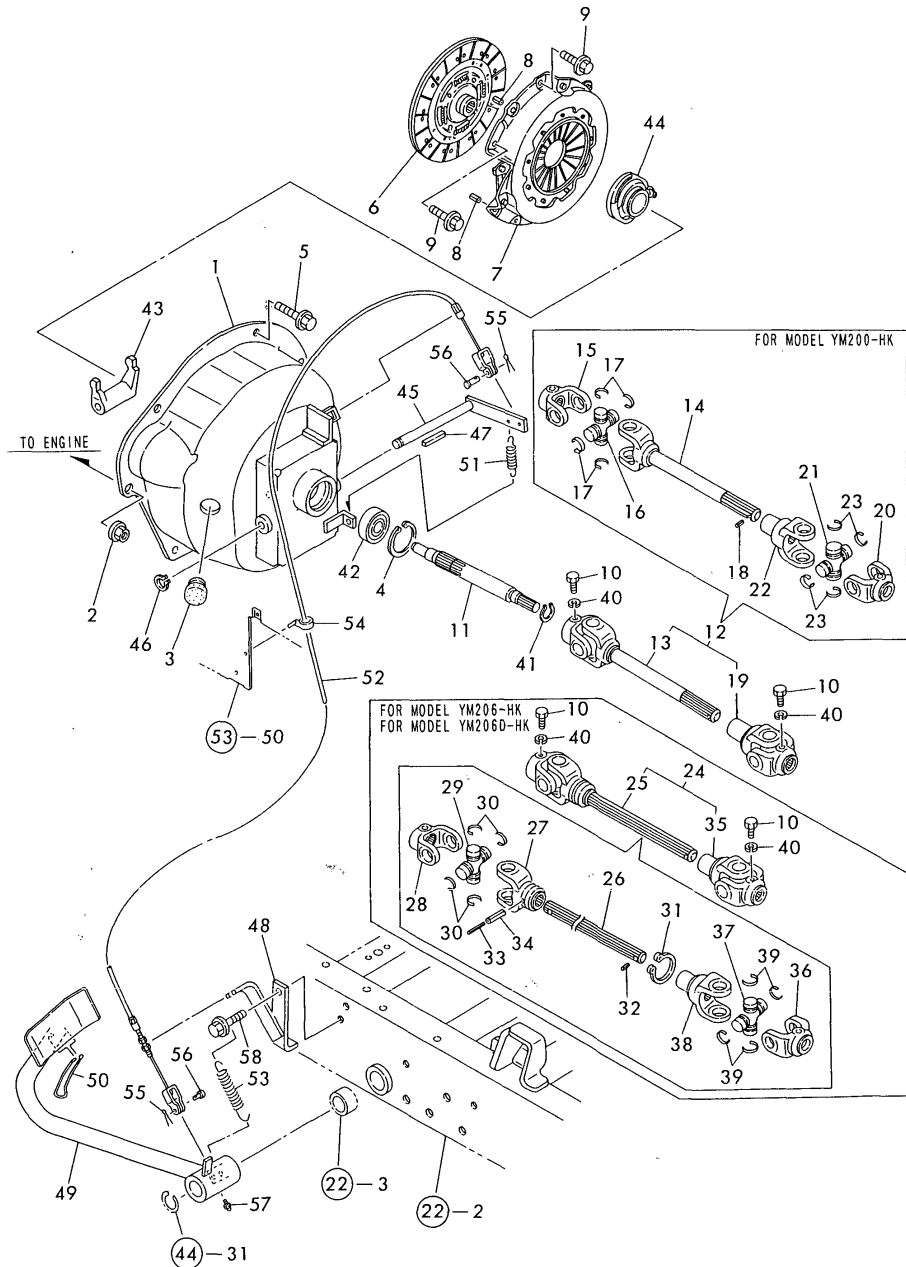
(A)=YM200-HK
 (B)=YM206-HK
 (C)=YM206D-HK

(D)=
 (E)=
 (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194115-15100	GEAR ASSY, STEERING	1	1	1					
2	2	194115-15110	BOX W/BUSH, GEAR	1	1	1					
3	2	194115-15140	SHAFT, SECTOR	1	1	1					
4	2	194515-15150	COVER ASSY, SIDE	1	1	1					
5	2	194262-15170-X	PLUG PT 1/8	1	1	1					
6	2	194115-15250	COLUMN	1	1	1					
7	2	194750-15250	SHIM T=0.05	1	1	1					1
8	2	194750-15260	SHIM T=0.07	1	1	1					1
9	2	194750-15270	SHIM T=0.08	1	1	1					1
10	2	194750-15280	SHIM T=0.1	1	1	1					1
11	2	194750-15290	SHIM T=0.2	1	1	1					1
12	2	194241-15310	BUSH, COLUMN	1	1	1					
13	2	194310-15320	GASKET, SIDE COVER	1	1	1					
14	2	194241-15350	SEAL, OIL	1	1	1					
15	2	194080-15420	SHIM (A) (T=1.525)	1	1	1					1
16	2	194080-15430	SHIM (B) (T=1.555)	1	1	1					1
17	2	194080-15440	SHIM (C) (T=1.585)	1	1	1					1
18	2	194080-15450	SHIM (D) (T=1.615)	1	1	1					1
19	2	194080-15460	SHIM (E) (T=1.645)	1	1	1					1
20	2	194464-15450	SEAL WASHER	1	1	1					
21	2	194130-15470	SCREW, ADJUSTING	1	1	1					
22	2	194115-15500	NUT ASSY, BALL	1	1	1					
23	2	194750-15520	ROLLER BEARING	2	2	2					
24	2	194740-55620	SEAL, OIL	1	1	1					
25	2	22217-200000	SPRING WASHER 20	1	1	1					
26	2	26013-080222	BOLT M 8X 22	7	7	7					
27	2	26776-200002	LOCK NUT M20 PLATED	1	1	1					
28	2	26776-100002	LOCK NUT M10 PLATED	1	1	1					
29	2	194440-15341	PLUG, BREATHER	1	1	1					
30	1	194880-15200-X	BRACKET ASSY,STEERIN	1	1	1					
31	1	22137-120000	WASHER 12,POLISHED	1	1	1					
32	1	194115-15610	ARM, PITMAN	1	1	1					
33	1	194145-15651	GROMMET 42	1	1	1					
34	1	26106-080202	BOLT M 8X 20 PLATED	6	6	6					
35	1	26106-100302	BOLT M10X 30 PLATED	4	4	4					
36	1	26356-120002	U-NUT M12	1	1	1					
I 37-1	1	194440-15810	WHEEL, STEERING	1	1	1					
40	1	194880-16100-X	ROD ASSY, DRAG	1	1	1					
42	2	194115-16120	CASTLE NUT M12	1	1	1					
43	2	194115-16130	CASTLE NUT M12	1	1	1					
44	2	194730-57220	COVER, DUST	2	2	2					
45	2	22417-300250	COTTER PIN 3.0X 25	2	2	2					
46	2	24761-060000	NIPPLE MT6X1, GREASE	2	2	2					

Fig.29. CLUTCH

Fig. 29 CLUTCH



(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

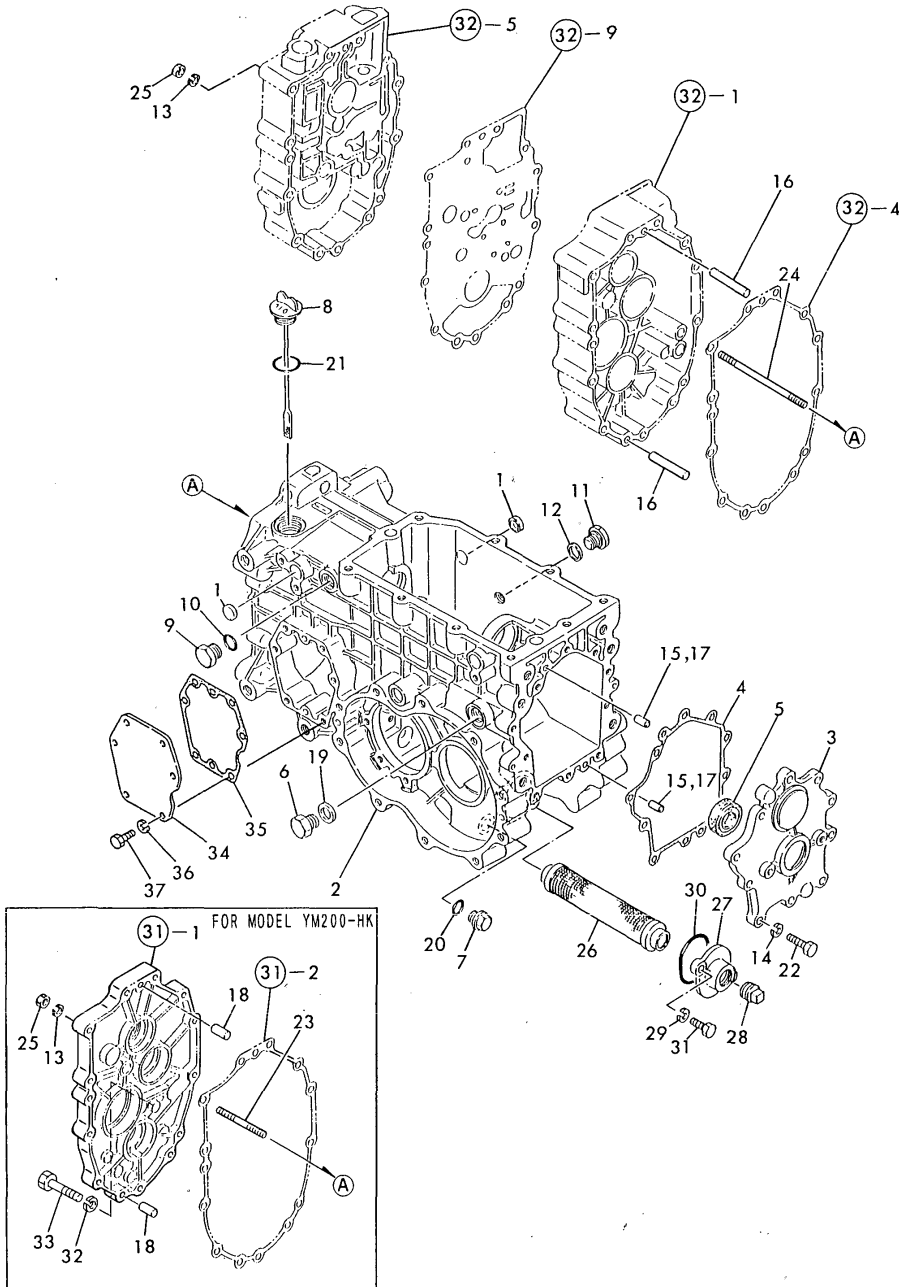
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194880-21100-X	HOUSING ASSY, CLUTCH	1	1	1					
2	1	194990-22160	NUT W/WASHER 12	2	2	2					
3	1	194130-61570	GROMMET 27	1	1	1					
4	1	22252-000470	CIRCLIP 47	1	1	1					
5	1	26106-080162	BOLT M 8X 16 PLATED	4	4	4					
6	1	194115-21400	DISC, CLUTCH	1	1	1					
7	1	794150-21700	PLATE, PRESSURE	1	1	1					
8	1	22351-080018	SPRING PIN 8X18	3	3	3					
9	1	26106-080162	BOLT M 8X 16 PLATED	6	6	6					
10	1	198221-13410	BOLT	2	2	2					
11	1	194880-22110	SHAFT, MAIN DRIVE	1	1	1					
12	1	194870-22200	JOINT ASSY,CROSS	1							
13	2	194870-22220	JOINT (F) ASSY,CROSS	1							
14	3	194305-22230	YOKE, DRIVE SHAFT	1							
15	3	194870-22230	YOKE, SHAFT	1							
16	3	194802-22260	JOURNAL	1							
17	3	194802-22270	RING, SNAP	4							
18	3	22351-030010	SPRING PIN 3X10	1							
19	2	194305-22260	JOINT(R) ASSY, CROSS	1							
20	3	194305-22230	YOKE, DRIVE SHAFT	1							
21	3	194802-22260	JOURNAL	1							
22	3	194305-22270	YOKE, SLEEVE	1							
23	3	194802-22270	RING, SNAP	4							
24	1	194880-22200-X	JOINT ASSY, CROSS		1	1					
25	2	194880-22220	JOINT(F) ASSY, CROSS		1	1					
26	3	194697-22140	SHAFT, PROPELLER		1	1					
27	3	194115-22220	YOKE		1	1					
28	3	194305-22230	YOKE, DRIVE SHAFT		1	1					
29	3	194802-22260	JOURNAL		1	1					
30	3	194802-22270	RING, SNAP		4	4					
31	3	22242-000360	CIRCLIP 36		1	1					
32	3	22351-030010	SPRING PIN 3X10		1	1					
33	3	22351-035032	SPRING PIN 3.5X32		1	1					
34	3	22351-060032	SPRING PIN 6X32		1	1					
35	2	194305-22260	JOINT(R) ASSY, CROSS		1	1					
36	3	194305-22230	YOKE, DRIVE SHAFT		1	1					
37	3	194802-22260	JOURNAL		1	1					
38	3	194305-22270	YOKE, SLEEVE		1	1					
39	3	194802-22270	RING, SNAP		4	4					
40	1	22217-080000	SPRING WASHER 8		2	2	2				
41	1	22242-000170	CIRCLIP 17		1	1	1				
42	1	24104-063034	BALL BEARING		1	1	1				
43	1	194800-22311	ARM, CLUTCH RELEASE		1	1	1				
44	1	194800-22320	BEARING, CLUTCH		1	1	1				
45	1	194305-22350-X	SHAFT,CLUTCH RELEASE		1	1	1				
46	1	22242-000120	CIRCLIP 12		1	1	1				
47	1	22512-040340	KEY 4X 34		1	1	1				
48	1	194405-21150	STAY, CLUTCH WIRE		1	1	1				
49	1	194305-22401-X	PEDAL, CLUTCH		1	1	1				
50	1	194440-22441	LEVER, CLUTCH LOCK		1	1	1				
51	1	194800-22480	SPRING 58		1	1	1				

Fig.30. TRANSMISSION HOUSING

(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

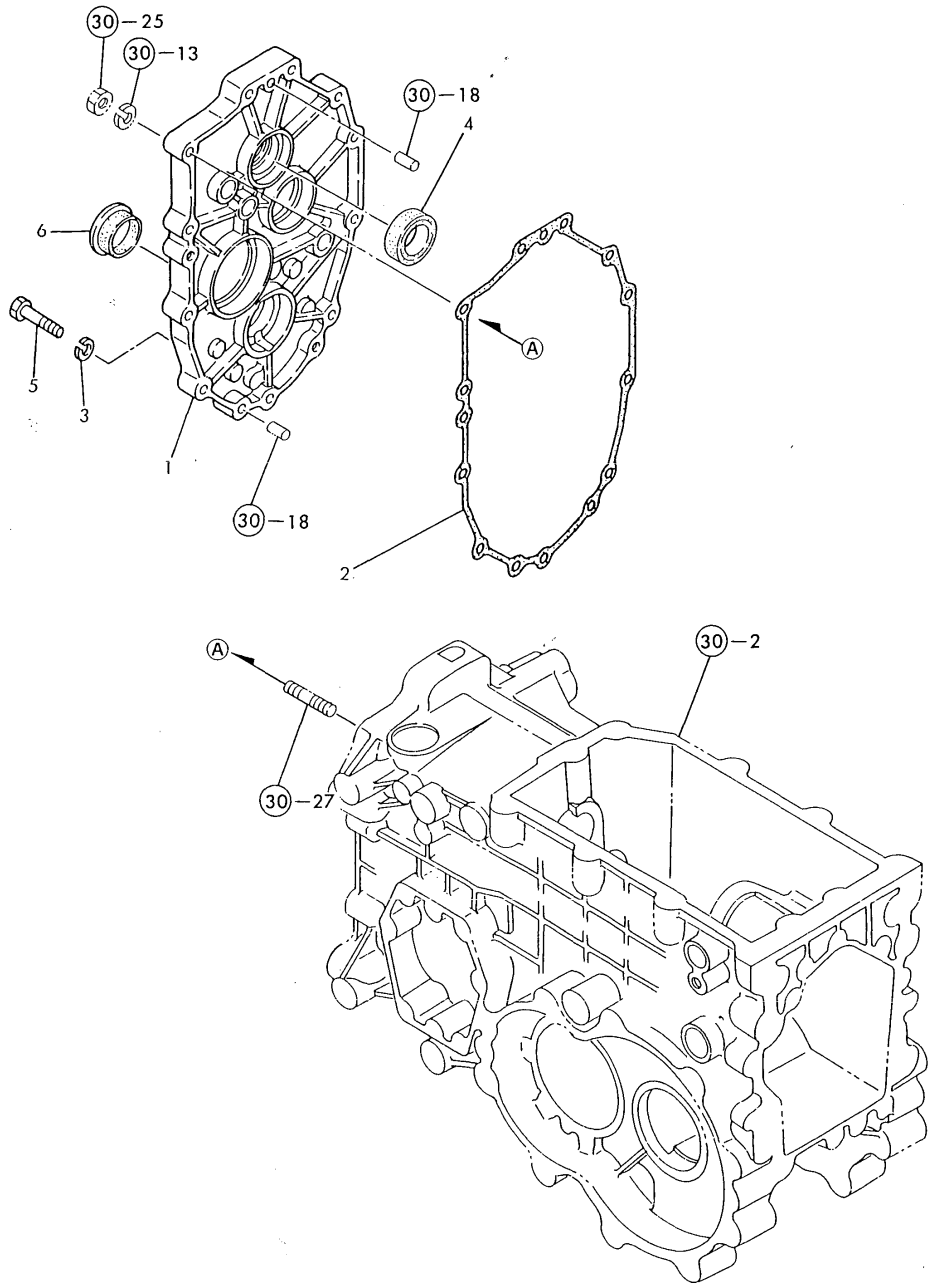
Fig. 30 TRANSMISSION HOUSING



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194197-21170	PLUG M17X 4	1	2	2					
2	1	194305-24110-X	HOUSING,TRANSMISSION	1	1	1					
3	1	194305-24350-X	COVER, TRANSMISSION	1	1	1					
4	1	194305-24361	GASKET, (NON-ASB.)	1	1	1					
5	1	194197-24370	SEAL TC30 50 8, OIL	1	1	1					
6	1	194310-24660	PLUG M18	1	1	1					
7	1	23491-140002	PLUG 14	1	1	1					
8	1	194405-24290	DIPSTICK 33X167	1	1	1					
9	1	194464-45920	PLUG 3/4-16UNF	1	1	1					
10	1	194464-45930	O-RING 8-1	1	1	1					
11	1	194312-46750	PLUG PF3/8	1	1	1					
12	1	194555-77910	GASKET	1	1	1					
13	1	22217-080000	SPRING WASHER 8	4	11	11					
14	1	22217-080000	SPRING WASHER 8	10	10	10					
15	1	22312-080160	PARALLEL PIN 8X 16		2	2					
16	1	22312-080800	PARALLEL PIN 8X80		2	2					
17	1	22312-080160	PARALLEL PIN 8X 16	2							
18	1	22312-080160	PARALLEL PIN 8X 16	2							
19	1	23414-180000	GASKET 18, ROUND	1	1	1					
20	1	24311-000160	O-RING 1A P-16.0	1	1	1					
21	1	24351-020300	O-RING 1A 2030	1	1	1					
22	1	26116-080302	BOLT M 8X 30 PLATED	10	10	10					
23	1	26226-080352	STUD M 8X 35 PLATED	4							
24	1	26226-081202	STUD M 8X120 PLATED		11	11					
25	1	26716-080002	NUT M 8	4	11	11					
26	1	194305-24930	STRAINER, OIL	1	1	1					
27	1	194305-24970-X	COVER, STRAINER	1	1	1					
28	1	194322-24980	PLUG 1/2-NPT	1	1	1					
29	1	22217-080000	SPRING WASHER 8	2	2	2					
30	1	24341-000500	O-RING 1A S-50.0	1	1	1					
31	1	26116-080202	BOLT M 8X 20 PLATED	2	2	2					
32	1	22217-080000	SPRING WASHER 8		1						
33	1	26116-080702	BOLT M 8X 70 PLATED		1						
I 34	1	194305-24410	COVER, SIDE	1	1						W
		(A=FROM 1ST) (B=FROM 1ST)									
I 35	1	194305-24421	GASKET, (NON-ASB.)	1	1						W
		(A=FROM 1ST) (B=FROM 1ST)									
I 36	1	22217-080000	SPRING WASHER 8	6	6						W
		(A=FROM 1ST) (B=FROM 1ST)									
I 37	1	26116-080202	BOLT M 8X 20 PLATED	6	6						W
		(A=FROM 1ST) (B=FROM 1ST)									

Fig.31. CENTER PLATE(FOR YM200-HK)

Fig. 31 CENTER PLATE (FOR YM200-HK)



OCT10-G24201 31. CENTER PLATE(FOR YM200-HK)

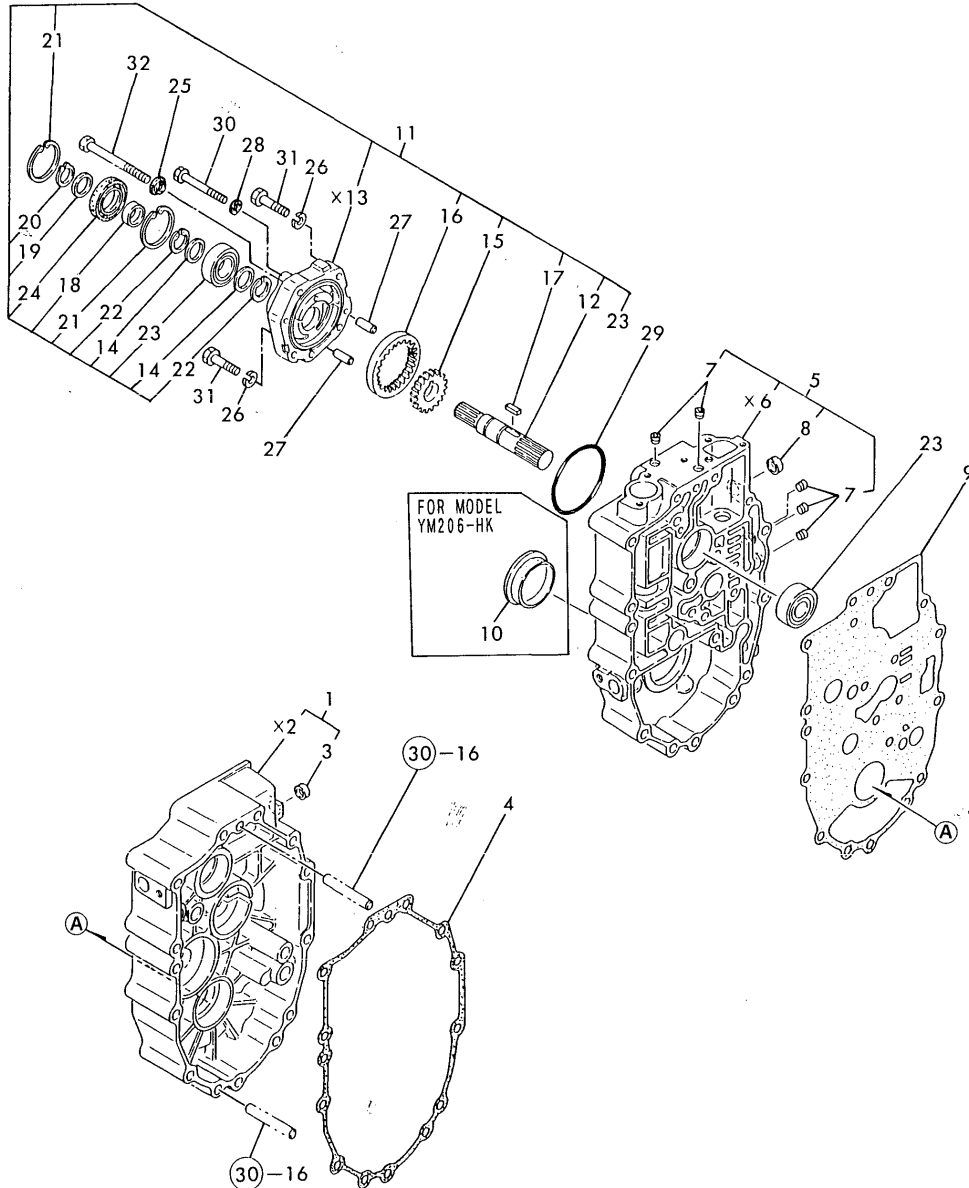
(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194405-24160-X	PLATE, CENTER	1							
2	1	194305-24181	GASKET, (NON-ASB.)	1							
3	1	22217-080000	SPRING WASHER 8	7							
4	1	24421-203508	SEAL TC20 35 08, OIL	1							
5	1	26116-080402	BOLT M 8X 40 PLATED	7							
6	1	27260-350001	COVER 35, BLIND	1							

Fig.32. CENTER PLATE& POWER SHIFT PUMP

Fig. 32 CENTER PLATE & POWER SHIFT PUMP



(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

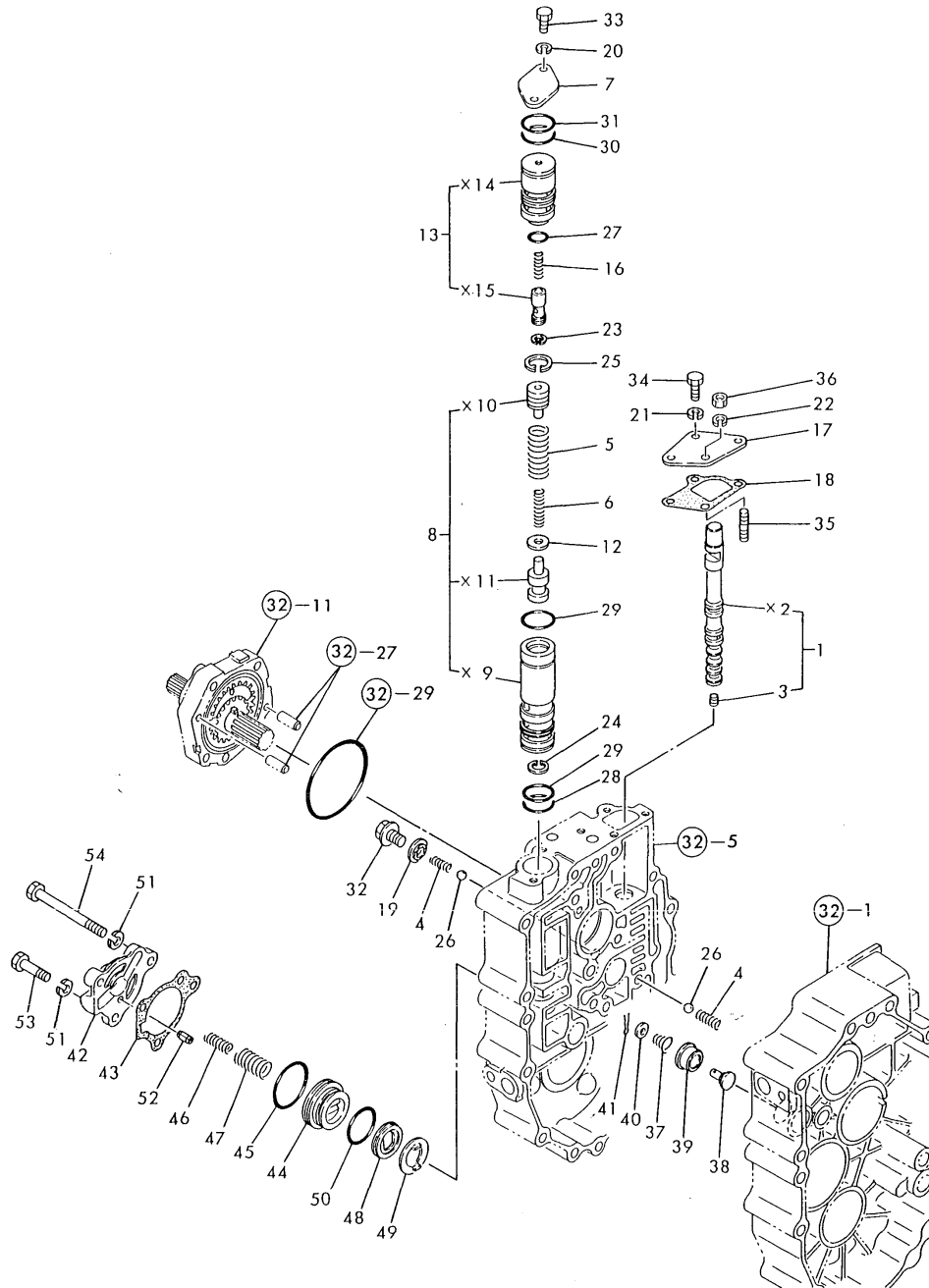
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194305-24150-X	PLATE ASSY, CENTER	1	1						
3	2	27260-150000	COVER 15, BLIND	1	1						
4	1	194305-24181	GASKET, (NON-ASB.)	1	1						
5	1	194305-24192	PLATE ASSY, OIL LINE	1	1						
7	2	23871-010000	PLUG PT1/8, SCREW	5	5						
8	2	27260-150000	COVER 15, BLIND	1	1						
9	1	194305-24211	GASKET, (NON-ASB.)	1	1						
10	1	27260-470001	COVER 47, BLIND	1	1						
11	1	194305-24400	PUMP ASSY, P. SHIFT	1	1						
12	2	194305-24292	SHAFT, PUMP	1	1						
14	2	194305-24310	COLLAR 20X25X2	2	2						
15	2	194305-24340	GEAR, DRIVE	1	1						
16	2	194300-24350	GEAR, INTERNAL	1	1						
17	2	194310-24460	KEY 4X4X17	1	1						
18	2	194310-24470	SLEEVE 20X25X13	1	1						
I 18-1	2	194855-25290	SLEEVE SI 202513 (B=T/# 10041) (C=T/# 10080)	1	1						R
19	2	194197-25930	WASHER 17X24X1.6	1	1						
20	2	22242-000170	CIRCLIP 17	1	1						
21	2	22252-000420	CIRCLIP 42	2	2						
22	2	22292-000200	CIRCLIP S-20	2	2						
23	2	24101-060044	BALL BEARING 6004	2	2						
24	2	24423-254208	SEAL TC 25 42 8, OIL	1	1						
25	1	22190-080000	SEAL WASHER 8	3	3						
26	1	22217-080000	SPRING WASHER 8	2	2						
27	1	22312-080220	PARALLEL PIN 8X22	2	2						
28	1	23414-060000	GASKET 6, ROUND	1	1						
29	1	24341-000710	O-RING 1A S-71.0	1	1						
30	1	26116-060552	BOLT M 6X 55 PLATED	1	1						
31	1	26116-080352	BOLT M 8X 35	2	2						
32	1	26116-080802	BOLT M 8X 80 PLATED	3	3						

Fig.33. REGULATOR(FOR YM206,206D-HK)

(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

Fig. 33 REGULATOR (FOR YM206, 206D-HK)



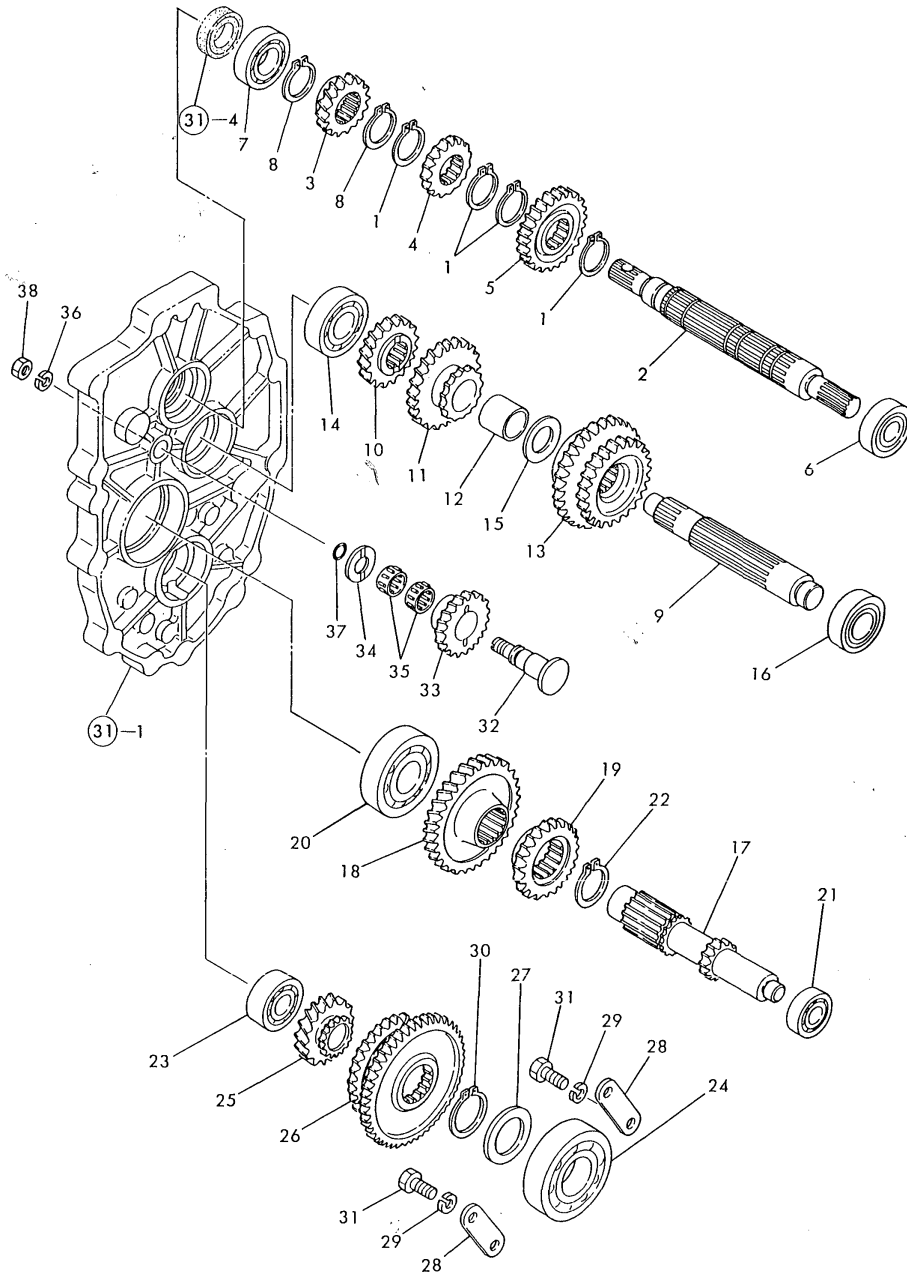
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194305-24500	SPOOL ASSY, VALVE		1	1					
3	2	26979-060062	SCREW M 6X 6		1	1					
4	1	194305-24530	SPRING, RELIEF		2	2					
5	1	194305-24540	SPRING, RELIEF		1	1					
6	1	194115-24550	SPRING, RELIEF		1	1					
7	1	194300-24571	PLATE, END		1	1					
8	1	194305-24580	VALVE ASSY, DRV		1	1					
12	1	194800-24620	SHIM T=0.5		2	2					
13	1	194305-24640	VALVE ASSY, OPEN		1	1					
16	1	194800-24671	SPRING, RETURN		1	1					
17	1	194305-24701	COVER, VALVE SPOOL		1	1					
18	1	194305-24712	GASKET, (NON-ASB.)		1	1					
19	1	22190-100000	SEAL WASHER 10		1	1					
20	1	22217-060000	SPRING WASHER 6		2	2					
21	1	22217-060000	SPRING WASHER 6		3	3					
22	1	22217-060000	SPRING WASHER 6		1	1					
23	1	22252-000120	CIRCLIP 12		1	1					
24	1	22252-000180	CIRCLIP 18		1	1					
25	1	22252-000200	CIRCLIP 20		1	1					
26	1	24190-100001	BALL 5/16, STEEL		2	2					
27	1	24341-000180	O-RING 1A S-18.0		1	1					
28	1	24341-000220	O-RING 1A S-22.0		1	1					
29	1	24341-000224	O-RING 1A S-22.4		2	2					
30	1	24341-000240	O-RING 1A S-24.0		1	1					
31	1	24341-000250	O-RING 1A S-25.0		1	1					
32	1	26106-100122	BOLT M10X 12 PLATED		1	1					
33	1	26116-060162	BOLT M 6X 16 PLATED		2	2					
34	1	26116-060162	BOLT M 6X 16 PLATED		3	3					
35	1	26226-060122	STUD M 6X 12 PLATED		1	1					
36	1	26716-060002	NUT M 6		1	1					
37	1	194310-24770	SPRING		1	1					
38	1	1E6190-55660	VALVE, 2ND RELIEF		1	1					
39	1	1E6190-55710	SEAT, 2ND RELIEF		1	1					
40	1	22117-060000	WASHER 6		1	1					
41	1	22417-200100	COTTER PIN 2.0X10		1	1					
42	1	194305-24810	COVER, NEUTRAL BRAKE		1	1					
43	1	194305-24821	GASKET, (NON-ASB.)		1	1					
44	1	194305-24830	PISTON, BRAKE		1	1					
45	1	194305-24850	O-RING 2037		1	1					
46	1	194305-24860	SPRING, INNER		1	1					
47	1	194305-24870	SPRING		1	1					
48	1	194305-24880	BRAKE, NEUTRAL		1	1					
49	1	194305-24890	PLATE 33X20, STEEL		1	1					
50	1	194990-57740	O-RING 30X2.4		1	1					
51	1	22217-080000	SPRING WASHER 8		3	3					
52	1	22351-060012	SPRING PIN 6X12		1	1					
53	1	26116-080302	BOLT M 8X 30 PLATED		2	2					
54	1	26116-080802	BOLT M 8X 80 PLATED		1	1					

Fig.34. TRANSMISSION GEAR(FOR YM200-HK)

(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

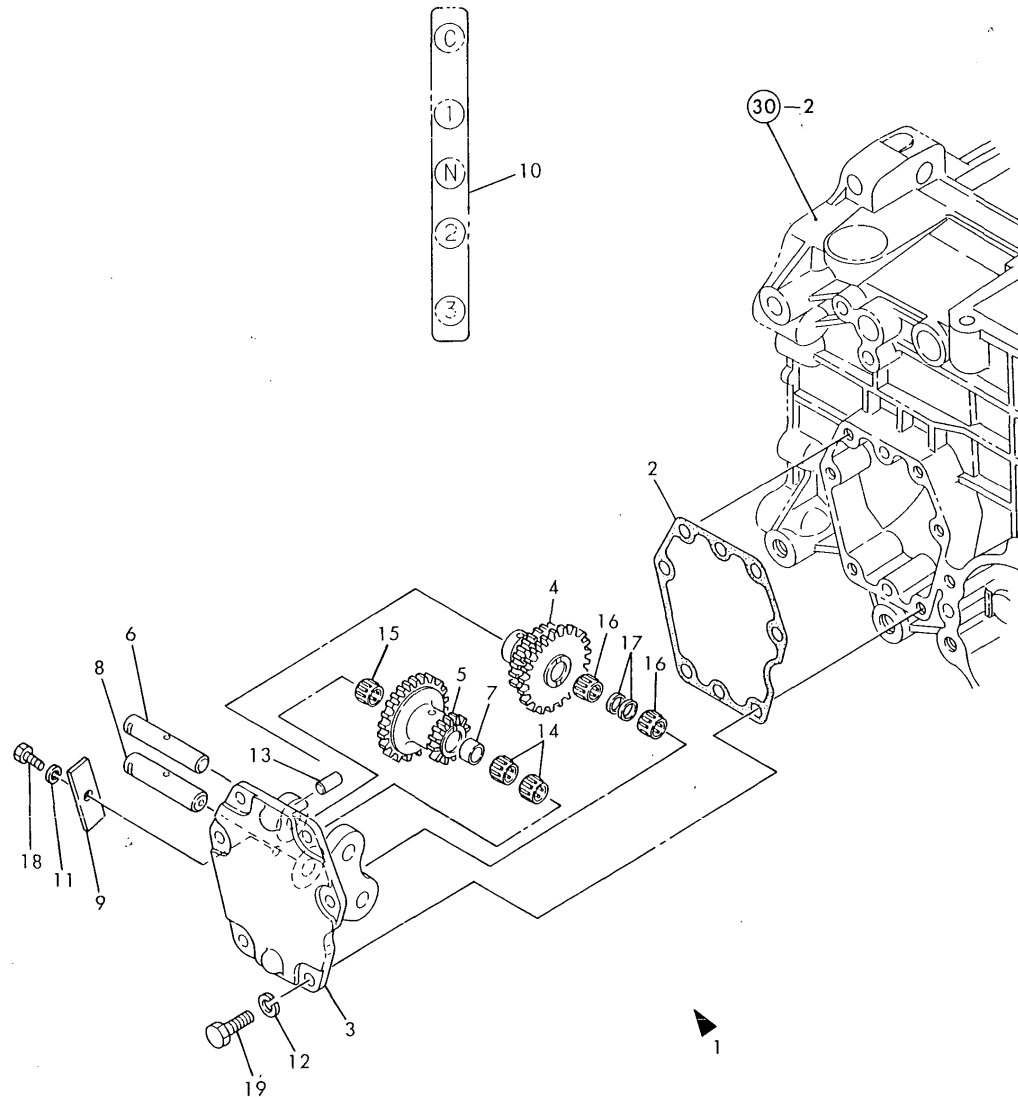
Fig. 34 TRANSMISSION GEAR (FOR YM200-HK)



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194306-13140	CIRCLIP 24-S	4							
2	1	194405-25121	SHAFT, MAIN	1							
3	1	194305-25130	GEAR, MAIN	1							
4	1	194405-25140	GEAR, MAIN 16	1							
5	1	194405-25150	GEAR, MAIN 23	1							
6	1	194305-25160	BALL BEARING	1							
7	1	194515-25180	BALL BEARING	1							
8	1	22242-000240	CIRCLIP 24	2							
9	1	194405-25310	SHAFT, DRIVEN	1							
10	1	194405-25320	GEAR, DRIVEN 18	1							
11	1	194215-25330	GEAR, DRIVEN 25	1							
12	1	194405-25340	COLLAR 20X25X33	1							
13	1	194405-25360	GEAR, SLIDE	1							
14	1	194670-25370	BALL BEARING	1							
15	1	194241-28170	WASHER 20X34X2.5	1							
16	1	194405-83910	BEARING TMB204	1							
17	1	194405-25500	SHAFT, REDUCTION	1							
18	1	194305-25510	GEAR, REDUCTION	1							
19	1	194305-25520	GEAR, REDUCTION	1							
20	1	194555-25880	BALL BEARING	1							
21	1	194405-83920	BALL BEARING	1							
22	1	22242-000290	CIRCLIP 29	1							
23	1	194670-25370	BALL BEARING	1							
24	1	194197-25810	BALL BEARING	1							
25	1	194405-25810	GEAR, COUNTER 17	1							
26	1	194305-25820	GEAR, SLIDE	1							
27	1	194305-25830	WASHER 30X42X4.5	1							
28	1	194305-25840	HOLDER, BEARING	2							
29	1	22217-080000	SPRING WASHER 8	4							
30	1	22242-000290	CIRCLIP 29	1							
31	1	26116-080202	BOLT M 8X 20 PLATED	4							
32	1	194215-25910	SHAFT, REVERSE IDLE	1							
33	1	194305-25920	GEAR, REVERSE IDLE	1							
34	1	194305-25930	WASHER 14X38X3.2	1							
35	1	194305-25940	NEEDLE BEARING	2							
36	1	22217-080000	SPRING WASHER 8	1							
37	1	24311-240100	O-RING 1A P-10A	1							
38	1	26716-080002	NUT M 8	1							

Fig.35. CREEP GEAR(FOR 206D-HK)

Fig. 35 CREEP GEAR (FOR YM206D-HK)



(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

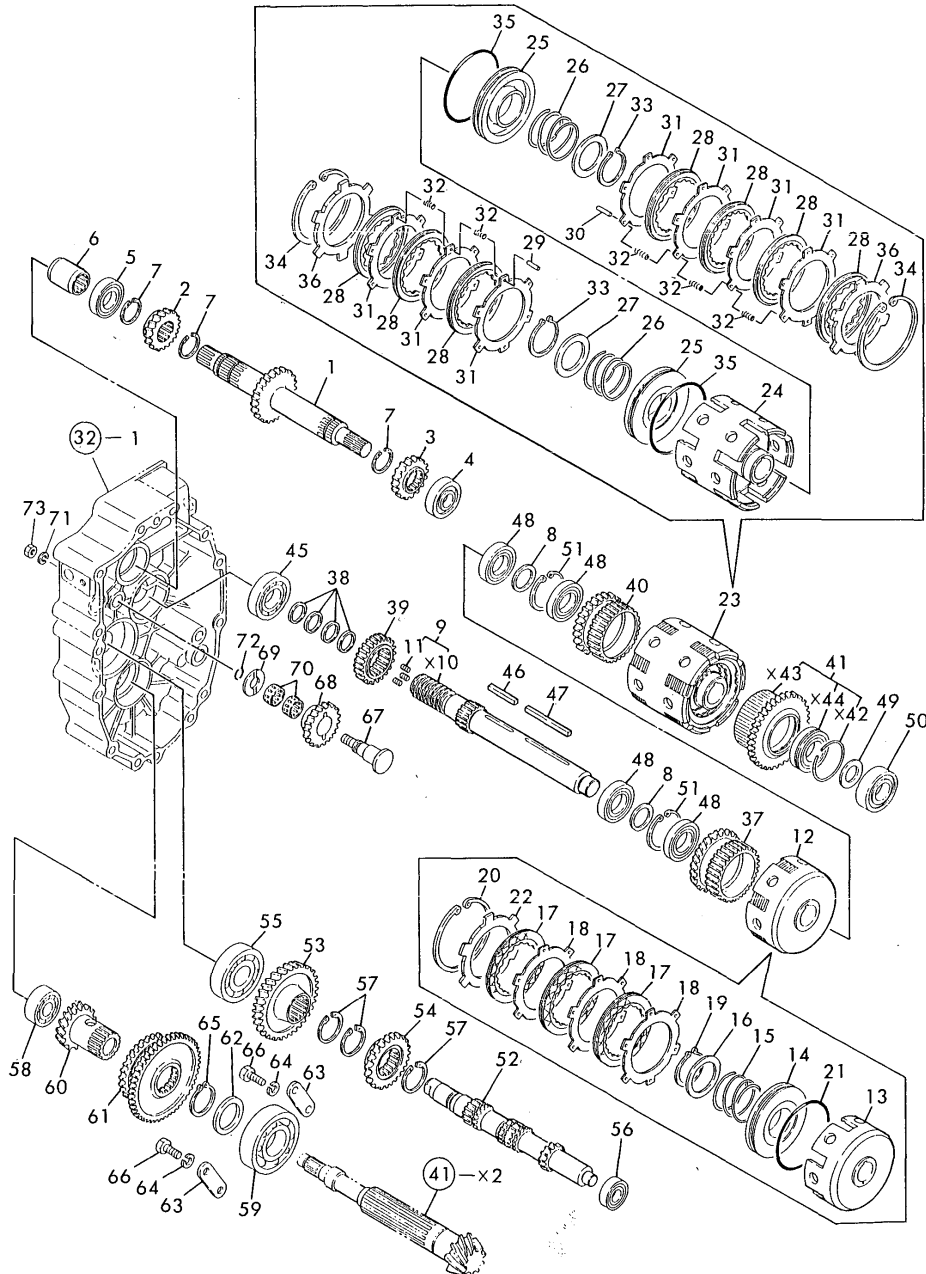
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
I	1	1	194305-99101						1		
I	2	2	194305-24421						1		
I	3	2	194305-25201						1		
I	4	2	194305-25221						1		
I	5	2	194305-25231						1		
I	6	2	194305-25241						1		
I	7	2	194305-25251						2		
I	8	2	194305-25260						1		
I	9	2	194305-25270						1		
I	10	2	194305-65590						1		
I	11	2	22217-060000						1		
I	12	2	22217-080000						6		
I	13	2	22312-080160						2		
I	14	2	24161-121510						2		
I	15	2	24161-121513						1		
I	16	2	24161-152013						2		
I	17	2	24164-000170						2		
I	18	2	26116-060122						1		
I	19	2	26116-080252						6		

Fig.36. TRANSMISSION GEARS(YM206,D-HK)

(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

Fig. 36 TRANSMISSION GEARS (YM206, D-HK)



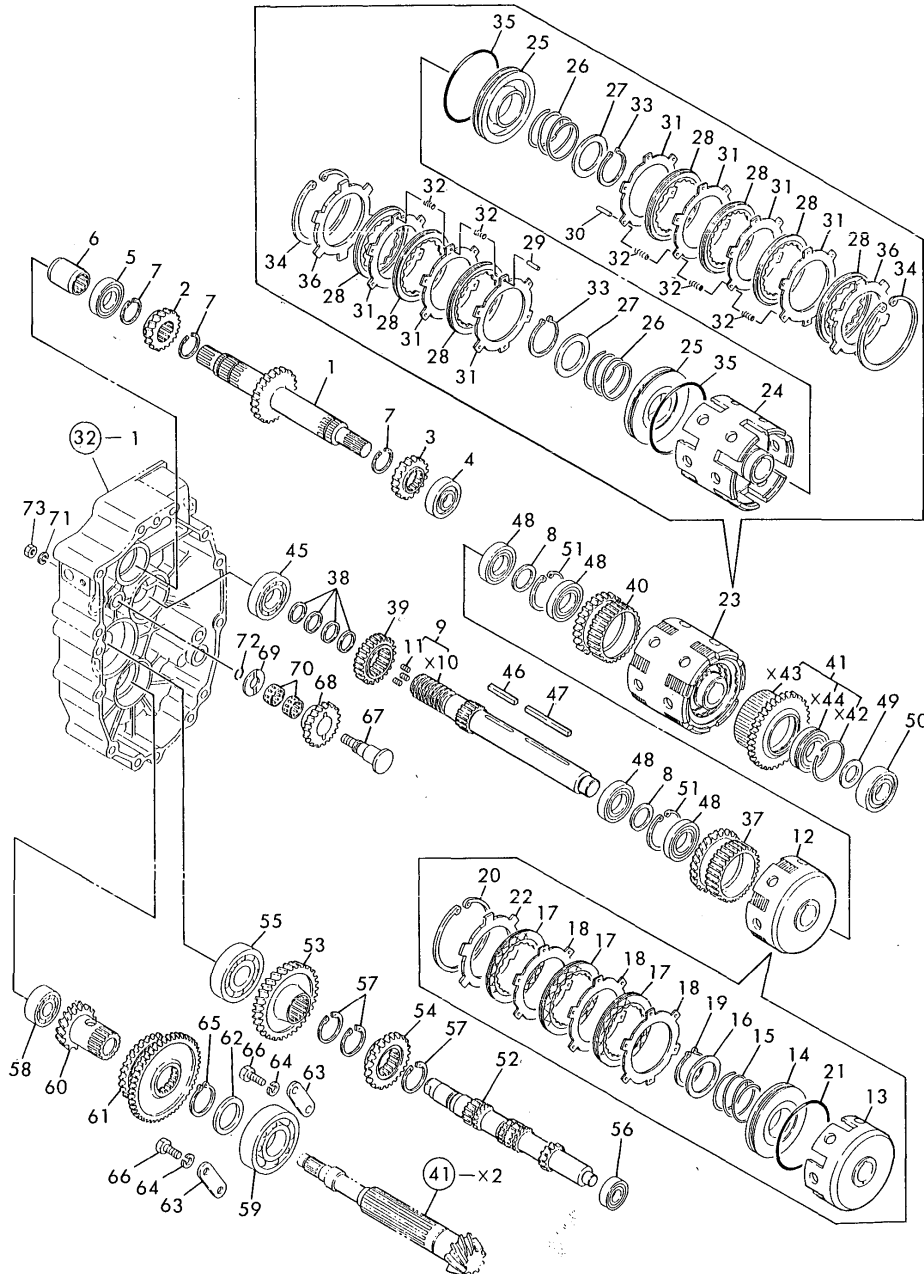
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194115-25120	SHAFT, MAIN		1	1					
2	1	194305-25130	GEAR, MAIN		1	1					
3	1	194305-25140	GEAR, MAIN		1	1					
4	1	194305-25160	BALL BEARING		1	1					
5	1	194515-25180	BALL BEARING		1	1					
6	1	194190-26180	JOINT		1	1					
7	1	22292-000240	CIRCLIP S-24		3	3					
8	1	1C6140-14050	SPACER 25.2X34X2		2	2					
9	1	194305-25300	SHAFT ASSY, CLUTCH		1	1					
11	2	1E6191-54330	SCREW 7X8		3	3					
12	1	794305-25320	CYLINDER (1) ASSY		1	1					
13	2	194305-25320	CYLINDER (1), CLUTCH		1	1					
14	2	194305-25410	PISTON 80X12		1	1					
15	2	194305-25420	SPRING, RETURN		1	1					
16	2	194800-25440	SEAT, SPRING		1	1					
17	2	194115-25450	DISC 80		3	3					
18	2	194305-25490	PLATE 1.6, STEEL		3	3					
19	2	22242-000350	CIRCLIP 35		1	1					
20	2	22252-000800	CIRCLIP 80		1	1					
21	2	24321-000750	O-RING 1A G-75.0		1	1					
22	2	981122-20490	STEEL PLATE, 80X3.2		1	1					
23	1	794115-25330	CYLINDER (2) ASSY		1	1					
24	2	194115-25330	CYLINDER (2), CLUTCH		1	1					
25	2	194305-25410	PISTON 80X12		2	2					
26	2	194305-25420	SPRING, RETURN		2	2					
27	2	194800-25440	SEAT, SPRING		2	2					
28	2	194115-25450	DISC 80		7	7					
29	2	194305-25460	PIN 2X15.3		3	3					
30	2	194305-25470	PIN 2X20.5		3	3					
31	2	194305-25490	PLATE 1.6, STEEL		7	7					
32	2	194310-25630	SPRING, CLUTCH		21	21					
33	2	22242-000350	CIRCLIP 35		2	2					
34	2	22252-000800	CIRCLIP 80		2	2					
35	2	24321-000750	O-RING 1A G-75.0		2	2					
36	2	981122-20490	STEEL PLATE, 80X3.2		2	2					
37	1	194305-25340	GEAR, CLUTCH		1	1					
38	1	194305-25350	SEAL RING 21X25X3		4	4					
39	1	194305-25360	GEAR, CLUTCH		1	1					
40	1	194115-25380	GEAR, CLUTCH		1	1					
41	1	194305-25390	GEAR ASSY, CLUTCH		1	1					
45	1	194640-25390	BALL BEARING		1	1					
46	1	194305-25480	KEY 5X5X37		1	1					
47	1	194300-25820	KEY 5X5X61.5		1	1					
48	1	194431-28170	BALL BEARING		4	4					
49	1	1E6440-54430	THRUST WASHER B		1	1					
50	1	194405-83910	BEARING TMB204		1	1					
51	1	22252-000470	CIRCLIP 47		2	2					
52	1	194305-25500	SHAFT, REDUCTION		1	1					
53	1	194305-25510	GEAR, REDUCTION		1	1					
54	1	194305-25520	GEAR, REDUCTION		1	1					
55	1	194555-25880	BALL BEARING		1	1					

Fig.36. TRANSMISSION GEARS(YM206,D-HK)

(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

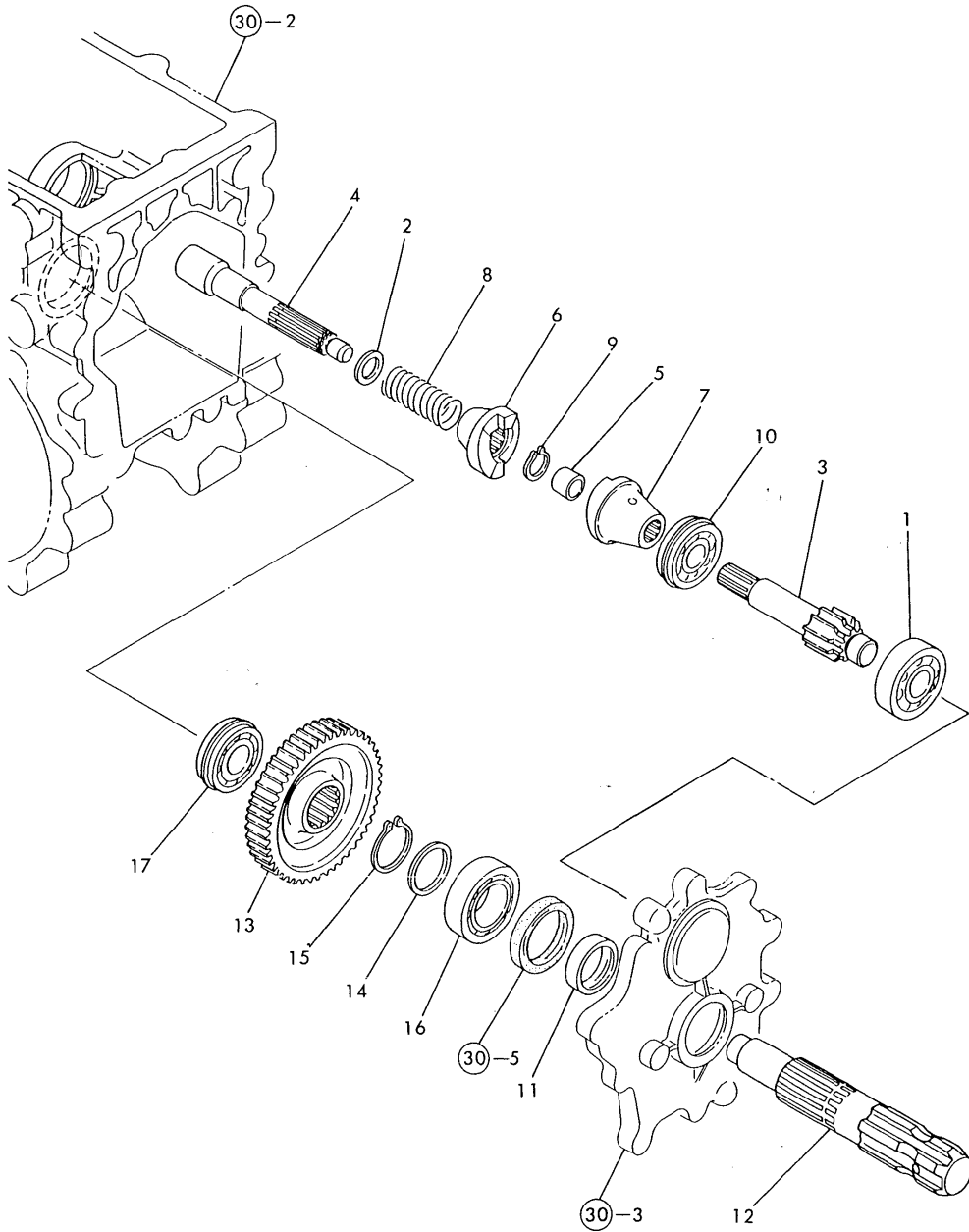
Fig. 36 TRANSMISSION GEARS (YM206, D-HK)



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
56	1	194405-83920	BALL BEARING		1	1					
57	1	22292-000290	CIRCLIP S-29		3	3					
58	1	194670-25370	BALL BEARING		1	1					
59	1	194197-25810	BALL BEARING		1	1					
60	1	194305-25810	GEAR, COUNTER		1	1					
61	1	194305-25820	GEAR, SLIDE		1	1					
62	1	194305-25830	WASHER 30X42X4.5		1	1					
63	1	194305-25840	HOLDER, BEARING		2	2					
64	1	22217-080000	SPRING WASHER 8		4	4					
65	1	22242-000290	CIRCLIP 29		1	1					
66	1	26116-080202	BOLT M 8X 20 PLATED		4	4					
67	1	194215-25910	SHAFT, REVERSE IDLE		1	1					
68	1	194305-25920	GEAR, REVERSE IDLE		1	1					
69	1	194305-25930	WASHER 14X38X3.2		1	1					
70	1	194305-25940	NEEDLE BEARING		2	2					
71	1	22217-080000	SPRING WASHER 8		1	1					
72	1	24311-240100	O-RING 1A P-10A		1	1					
73	1	26716-080002	NUT M 8		1	1					

Fig.37. P.T.O. SHAFT

Fig. 37 P.T.O. SHAFT



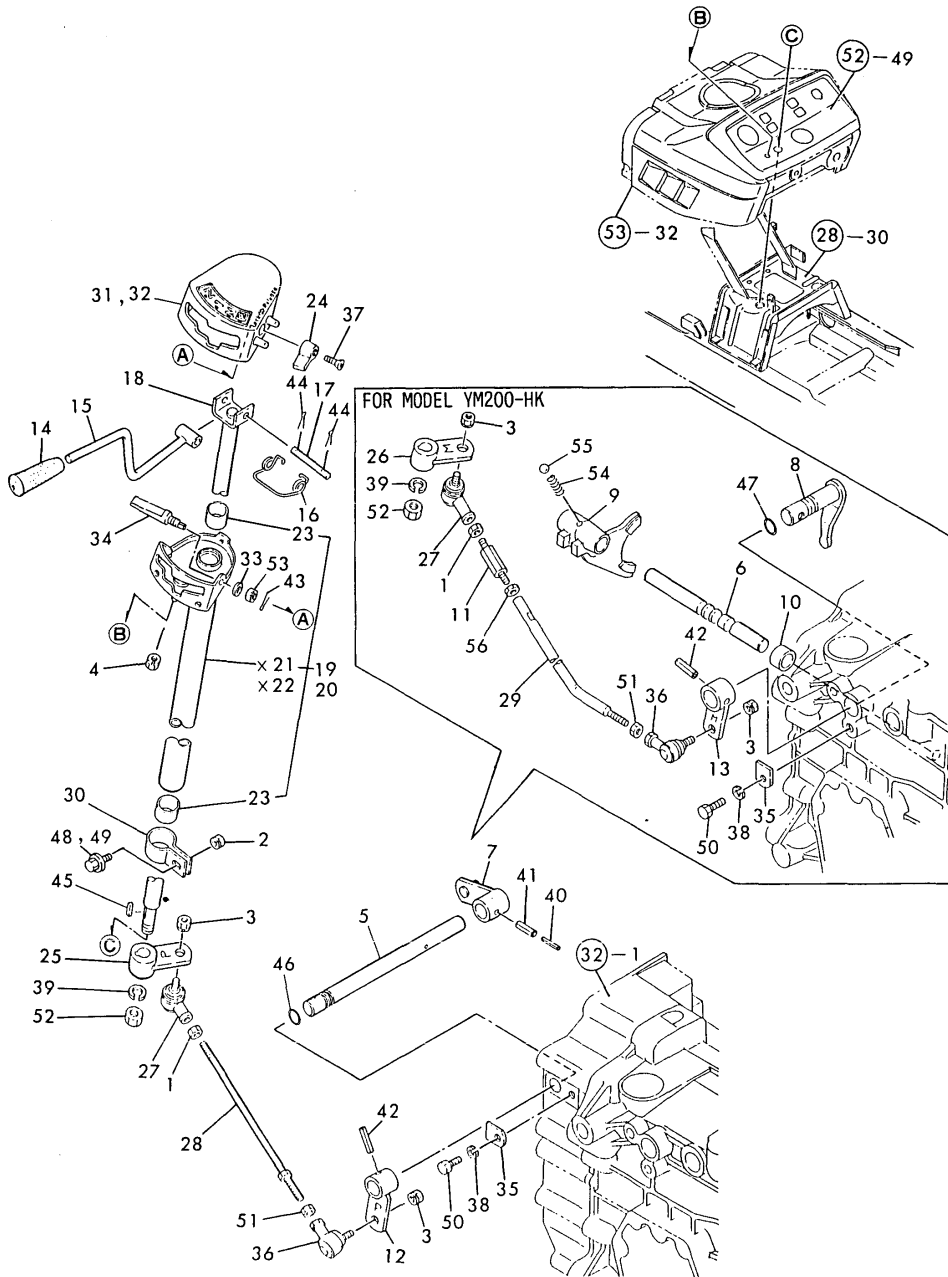
(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194447-13860	BALL BEARING	1	1	1					
2	1	194197-25930	WASHER 17X24X1.6	1	1	1					
3	1	194115-26110	SHAFT, PINION	1	1	1					
4	1	194305-26120	SHAFT, CONNECTING	1	1	1					
5	1	194446-26280	BUSH 14X18X15	1	1	1					
6	1	198220-26410	CLUTCH (A), 1-WAY	1	1	1					
7	1	198220-26420	CLUTCH (B), 1-WAY	1	1	1					
8	1	194446-26450	SPRING, 1-WAY CLUTCH	1	1	1					
9	1	22242-000160	CIRCLIP 16	1	1	1					
10	1	24121-063034	BALL BEARING	1	1	1					
11	1	195040-13320	COLLAR 30X38X14,SEAL	1	1	1					
12	1	194305-26501	SHAFT, P.T.O	1	1	1					
13	1	194115-26610	GEAR, SLIDE	1	1	1					
14	1	194310-37560	WASHER	1	1	1					
15	1	22242-000290	CIRCLIP 29	1	1	1					
16	1	24101-060064	BALL BEARING	1	1	1					
17	1	24121-062044	BALL BEARING	1	1	1					

Fig.38. MAIN SHIFT

Fig. 38 MAIN SHIFT



(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

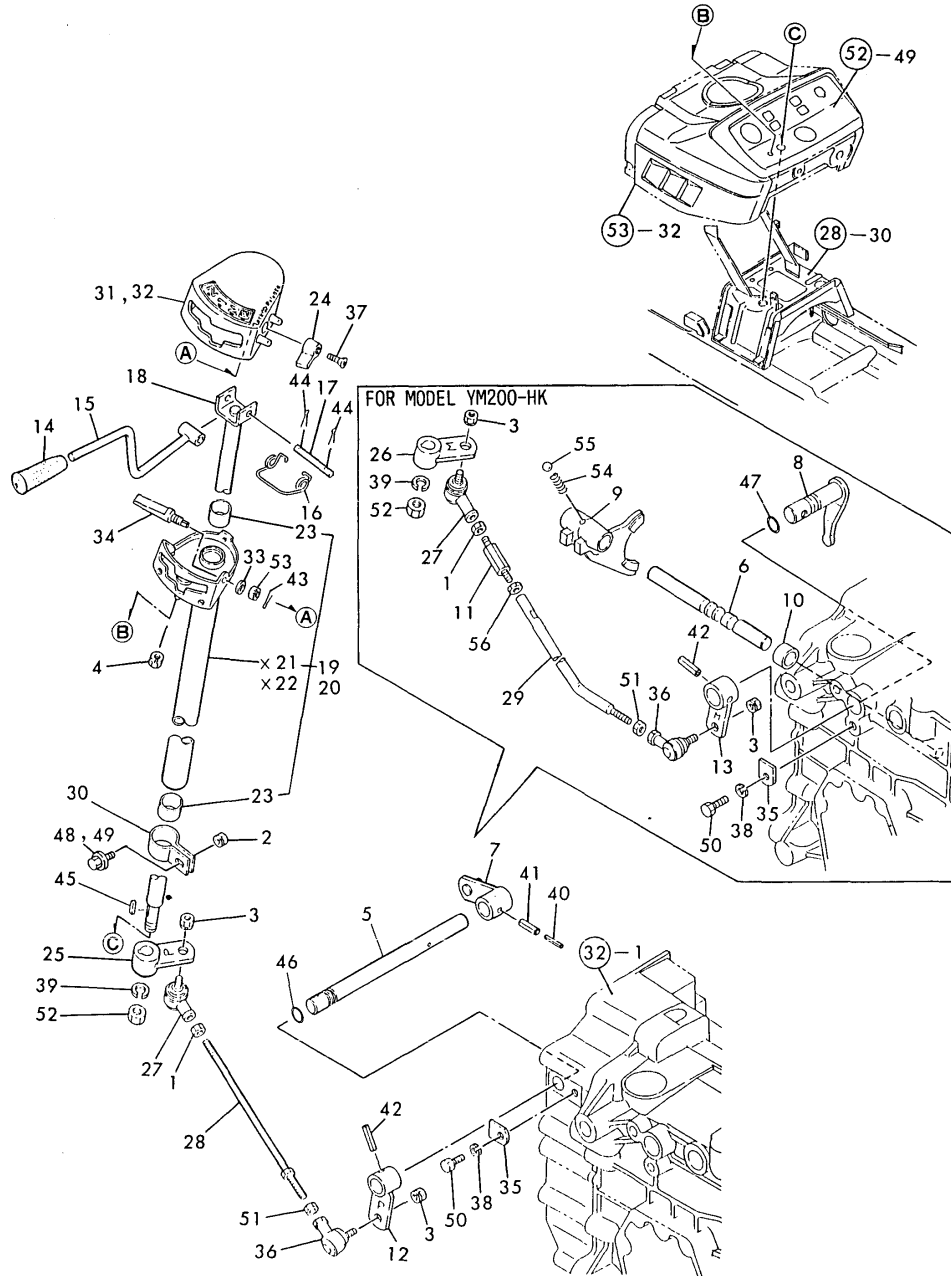
(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194990-20170	NUT W/WASHER 8	1	1	1					
2	1	194990-22040	NUT W/WASHER 6	1	1	1					
3	1	194990-22050	NUT W/WASHER 8	2	2	2					
4	1	194990-22050	NUT W/WASHER 8	1	1	1					
5	1	194305-27110-X	SHAFT, MAIN CHANGE		1	1					
6	1	194405-27100	SHAFT, FORK	1							
7	1	194305-27121	ARM, SHIFT		1	1					
8	1	194405-27120	ARM, SHIFT	1							
9	1	194405-27130	FORK, SHIFT	1							
10	1	194405-27140	COLLAR 15X21.7X10	1							
11	1	194490-27150	BOLT, ADJUST	1							
12	1	194305-27170-X	ARM, MAIN CHANGE		1	1					
13	1	194405-27170-X	ARM, MAIN CHANGE	1							
14	1	194305-27200	KNOB, MAIN CHANGE	1	1	1					
15	1	194405-27211	LEVER ASSY, M-CHANGE	1	1	1					
16	1	194305-27240	SPRING	1	1	1					
17	1	194305-27251	PIN 5X 44	1	1	1					
18	1	194305-27260	SHAFT, MAIN SHIFT	1	1	1					
19	1	194305-27302	GUIDE ASSY, LEVER		1	1					
20	1	194405-27302	GUIDE ASSY, LEVER	1							
23	2	24550-013150	BUSHING 13X15	2	2	2					
24	1	194305-27351-U	LEVER, SAFETY LOCK	1	1	1					
25	1	194305-27360	ARM, MAIN SHIFT		1	1					
26	1	194405-27360	ARM, MAIN SHIFT	1							
27	1	194820-27370	END (L), ROD	1	1	1					
28	1	194305-27400	BOLT W/NUT, ADJUST.		1	1					
29	1	194405-27390	ROD, MAIN SHIFT	1							
30	1	194305-27410	CLAMP, LEVER GUIDE	1	1	1					
31	1	194305-27421	COVER, LEVER GUIDE		1	1					
32	1	194405-27421	COVER, LEVER GUIDE	1							
33	1	194300-37570	SPRING, CONICAL	1	1	1					
34	1	194305-27342	SHAFT, SAFETY LOCK	1	1	1					
35	1	194197-27681	PLATE, KEEP	1	1	1					
36	1	172112-41980	BEARING, ROD-END	1	1	1					
37	1	194450-51700	SCREW M 3X 10	1	1	1					
38	1	22217-080000	SPRING WASHER 8	1	1	1					
39	1	22217-100000	SPRING WASHER 10	1	1	1					
40	1	22351-035025	SPRING PIN 3.5X25		1	1					
41	1	22351-060025	SPRING PIN 6X25		1	1					
42	1	22351-060028	SPRING PIN 6X28	1	1	1					
43	1	22417-160180	COTTER PIN 1.6X18	1	1	1					
44	1	22417-160180	COTTER PIN 1.6X18	2	2	2					
45	1	22512-040120	KEY 4X 12	1	1	1					
46	1	24311-000110	O-RING 1A P-11.0		1	1					
47	1	24311-000125	O-RING 1A P-12.5	1							
48	1	26106-060162	BOLT M 6X 16 PLATED	1							
49	1	26106-060162	BOLT M 6X 16 PLATED		1	1					
50	1	26116-080202	BOLT M 8X 20 PLATED	1	1	1					
51	1	26716-080002	NUT M 8	1	1	1					
52	1	26716-100002	NUT M10	1	1	1					
53	1	26817-080002	CASTLE NUT M 8	1	1	1					

N:Old $\begin{matrix} \leftarrow \text{Yes} \\ \text{No} \end{matrix}$ New, Q:Old $\begin{matrix} \leftarrow \text{No} \\ \text{Yes} \end{matrix}$ New, R:Old $\begin{matrix} \leftarrow \text{Yes} \\ \text{No} \end{matrix}$ New, S:Old $\begin{matrix} \leftarrow \text{No} \\ \text{Yes} \end{matrix}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change
 ++ CONTINUE ++
 (C)Copy Rights YANMAR CO.,LTD.

Fig.38. MAIN SHIFT

Fig. 38 MAIN SHIFT



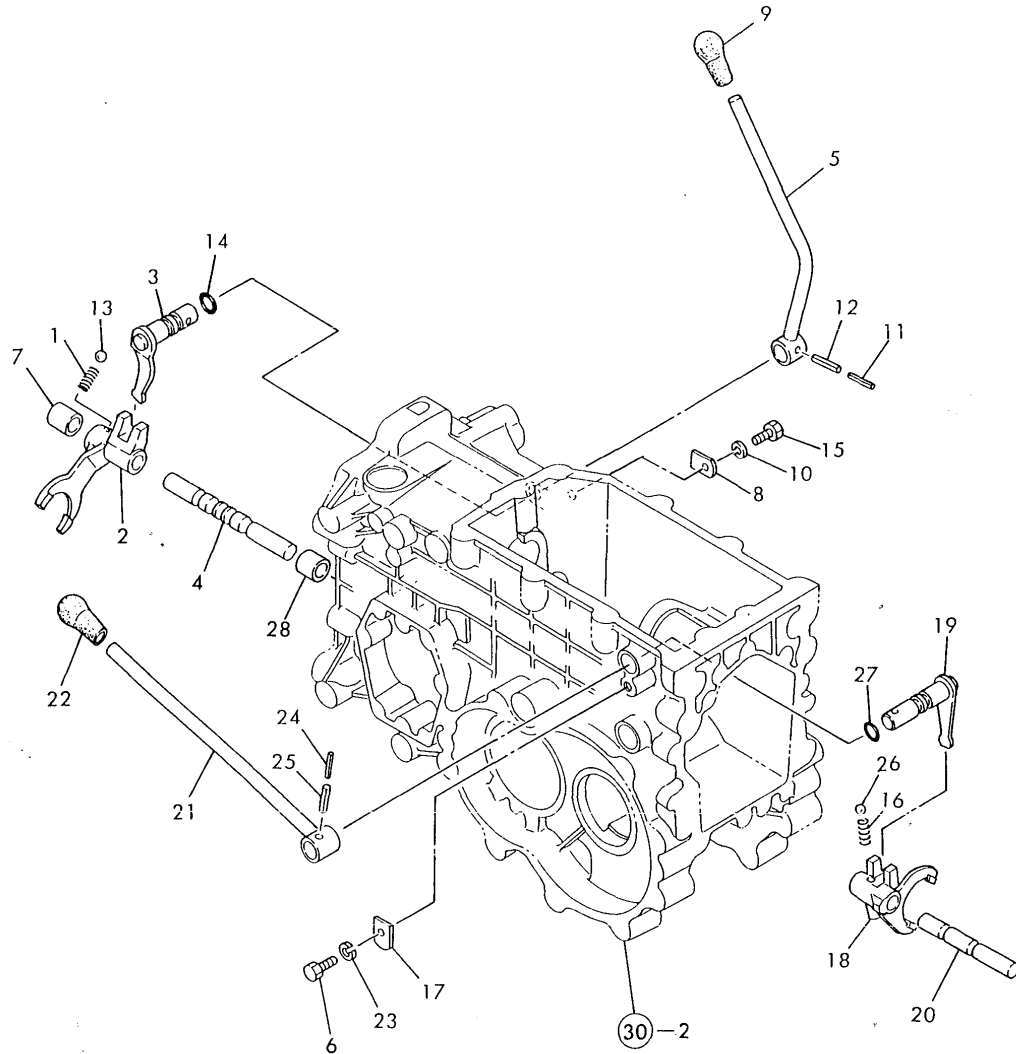
(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
54	1	194310-27180	SPRING 22.2	1							
55	1	24190-100001	BALL 5/16, STEEL	1							
56	1	26716-080002	NUT M 8	1							

Fig.39. RANGE SHIFT & P.T.O. SHIFT

Fig. 39 RANGE SHIFT & P.T.O. SHIFT



(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

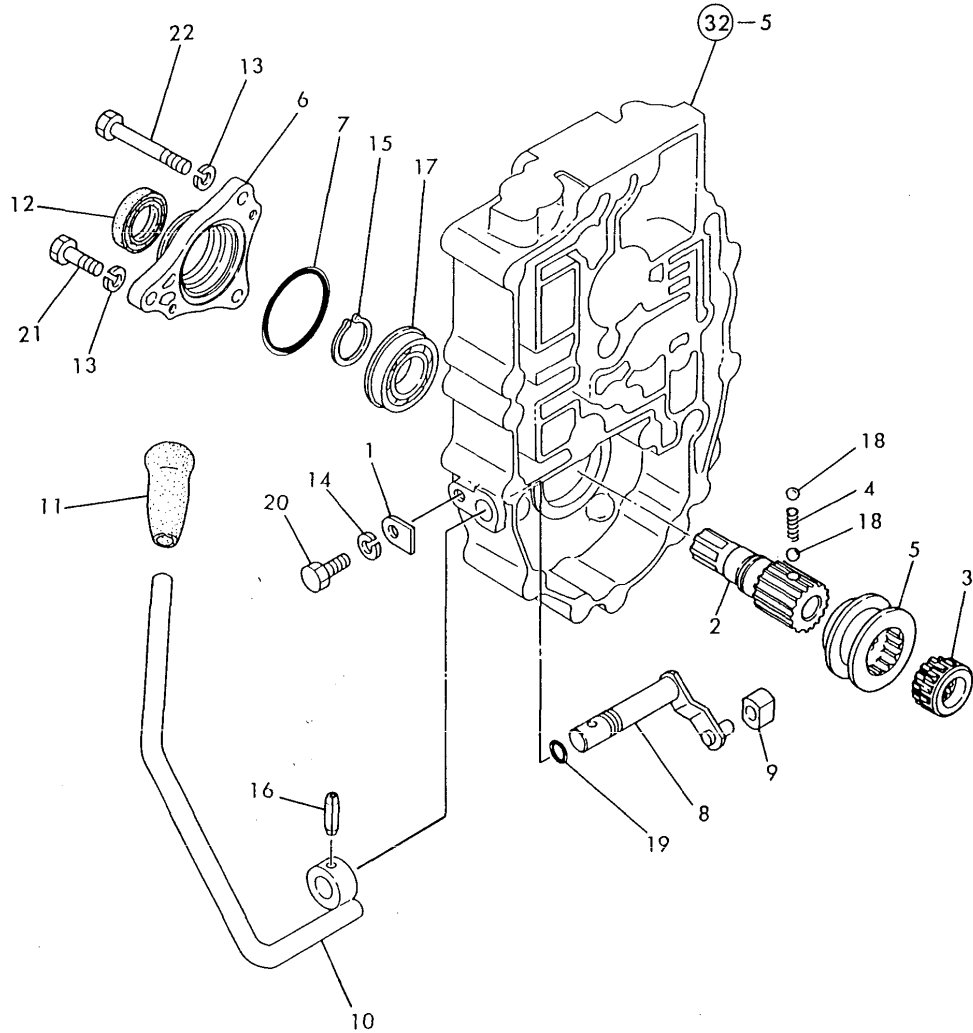
(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194310-27180	SPRING 22.2	1	1	1					
2	1	194215-27500	FORK, SHIFT	1	1	1					
3	1	194305-27510	ARM, SHIFT	1	1	1					
4	1	194305-27520	SHAFT, FORK	1	1	1					
5	1	194305-27530	LEVER, SHIFT	1	1	1					
6	1	26116-080202	BOLT M 8X 20 PLATED	1	1	1					
7	1	194305-27550	COLLAR 15X21.7X27	1	1	1					
8	1	194197-27681	PLATE, KEEP	1	1	1					
9	1	194990-85561	KNOB	1	1	1					
10	1	22217-080000	SPRING WASHER 8	1	1	1					
11	1	22351-035025	SPRING PIN 3.5X25	1	1	1					
12	1	22351-060025	SPRING PIN 6X25	1	1	1					
13	1	24190-100001	BALL 5/16, STEEL	1	1	1					
14	1	24311-000125	O-RING 1A P-12.5	1	1	1					
15	1	26116-080202	BOLT M 8X 20 PLATED	1	1	1					
16	1	194310-27180	SPRING 22.2	1	1	1					
17	1	194197-27681	PLATE, KEEP	1	1	1					
18	1	194115-27700	FORK, SHIFT	1	1	1					
19	1	194305-27710-X	LEVER, SHIFT	1	1	1					
20	1	194115-27720	SHAFT, FORK	1	1	1					
21	1	194305-27731	LEVER, SHIFT	1	1	1					
22	1	194155-27810	KNOB, PTO	1	1	1					
23	1	22217-080000	SPRING WASHER 8	1	1	1					
24	1	22351-035025	SPRING PIN 3.5X25	1	1	1					
25	1	22351-060025	SPRING PIN 6X25	1	1	1					
26	1	24190-100001	BALL 5/16, STEEL	1	1	1					
27	1	24311-000125	O-RING 1A P-12.5	1	1	1					
I 28	1	194305-27540	COLLAR 15X21.7X19	1	1						W

(A)=FROM 1ST) (B)=FROM 1ST)

Fig.40. FRONT DRIVE(FOR YM206D-HK)

Fig. 40 FRONT DRIVE (FOR YM206D-HK)



(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

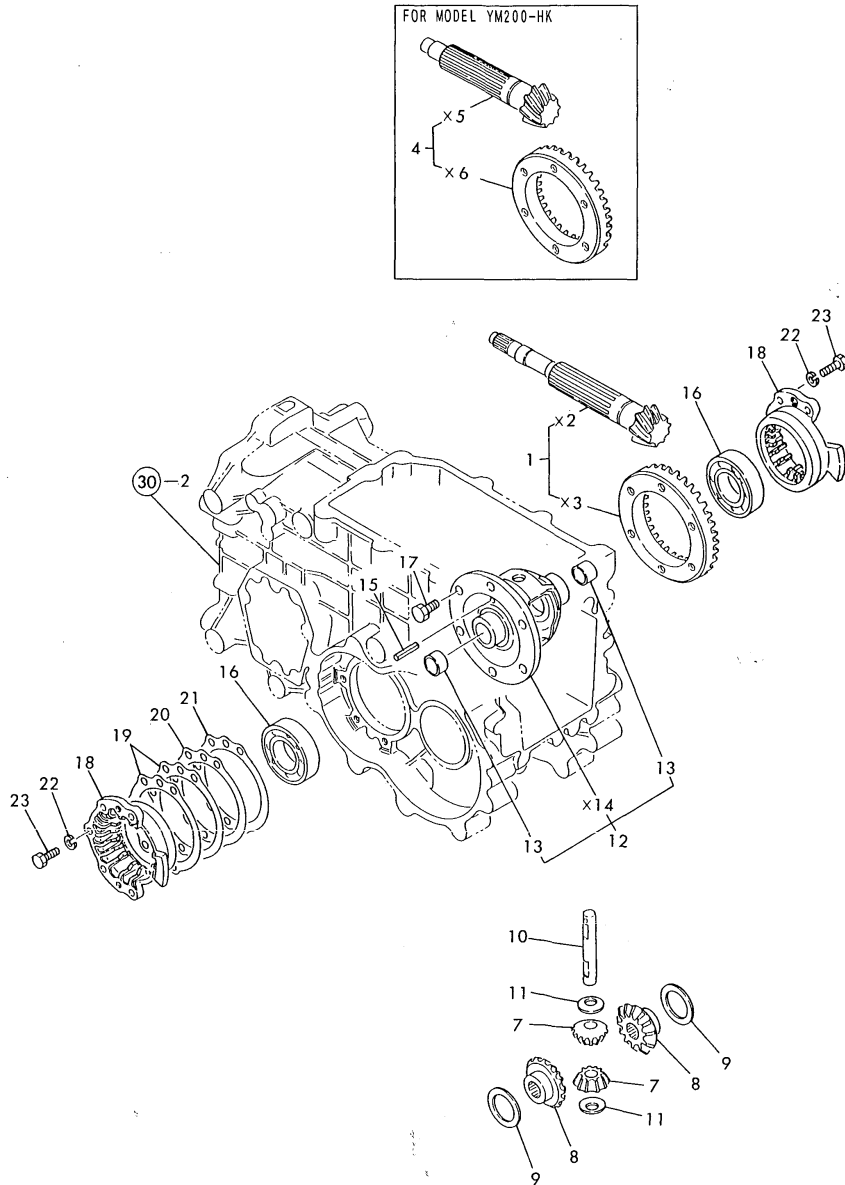
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194197-27681	PLATE, KEEP			1					
2	1	194306-28210	SHAFT, FRONT DRIVE			1					
3	1	194306-28220	COLLAR, SPLINE			1					
4	1	194311-28230	SPRING 21.2			1					
5	1	194306-28240	COLLAR, SHIFT			1					
6	1	194306-28251	CASE, OIL SEAL			1					
7	1	24325-000550	O-RING 1B G-55.0			1					
8	1	194306-28310	ARM, FRONT SHIFT			1					
9	1	194306-28320	BLOCK, SHIFT			1					
10	1	194306-28330	LEVER, FRONT SHIFT			1					
11	1	194191-28480	KNOB			1					
12	1	1E6250-36070	SEAL TC 22388, OIL			1					
13	1	22217-080000	SPRING WASHER 8			3					
14	1	22217-080000	SPRING WASHER 8			1					
15	1	22242-000250	CIRCLIP 25S			1					
16	1	22351-060028	SPRING PIN 6X28			1					
17	1	24121-060054	BALL BEARING			1					
18	1	24190-080001	BALL 1/4, STEEL			2					
19	1	24311-000110	O-RING 1A P-11.0			1					
20	1	26116-080202	BOLT M 8X 20 PLATED			1					
21	1	26116-080302	BOLT M 8X 30 PLATED			2					
22	1	26116-080852	BOLT M 8X 85 PLATED			1					

Fig.41. RING GEAR & DIFFERENTIAL GEARS

(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

Fig. 41 RING GEAR & DIFFERENTIAL GEARS



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194305-31390	GEAR W/COUNTERSHAFT		1	1					
4	1	194405-31390	GEAR W/COUNTERSHAFT	1							
7	1	194740-10850	PINION, DIFFERENTIAL	2	2	2					
8	1	194197-31510	GEAR, DIFFERENTIAL	2	2	2					
9	1	194300-31610	WASHER, DIFFERENTIAL	2	2	2					
10	1	194556-13230	PINION, DIFFERENTIAL	1	1	1					
11	1	194420-31850	WASHER, DIFFERENTIAL	2	2	2					
12	1	194197-32100	HOUSING ASSY, DIFF.	1	1	1					
13	2	194300-31520	BUSH 22X25X14	2	2	2					
15	1	22351-040032	SPRING PIN 4X32	1	1	1					
16	1	24101-062074	BALL BEARING	2	2	2					
17	1	26156-100182	BOLT M10X 18,PLATED	6	6	6					
18	1	194305-32300-X	CARRIER,DIFFERENTIAL	2	2	2					1
19	1	194197-32350	SHIM T=0.1	2	2	2					1
20	1	194197-32360	SHIM T=0.3	1	1	1					1
21	1	194197-32370	SHIM T=0.5	1	1	1					1
22	1	22217-080000	SPRING WASHER 8	10	10	10					
23	1	26116-080252	BOLT M 8X 25 PLATED	10	10	10					

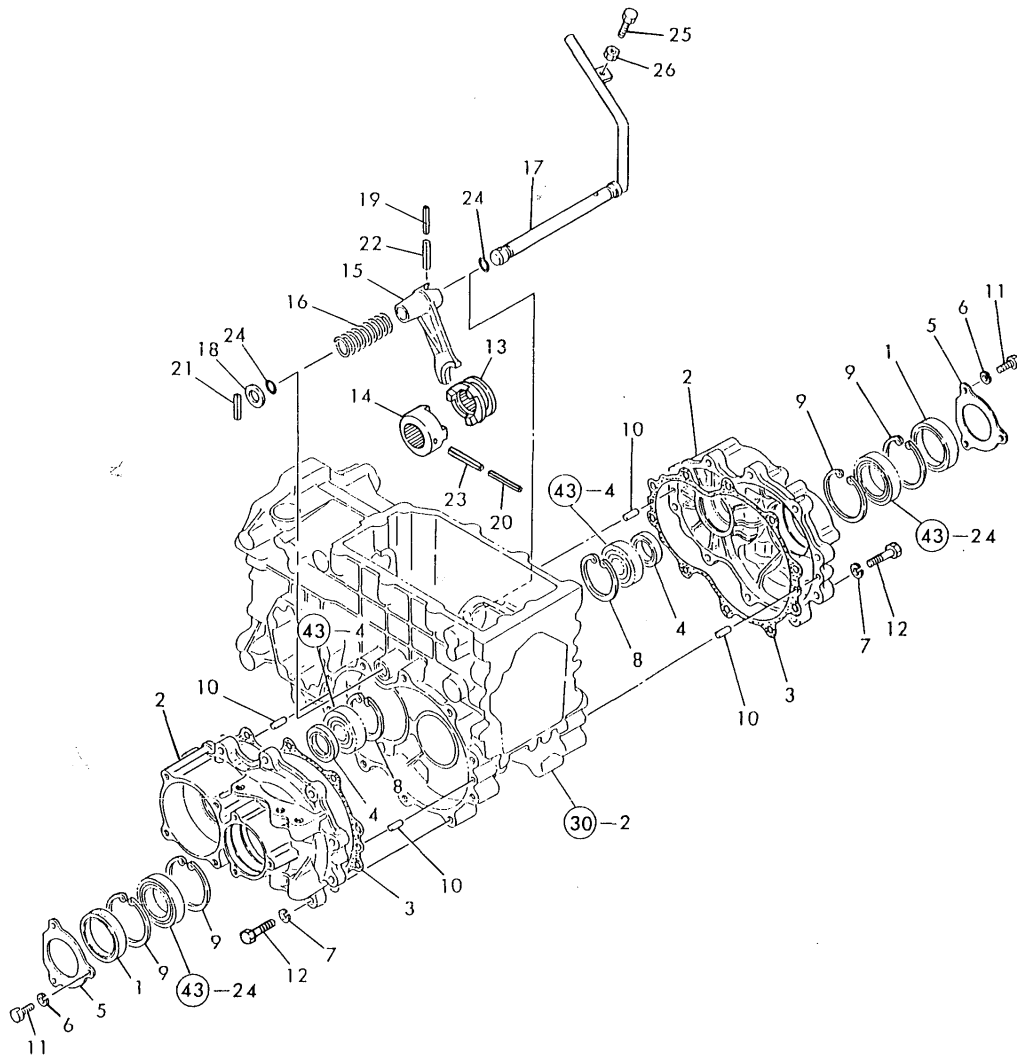
Remarks
(1) USE THE PROPER PART BY CAREFULLY CHOOSING.

Fig.42. REAR AXLE HOUSING & DIFF. LOCK

(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

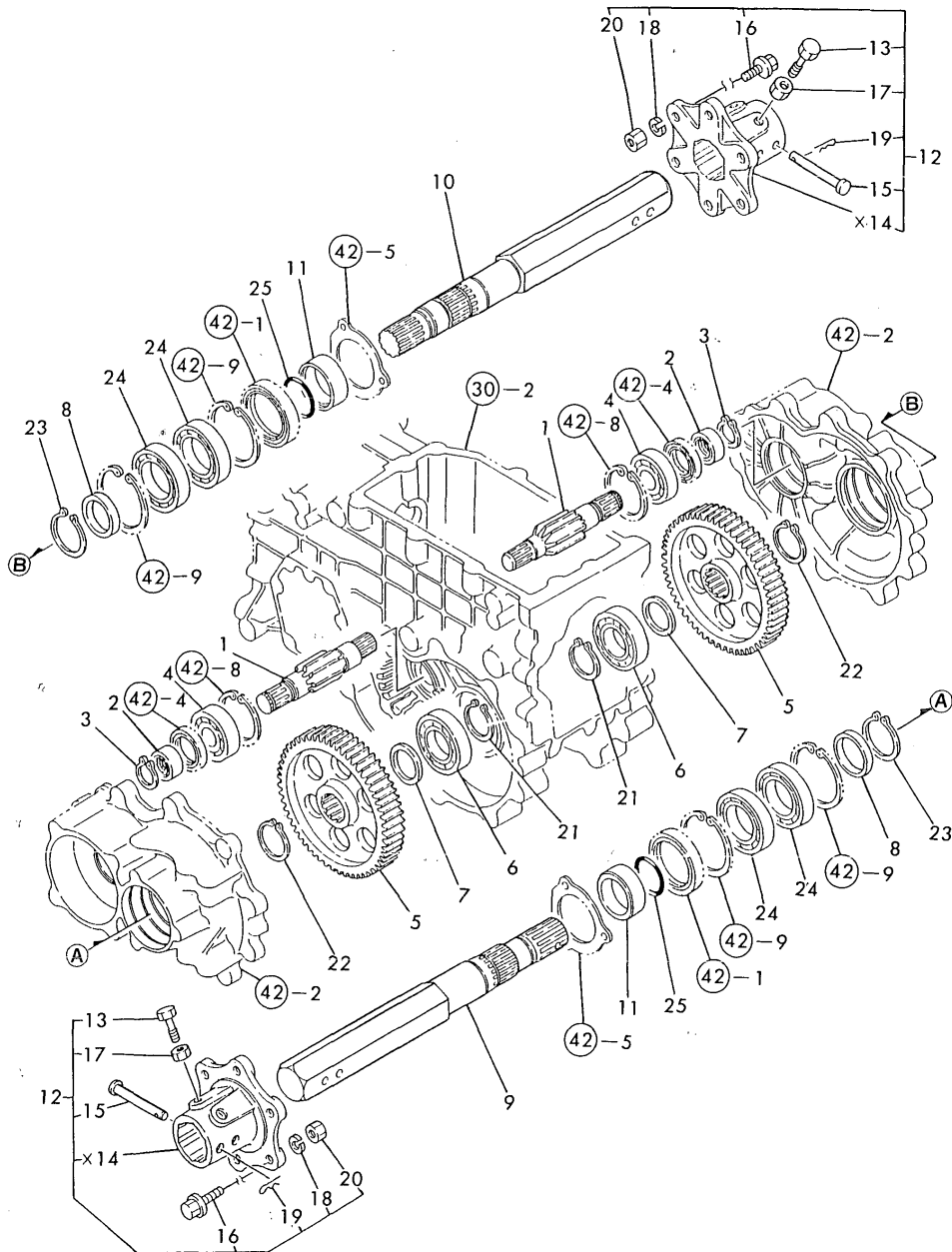
Fig. 42 REAR AXLE HOUSING & DIFF. LOCK



REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194447-14140	SEAL TC6Y 57 75 12	2	2	2					
2	1	194305-32601	HOUSING, REAR AXLE	2	2	2					
3	1	194305-32621	GASKET, (NON-ASB.)	2	2	2					
4	1	194305-32650	SEAL TC25 52 95, OIL	2	2	2					
5	1	194305-34320-X	CASE, OIL SEAL	2	2	2					
6	1	22217-080000	SPRING WASHER 8	6	6	6					
7	1	22217-100000	SPRING WASHER 10	20	20	20					
8	1	22252-000620	CIRCLIP 62(H)	2	2	2					
9	1	22252-000750	CIRCLIP 75	4	4	4					
10	1	22312-080160	PARALLEL PIN 8X 16	4	4	4					
11	1	26116-080202	BOLT M 8X 20 PLATED	6	6	6					
12	1	26116-100402	BOLT M10X 40 PLATED	20	20	20					
13	1	194305-33110	SLIDER(L), DIFF. LOCK	1	1	1					
14	1	194305-33130	SLIDER(R), DIFF. LOCK	1	1	1					
15	1	194305-33140-X	FORK, SHIFT	1	1	1					
16	1	194305-33150	SPRING	1	1	1					
17	1	194115-33160	PEDAL, DIFF. LOCK	1	1	1					
18	1	194300-33200	SPACER 20X32X3.2	1	1	1					
19	1	22351-050040	SPRING PIN 5X40	1	1	1					
20	1	22351-050056	SPRING PIN 5X56	1	1	1					
21	1	22351-080032	SPRING PIN 8X32	1	1	1					
22	1	22351-080040	SPRING PIN 8X40	1	1	1					
23	1	22351-080056	SPRING PIN 8X56	1	1	1					
24	1	24311-000160	O-RING 1A P-16.0	2	2	2					
25	1	26116-080352	BOLT M 8X 35	1	1	1					
26	1	26716-080002	NUT M 8	1	1	1					

Fig.43. FINAL PINION & REAR AXLE SHAFT

Fig. 43 FINAL PINION & REAR AXLE SHAFT



(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

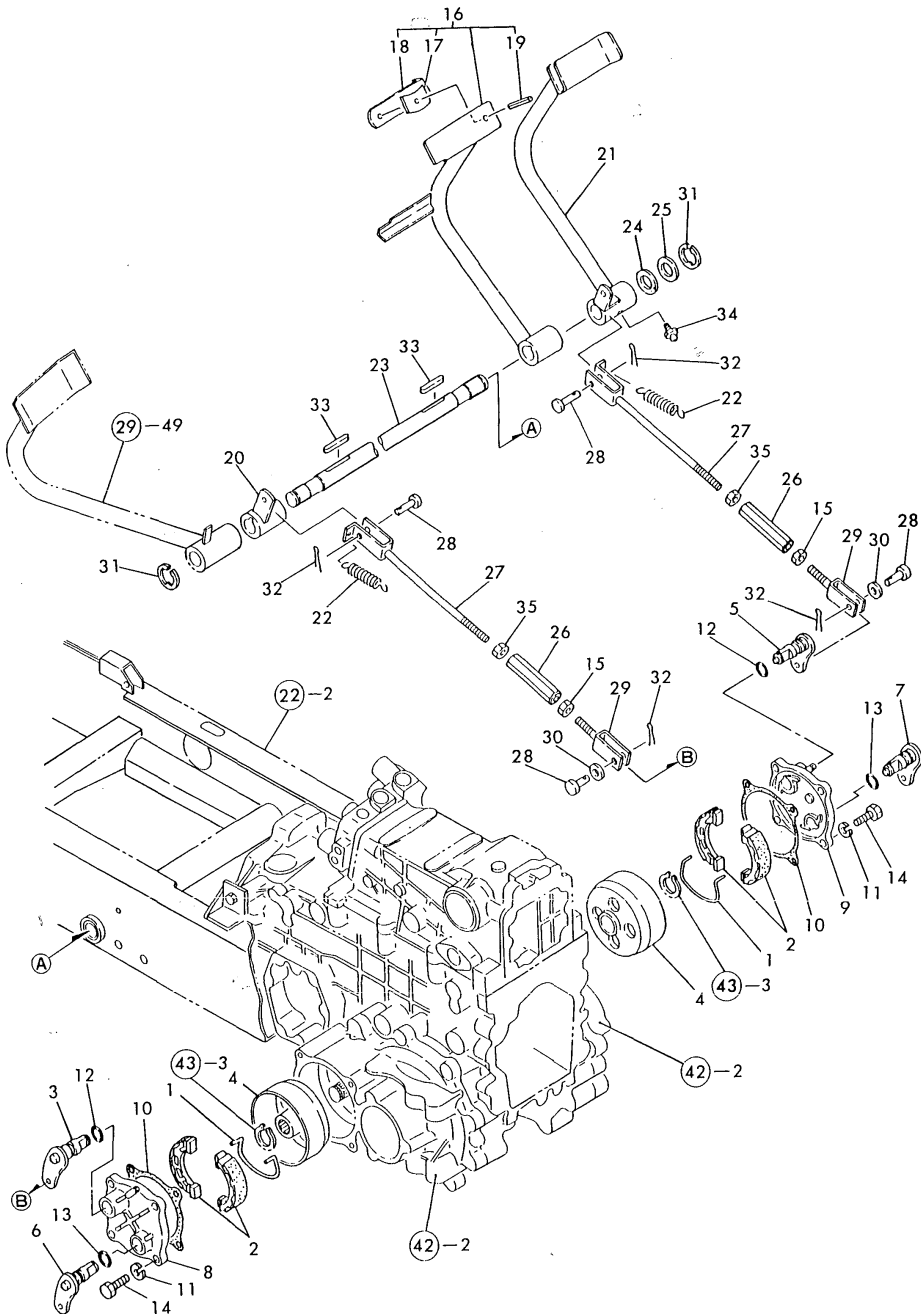
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194405-33400	PINION, FINAL	2	2	2					
2	1	194305-33430	SLEEVE 25X35X15	2	2	2					
3	1	22242-000240	CIRCLIP 24	4	4	4					
4	1	24101-063050	BALL BEARING	2	2	2					
5	1	194405-33510	GEAR, FINAL	2	2	2					
6	1	194115-24230	BALL BEARING	2	2	2					
7	1	194300-32570	COLLAR 35X48.6X6	2	2	2					
8	1	172732-25750	SPACER	2	2	2					
9	1	194305-34100-X	SHAFT (L), REAR AXLE	1	1	1					
10	1	194305-34110-X	SHAFT (R), REAR AXLE	1	1	1					
11	1	194305-34170	COLLAR 45X57X20	2	2	2					
12	1	194305-34710-Q	HUB ASSY, WHEEL	2	2	2					
13	2	1C6140-25210	BOLT, FLANGE	4	4	4					
15	2	194200-34750	PIN 10X78	2	2	2					
16	2	194115-34760	BOLT M12X 40	12	12	12					
I 17	2	26756-160002	LOCK NUT M16 PLATED	4	4	4					
18	2	22217-120000	WASHER 12,SPRING	12	12	12					
19	2	22360-100000	SNAP PIN 10	2	2	2					
I 19-1	2	22372-100000	SNAP PIN 10	2	2	2					R
		(A=T/# 10001) (B=T/# 10001) (C=T/# 10002)									
20	2	26736-120002	NUT M12	12	12	12					
21	1	22242-000350	CIRCLIP 35	2	2	2					
22	1	22242-000400	CIRCLIP 40	2	2	2					
23	1	22242-000450	CIRCLIP 45	2	2	2					
24	1	194115-34190	BALL BEARING	4	4	4					
25	1	24321-000450	O-RING 1A G-45.0	2	2	2					

Fig.44. BRAKES

(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

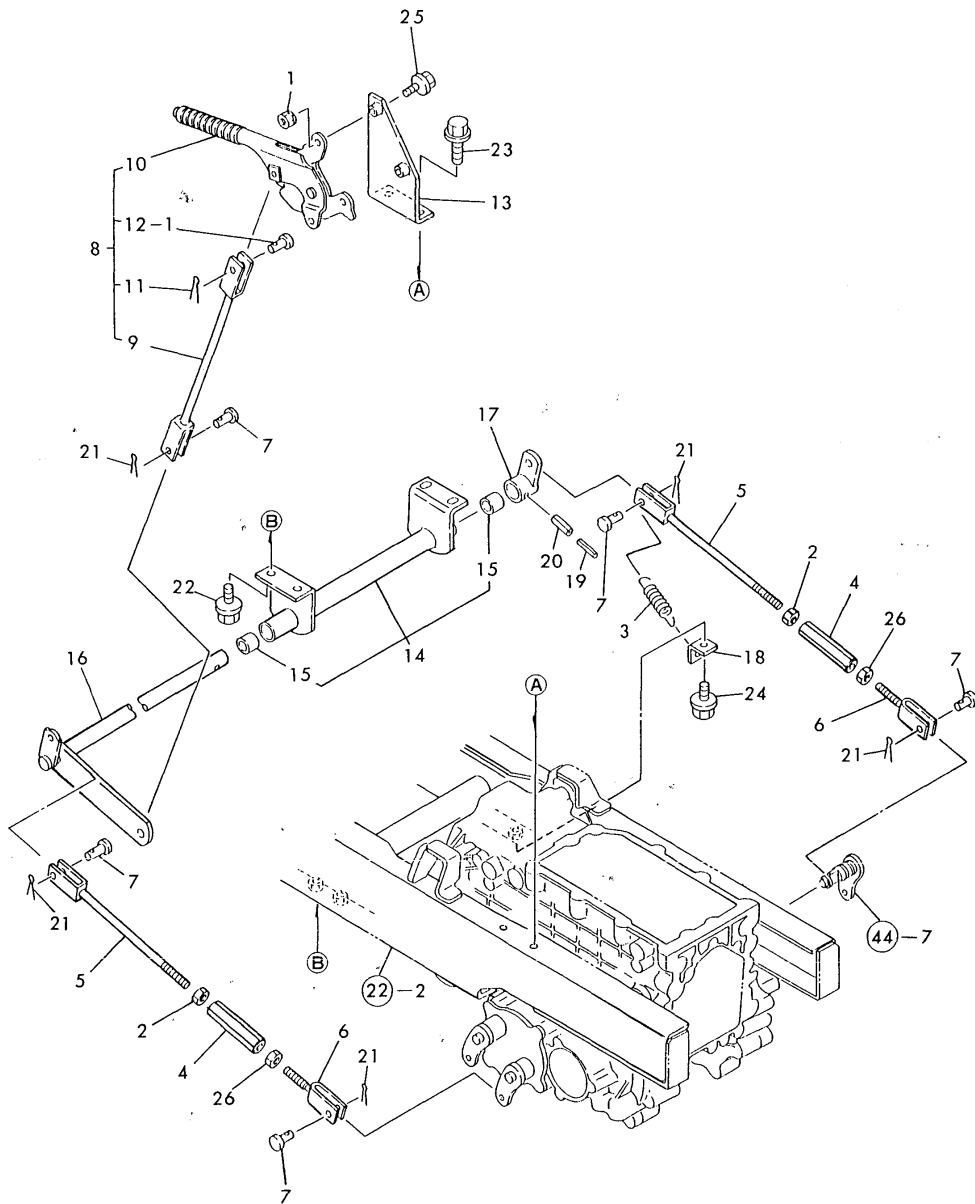
Fig. 44 BRAKES



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194800-36550	SPRING, RETURN	2	2	2					
2	1	194115-36611	SHOE ASSY, BRAKE	4	4	4					
3	1	194115-36650	LEVER (L), BRAKE	1	1	1					
4	1	194217-36650	DRUM, BRAKE	2	2	2					
5	1	194115-36660	LEVER (R), BRAKE	1	1	1					
6	1	194115-36710	CAMSHAFT (L), BRAKE	1	1	1					
7	1	194115-36720	CAMSHAFT (R), BRAKE	1	1	1					
8	1	194115-36810	COVER(L), BRAKE CASE	1	1	1					
9	1	194115-36820	COVER(R), BRAKE CASE	1	1	1					
10	1	194305-36851	GASKET, (NON-ASB.)	2	2	2					
11	1	22217-100000	SPRING WASHER 10	8	8	8					
12	1	24341-000180	O-RING 1A S-18.0	2	2	2					
13	1	24341-000180	O-RING 1A S-18.0	2	2	2					
14	1	26116-100302	BOLT M10X 30 PLATED	8	8	8					
15	1	194150-22480	NUT M10	2	2	2					
16	1	194880-37400-X	PEDAL(L) ASSY, BRAKE	1	1	1					
17	2	194150-37530	SPACER	1	1	1					
18	2	194432-37540-S	CONNECTOR	1	1	1					
19	2	22351-080018	SPRING PIN 8X18	1	1	1					
20	1	194305-37460-X	ARM (L) ASSY, BRAKE	1	1	1					
21	1	194305-37500-X	PEDAL(R) ASSY, BRAKE	1	1	1					
22	1	194305-37520	SPRING, RETURN	2	2	2					
23	1	194305-37550	SHAFT, BRAKE PEDAL	1	1	1					
24	1	194130-37560	WASHER	1	1	1					
25	1	194150-37570	WASHER	1	1	1					
26	1	194151-37730-U	TURNBUCKLE M10X90	2	2	2					
27	1	194151-37771	ROD, BRAKE	2	2	2					
28	1	194080-37781	PIN 8X25	4	4	4					
29	1	194405-38670	JOINT, 2-WAY	2	2	2					
30	1	22137-080000	WASHER 8, POLISHED	2	2	2					
31	1	22272-000190	CIRCLIP E-19	2	2	2					
32	1	22417-200300	COTTER PIN 2.0X30	4	4	4					
33	1	22512-070400	KEY 7X 40	2	2	2					
34	1	24761-010000	NIPPLE M6F, GREASE	1	1	1					
35	1	26716-100002	NUT M10	2	2	2					

Fig.45. PARKING BRAKE

Fig. 45 PARKING BRAKE



(A)=YM200-HK
 (B)=YM206-HK
 (C)=YM206D-HK

(D)=
 (E)=
 (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194990-22050	NUT W/WASHER 8	2	2	2					
2	1	194150-22480	NUT M10	2	2	2					
3	1	194305-37520	SPRING, RETURN	1	1	1					
4	1	194151-37730-U	TURNBUCKLE M10X90	2	2	2					
5	1	194115-37740	ROD, BRAKE	2	2	2					
6	1	194151-37771	ROD, BRAKE	2	2	2					
7	1	194080-37781	PIN 8X25	5	5	5					
8	1	194405-38400-X	BRAKE, PARKING	1	1	1					
9	2	194405-38410	ROD, BRAKE	1	1	1					
10	2	198335-38400	BRAKE, PARKING	1	1	1					
11	2	22417-200300	COTTER PIN 2.0X30	1	1	1					
I 12-1	2	22487-080280	PIN 8X 28	1	1	1					
13	1	194405-38450	BRACKET	1	1	1					
14	1	194405-38500	BRACKET	1	1	1					
15	2	24550-020250	BEARING 20X25	2	2	2					
16	1	194405-38550	SHAFT, BRAKE	1	1	1					
17	1	194405-38610	ARM, BRAKE	1	1	1					
18	1	194405-38650	HOOK	1	1	1					
19	1	22351-035032	SPRING PIN 3.5X32	1	1	1					
20	1	22351-060032	SPRING PIN 6X32	1	1	1					
21	1	22417-200300	COTTER PIN 2.0X30	5	5	5					
22	1	26106-100252	BOLT M10X 25 PLATED	4	4	4					
23	1	26106-100252	BOLT M10X 25 PLATED	2	2	2					
24	1	26106-100252	BOLT M10X 25 PLATED	1	1	1					
25	1	26106-080352	BOLT M 8X 35 PLATED	2	2	2					
I 25-1	1	26106-080302	BOLT M 8X 30 PLATED	2	2	2					R
		(A=T/# 10003) (B=T/# 10008) (C=T/# 10011)									
26	1	26716-100002	NUT M10	2	2	2					

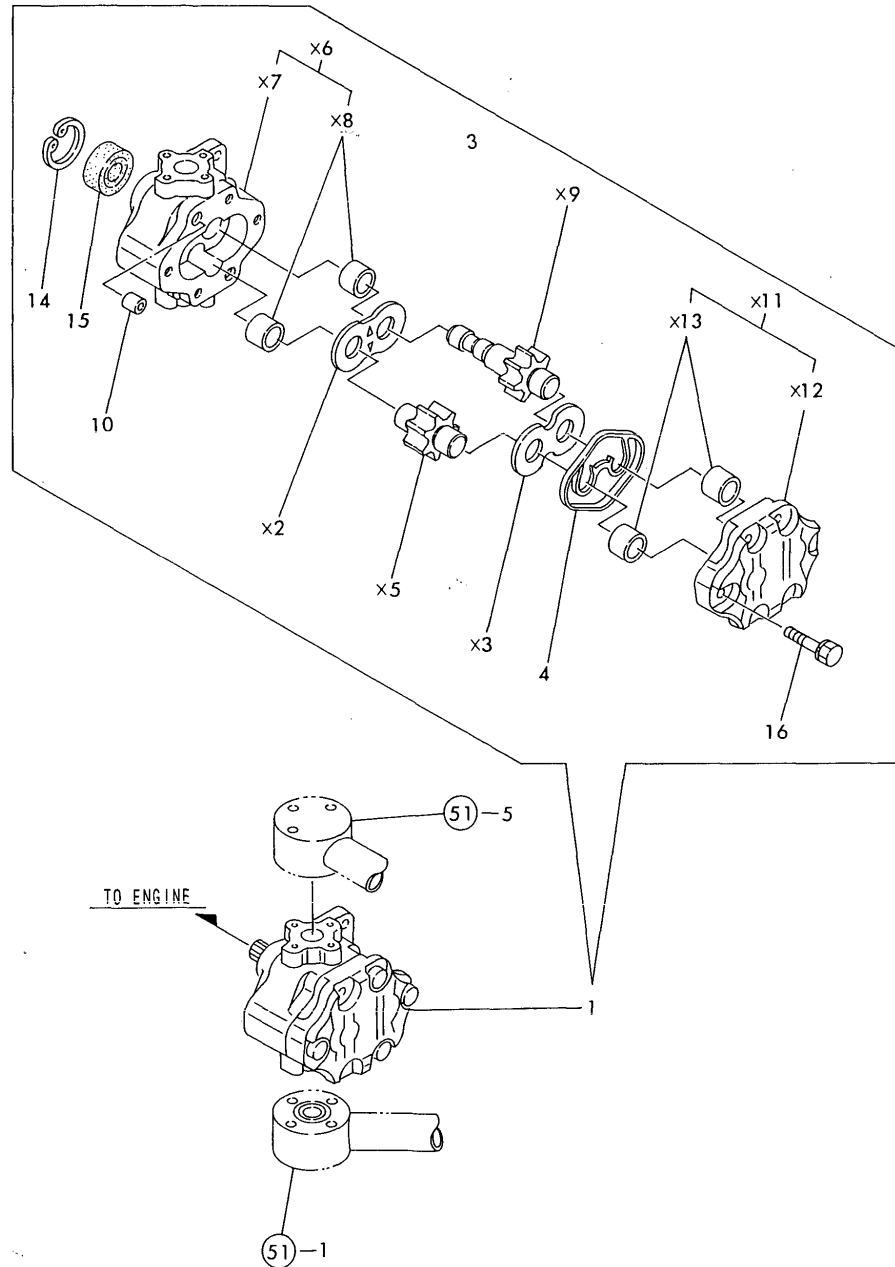
Remarks
 (M) MISPRINT.

Fig.46. HYDRAULIC PUMP

(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

Fig. 46 HYDRAULIC PUMP



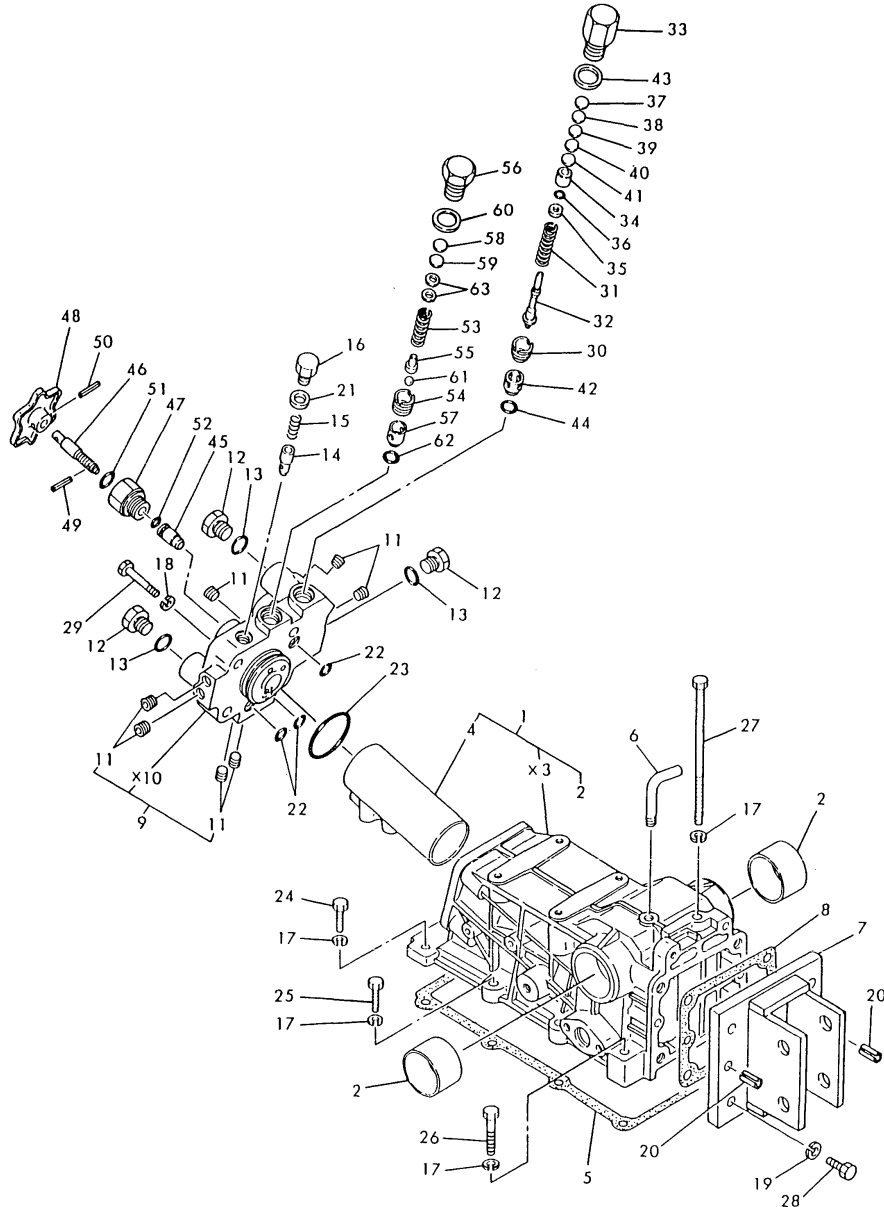
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	178070-44000	PUMP, HYDRAULIC	1	1	1					
4	2	178070-10400	RING	1	1	1					
10	2	194521-41570	PIN 11X7	2	2	2					
14	2	22252-000320	CIRCLIP 32	1	1	1					
15	2	24421-153207	SEAL TC15 32 07, OIL	1	1	1					
16	2	26016-080352	BOLT M 8X 35	4	4	4					

Fig.47. HYDRAULIC CYLINDER

(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

Fig. 47 HYDRAULIC CYLINDER



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194305-42100-X	HOUSING, HYDRAULIC	1	1	1					
2	2	194300-24130	BUSH 45X50X30	2	2	2					
4	2	194305-42120	SLEEVE	1	1	1					
5	1	194305-42151	GASKET, (NON-ASB.)	1	1	1					
6	1	194205-42280	PIPE, AIR BREATHER	1	1	1					
7	1	194151-42810	HINGE, TOP LINK	1	1	1					
8	1	194151-42832	GASKET, (NON-ASB.)	1	1	1					
9	1	194305-43200-X	HEAD ASSY, CYLINDER	1	1	1					
11	2	23871-010000	PLUG PT1/8,SCREW	7	7	7					
12	1	194464-45920	PLUG 3/4-16UNF	3	3	3					
13	1	194464-45930	O-RING 8-1	3	3	3					
14	1	194310-46350	POPPET, CHECK	1	1	1					
15	1	194310-46380	SPRING	1	1	1					
16	1	194310-46730	PLUG 14	1	1	1					
17	1	22217-100000	SPRING WASHER 10	9	9	9					
18	1	22217-120000	WASHER 12,SPRING	4	4	4					
19	1	22217-120000	WASHER 12,SPRING	4	4	4					
20	1	22351-100022	SPRING PIN 10X22	2	2	2					
21	1	23414-140018	GASKET 14	1	1	1					
22	1	24315-000110	O-RING 1B P-11.0	3	3	3					
23	1	24325-000500	O-RING 1B G-50.0	1	1	1					
24	1	26116-100302	BOLT M10X 30 PLATED	2	2	2					
25	1	26116-100352	BOLT M10X 35 PLATED	4	4	4					
26	1	26116-100502	BOLT M10X 50 PLATED	2	2	2					
27	1	26116-101602	BOLT M10X160 PLATED	1	1	1					
28	1	26116-120352	BOLT M12X 35 PLATED	4	4	4					
29	1	26116-120602	BOLT M12X 60 PLATED	4	4	4					
30	1	194275-45340	SCREW, VALVE SEAT	1	1	1					
31	1	194170-45610	SPRING,RELIEF VALVE	1	1	1					
32	1	194195-45620	POPPET	1	1	1					
33	1	194195-45630	PLUG, RELIEF VALVE	1	1	1					
34	1	194195-45640	SEAT, SPRING	1	1	1					
35	1	194195-45650	WASHER	1	1	1					
36	1	194195-45660	O-RING 6X1.8	1	1	1					
37	1	194170-45700	SHIM (T=0.1)	1	1	1					1
38	1	194170-45710	SHIM (T=0.2)	1	1	1					1
39	1	194170-45720	SHIM (T=0.3)	1	1	1					1
40	1	194170-45730	SHIM (T=0.5)	1	1	1					1
41	1	194170-45740	SHIM (T=1.0)	1	1	1					1
42	1	194195-46260	SEAT, RELIEF VALVE	1	1	1					
43	1	23414-200026	GASKET 20	1	1	1					
44	1	24311-000120	O-RING 1A P 12.0	1	1	1					
45	1	194550-46300	VALVE, STOP	1	1	1					
46	1	194363-46620	BOLT, STOP	1	1	1					
47	1	194312-46630	HOLDER, VALVE	1	1	1					
48	1	194151-46640	KNOB	1	1	1					
49	1	22351-040012	SPRING PIN 4X12	1	1	1					
50	1	22351-040022	SPRING PIN 4X22	1	1	1					
51	1	24311-000120	O-RING 1A P 12.0	1	1	1					
52	1	24315-000090	O-RING 1B P- 9.0	1	1	1					
53	1	194150-45320	SPRING, RELIEF VALVE	1	1	1					

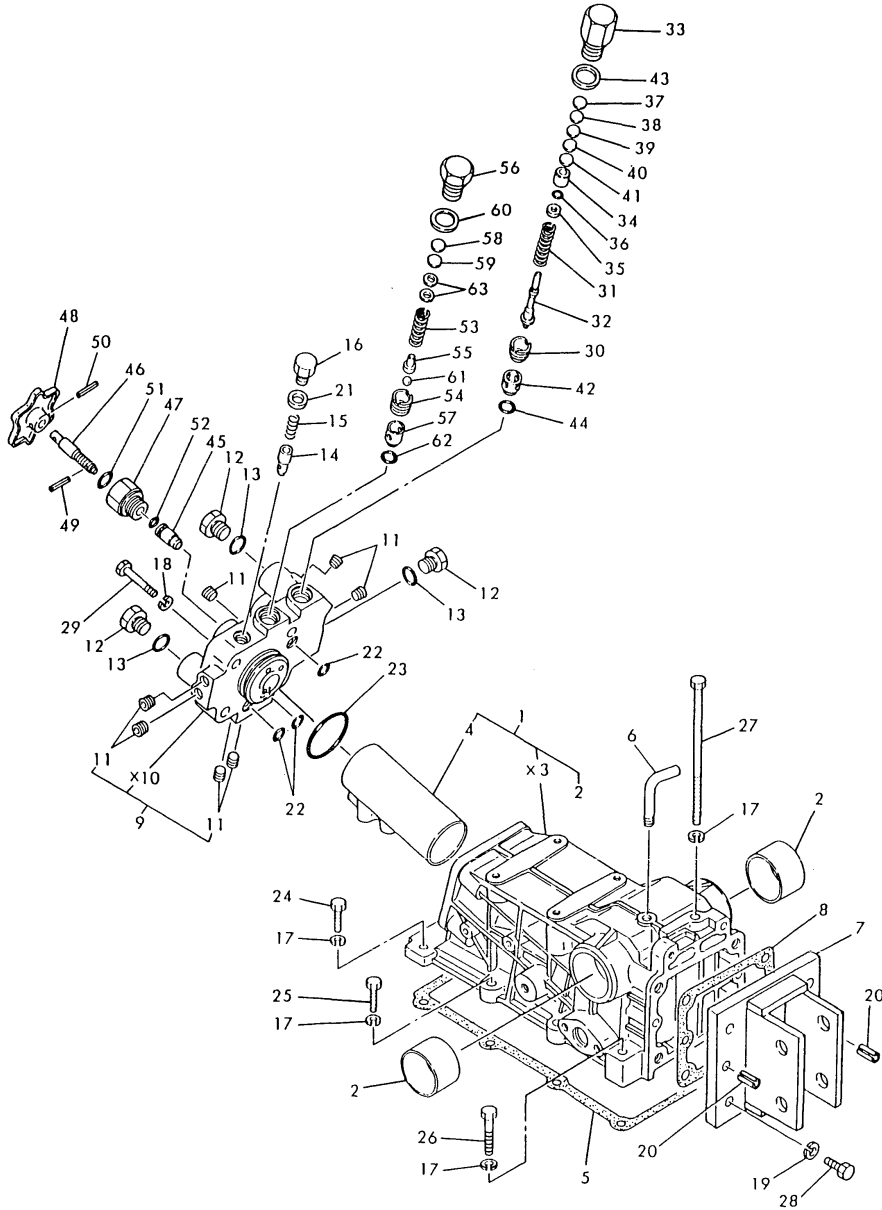
Remarks
(1) USE THE PROPER PART BY CAREFULLY CHOOSING.

Fig.47. HYDRAULIC CYLINDER

(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

Fig. 47 HYDRAULIC CYLINDER

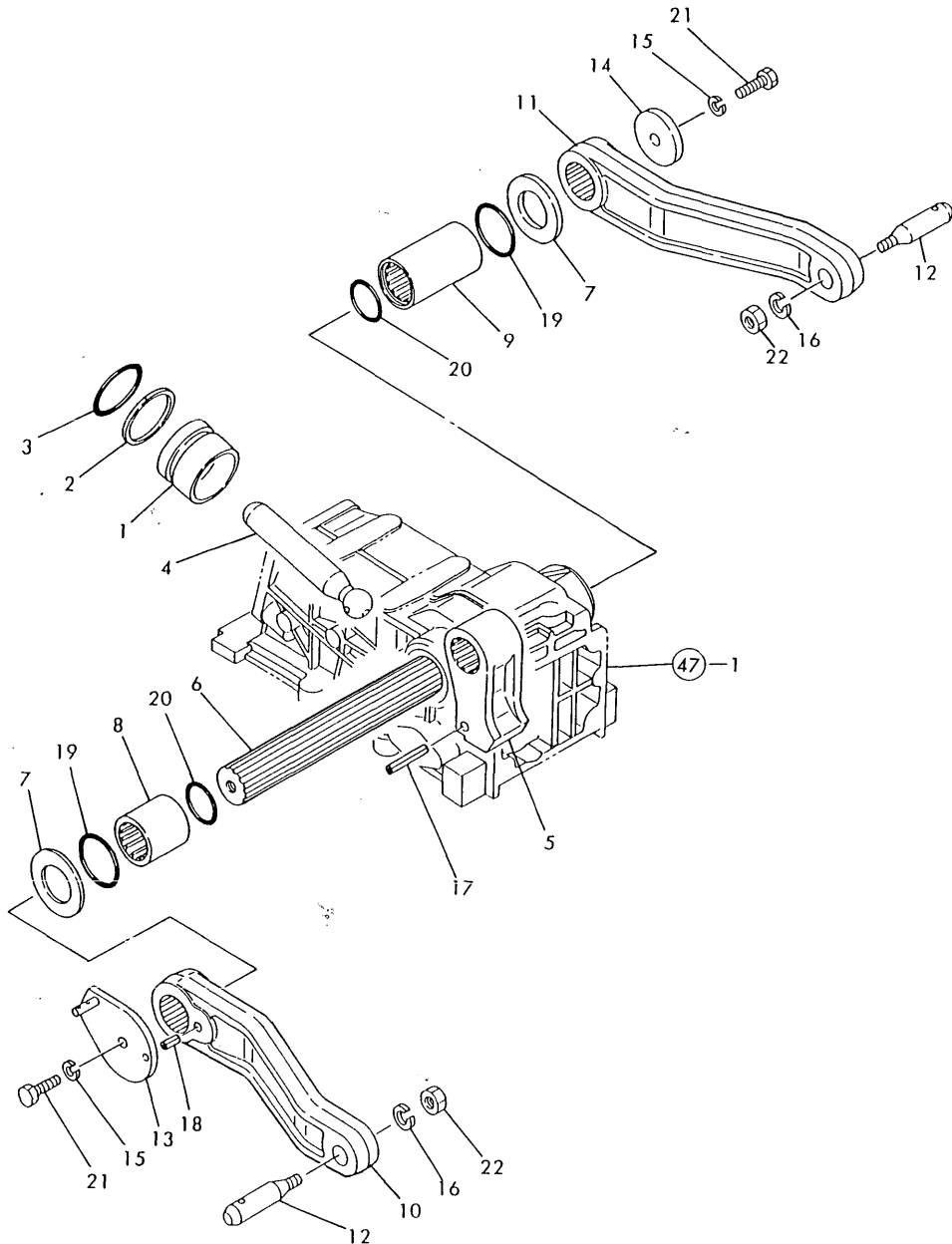


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
54	1	194150-45340	SCREW, VALVE SEAT	1	1	1					
55	1	194150-45361	HOLDER, RELIEF VALVE	1	1	1					
56	1	194151-45370	PLUG, RELIEF VALVE	1	1	1					
57	1	194151-46261	SEAT, RELIEF VALVE	1	1	1					
58	1	110250-53410	SHIM 0.2	1	1	1					1
59	1	110250-53430	SHIM 0.5	1	1	1					1
60	1	23414-200026	GASKET 20	1	1	1					
61	1	24190-080003	BALL 1/4	1	1	1					
62	1	24311-000120	O-RING 1A P 12.0	1	1	1					
63	1	22117-060000	WASHER 6	2	2	2					

Remarks
(1) USE THE PROPER PART BY CAREFULLY CHOOSING.

Fig.48. HYDRAULIC LIFT

Fig. 48 HYDRAULIC LIFT



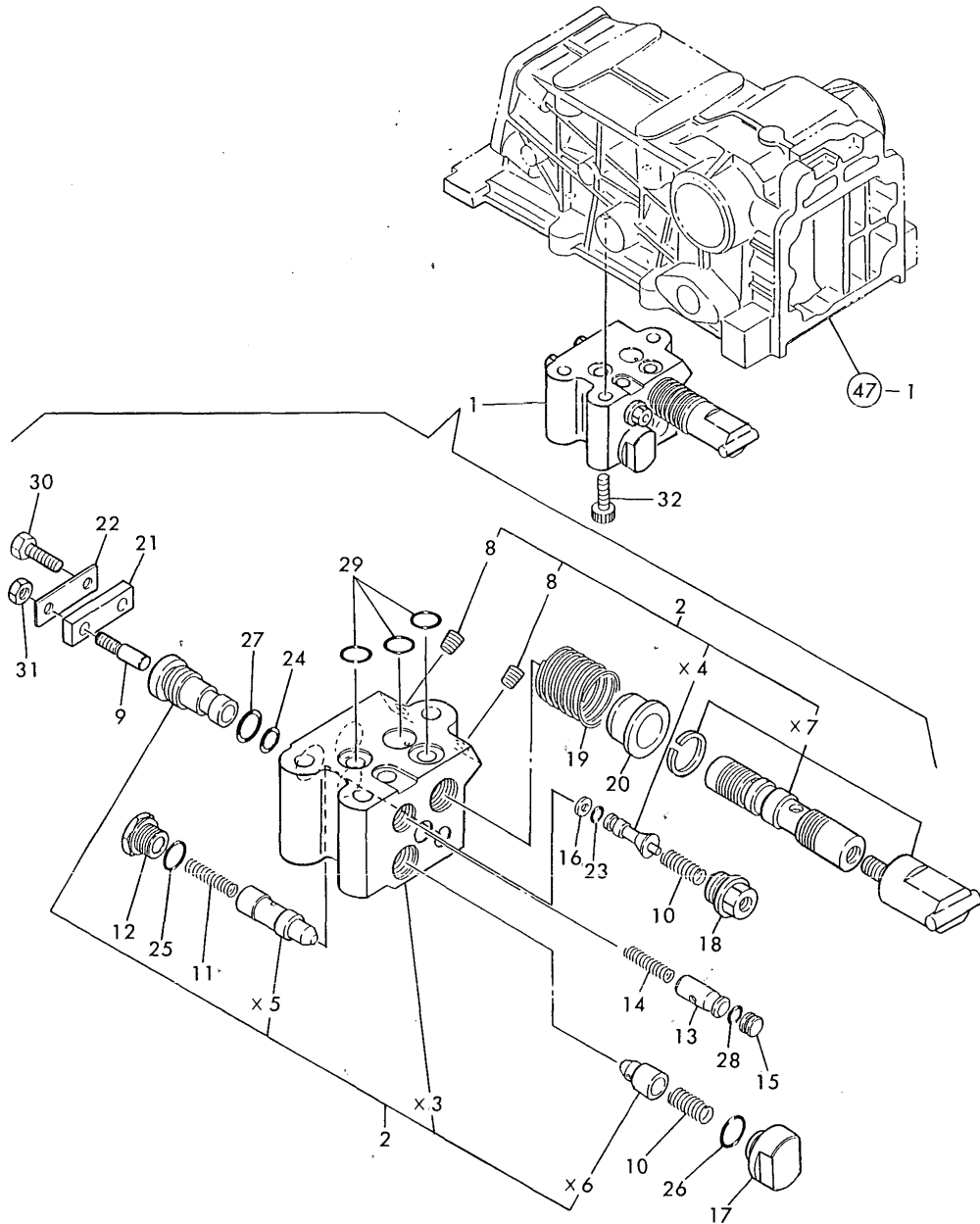
(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194215-43310	PISTON, HYDRAULIC	1	1	1					
2	1	194300-43330	RING P49, BACK UP	1	1	1					
3	1	24315-000490	O-RING 1B P-49.0	1	1	1					
4	1	194305-43410	ROD, PISTON	1	1	1					
5	1	194305-44110	CRANK, LIFT	1	1	1					
6	1	194300-44210	SHAFT, LIFT	1	1	1					
7	1	194300-44230	LINER 35X60X3	2	2	2					
8	1	194197-44250	SLEEVE(L),LIFT SHAFT	1	1	1					
9	1	194197-44260	SLEEVE(R),LIFT SHAFT	1	1	1					
10	1	194305-44410-X	ARM (L), LIFT	1	1	1					
11	1	194305-44420-X	ARM (R), LIFT	1	1	1					
12	1	194130-44480	PIN, LIFT ARM	2	2	2					
13	1	194115-44510	ARM, FEED BACK	1	1	1					
14	1	194197-44610	WASHER 10X50X6	1	1	1					
15	1	22217-100000	SPRING WASHER 10	2	2	2					
16	1	22217-160000	SPRING WASHER 16	2	2	2					
17	1	22351-050040	SPRING PIN 5X40	1	1	1					
18	1	22351-060016	SPRING PIN 6X16	1	1	1					
19	1	24321-000450	O-RING 1A G-45.0	2	2	2					
20	1	24341-000360	O-RING 1A S-36.0	2	2	2					
21	1	26116-100202	BOLT M10X 20 PLATED	2	2	2					
22	1	26736-160002	NUT M16	2	2	2					

Fig.49. HYDRAULIC CONTROL VALVE

Fig. 49 HYDRAULIC CONTROL VALVE



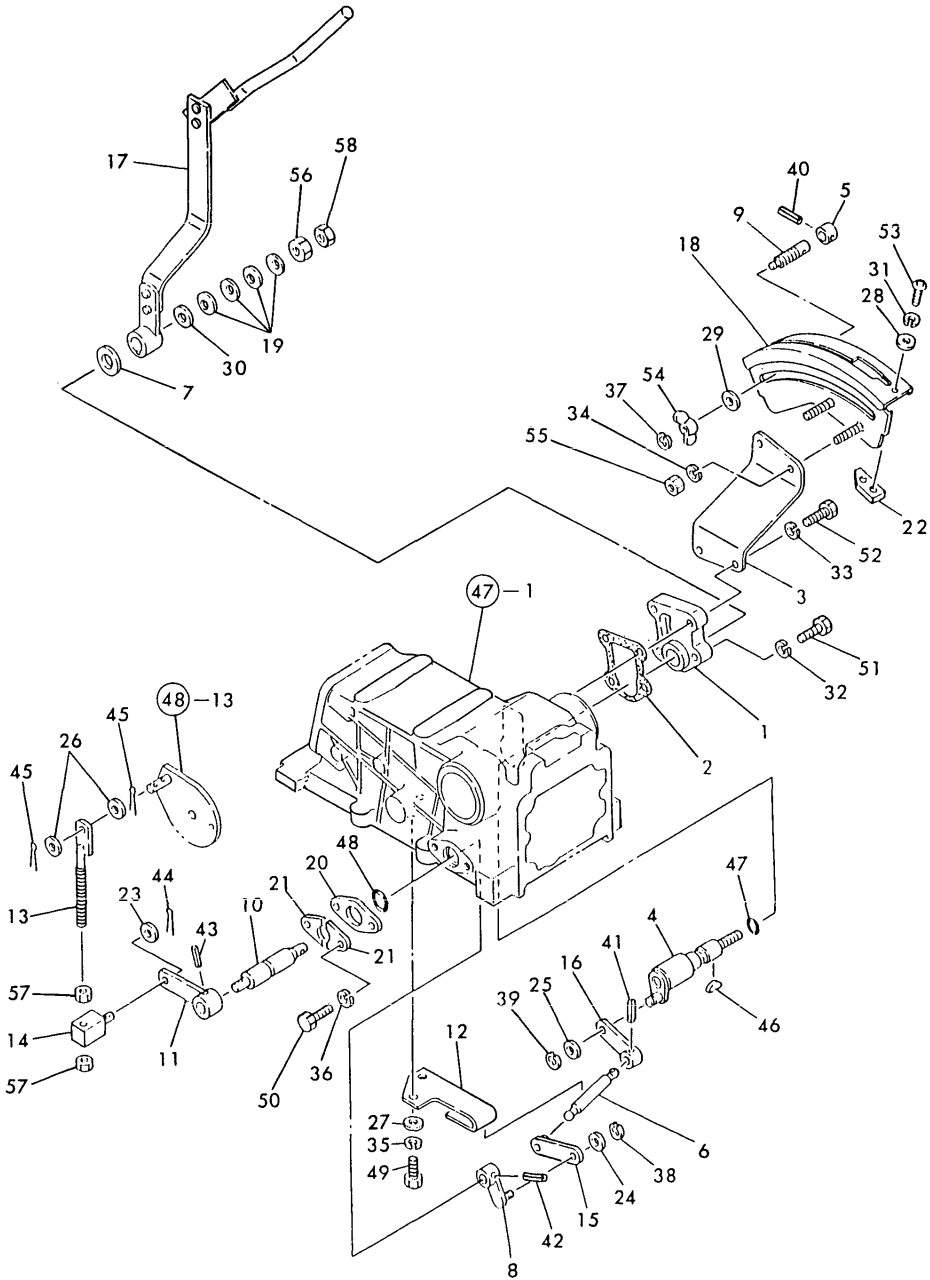
(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194305-45101	VALVE ASSY, CONTROL	1	1	1					
2	2	194305-45120	BODY ASSY, VALVE	1	1	1					
8	3	23871-010000	PLUG PT1/8,SCREW	2	2	2					
9	2	194170-45220	BAR, PUSH	1	1	1					
10	2	194170-45230	SPRING	2	2	2					
11	2	194170-45321	SPRING	1	1	1					
12	2	194170-45330	PLUG	1	1	1					
13	2	194170-45350	SPOOL	1	1	1					
14	2	194170-45360	SPRING	1	1	1					
15	2	194170-45370	PLUG	1	1	1					
16	2	194170-45430	RING, BACK UP	1	1	1					
17	2	194170-45440	PLUG	1	1	1					
18	2	198421-45440	HOLDER, M.CHECK	1	1	1					
19	2	194170-45520	SPRING, SPOOL	1	1	1					
20	2	194170-45530	STOPPER, SPOOL	1	1	1					
21	2	194170-45550	BAR, SPOOL	1	1	1					
22	2	194170-45560	WASHER 12X40X0.6	1	1	1					
23	2	24311-000050	O-RING 1A P-5.0	1	1	1					
24	2	24311-000100	O-RING 1A P-10.0	1	1	1					
25	2	24311-000120	O-RING 1A P 12.0	1	1	1					
26	2	24311-000120	O-RING 1A P 12.0	1	1	1					
27	2	24311-000140	O-RING 1A P-14.0	1	1	1					
28	2	24315-000070	O-RING 1B P-7.0	1	1	1					
29	2	24315-000110	O-RING 1B P-11.0	3	3	3					
30	2	26116-060142	BOLT M6X14	1	1	1					
31	2	26756-060002	LOCK NUT M 6 PLATED	1	1	1					
32	1	26450-080202	BOLT M 8X 20	3	3	3					

Fig.50. HYDRAULIC CONTROL

Fig. 50 HYDRAULIC CONTROL



(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194305-42210-X	CASE, CYLINDER	1	1	1					
2	1	194305-42221	GASKET, (NON-ASB.)	1	1	1					
3	1	194305-47110-X	BRACKET, CONTROL	1	1	1					
4	1	194305-47380	SHAFT, CONTROL LEVER	1	1	1					
5	1	194432-47390	STOPPER	1	1	1					
6	1	194208-47420	BAR, CONTROL	1	1	1					
7	1	194170-47440	PLATE, FRICTION	1	1	1					
8	1	194208-47440	LEVER, FEED BACK	1	1	1					
9	1	194464-47440	BOLT, STOPPER	1	1	1					
10	1	194305-47450	SHAFT, FEED BACK	1	1	1					
11	1	194405-47470	LEVER, FEED BACK	1	1	1					
12	1	194305-47490	GUIDE, BAR	1	1	1					
13	1	194208-47510	ROD, FEED BACK	1	1	1					
14	1	194208-47530	ADJUSTER	1	1	1					
15	1	194208-47550	BAR	1	1	1					
16	1	194208-47570	BAR	1	1	1					
17	1	194880-47610	LEVER, CONTROL	1	1	1					
18	1	194305-47710	GUIDE, CONTROL LEVER	1	1	1					
19	1	194151-47760	WASHER 12	4	4	4					
20	1	194208-47850	RETAINER	1	1	1					
21	1	194208-47860	HOLDER	2	2	2					
22	1	194310-47870	STOPPER	1	1	1					
23	1	22117-080000	WASHER 8	1	1	1					
24	1	22117-080000	WASHER 8	1	1	1					
25	1	22117-080000	WASHER 8	1	1	1					
26	1	22117-080000	WASHER 8	2	2	2					
27	1	22117-080000	WASHER 8	2	2	2					
28	1	22137-050000	WASHER 5, POLISHED	2	2	2					
29	1	22137-080000	WASHER 8, POLISHED	1	1	1					
30	1	22137-120000	WASHER 12,POLISHED	1	1	1					
31	1	22217-050000	SPRING WASHER 5	2	2	2					
32	1	22217-080000	SPRING WASHER 8	2	2	2					
33	1	22217-080000	SPRING WASHER 8	2	2	2					
34	1	22217-080000	SPRING WASHER 8	2	2	2					
35	1	22217-080000	SPRING WASHER 8	2	2	2					
36	1	22217-080000	SPRING WASHER 8	2	2	2					
37	1	22272-000040	CIRCLIP E- 4	1	1	1					
38	1	22272-000060	CIRCLIP E- 6	1	1	1					
39	1	22272-000060	CIRCLIP E- 6	1	1	1					
40	1	22351-040014	SPRING PIN 4X14	1	1	1					
41	1	22351-040016	SPRING PIN 4X16	1	1	1					
42	1	22351-050020	SPRING PIN 5X20	1	1	1					
43	1	22351-050025	SPRING PIN 5X25	1	1	1					
44	1	22417-200160	COTTER PIN 2.0X16	1	1	1					
45	1	22417-200160	COTTER PIN 2.0X16	2	2	2					
46	1	22522-030130	WOODRUFF KEY 3X13	1	1	1					
47	1	24311-000150	O-RING 1A P-15.0	1	1	1					
48	1	24311-000200	O-RING 1A P-20.0	1	1	1					
49	1	26116-080162	BOLT M 8X 16 PLATED	2	2	2					
50	1	26116-080202	BOLT M 8X 20 PLATED	2	2	2					
51	1	26116-080252	BOLT M 8X 25 PLATED	2	2	2					

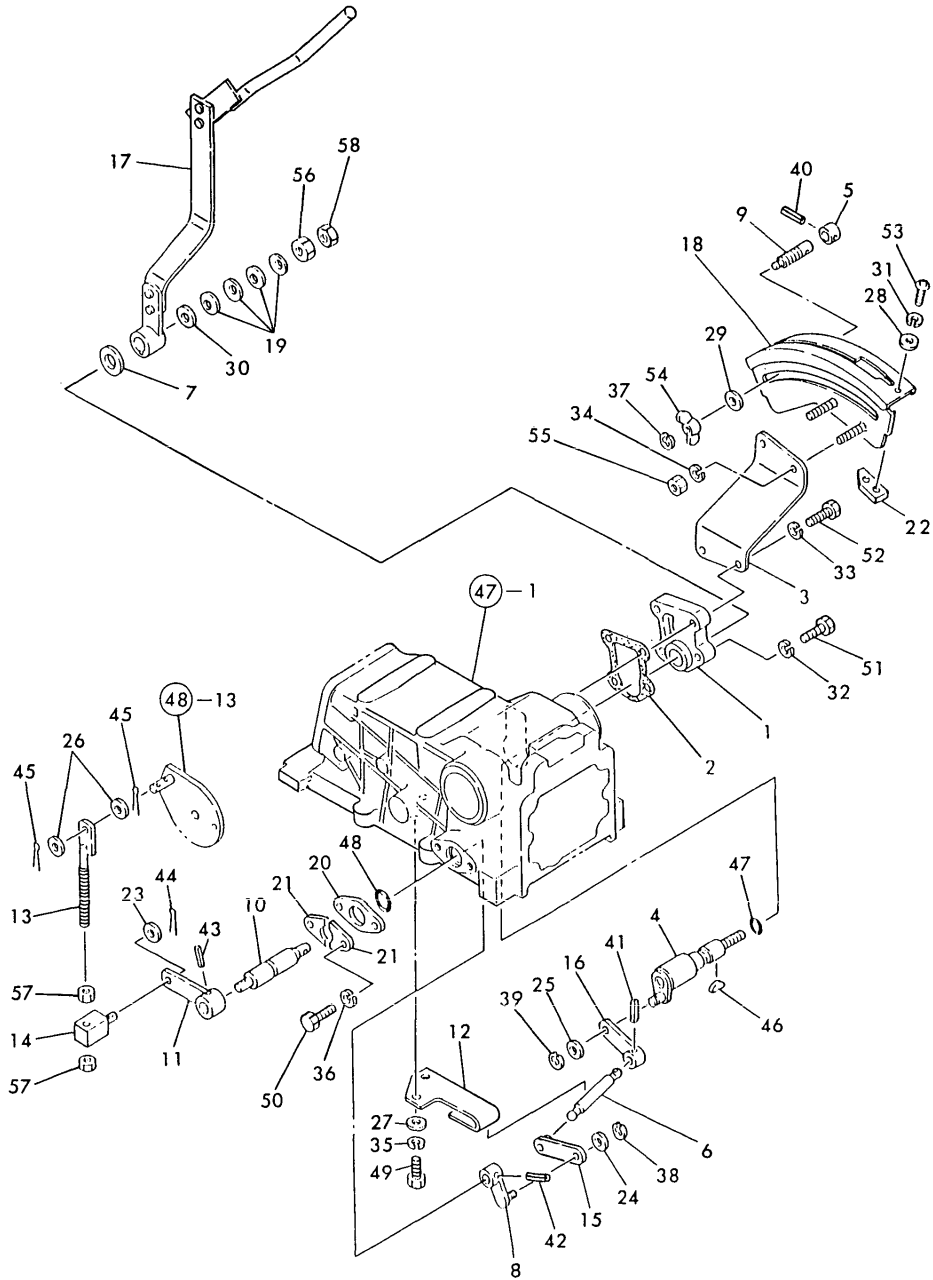
N:Old $\frac{Yes}{No}$ New, Q:Old $\frac{No}{Yes}$ New, R:Old $\frac{Yes}{No}$ New, S:Old $\frac{No}{Yes}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

++ CONTINUE ++

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Fig.50. HYDRAULIC CONTROL

Fig. 50 HYDRAULIC CONTROL



(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

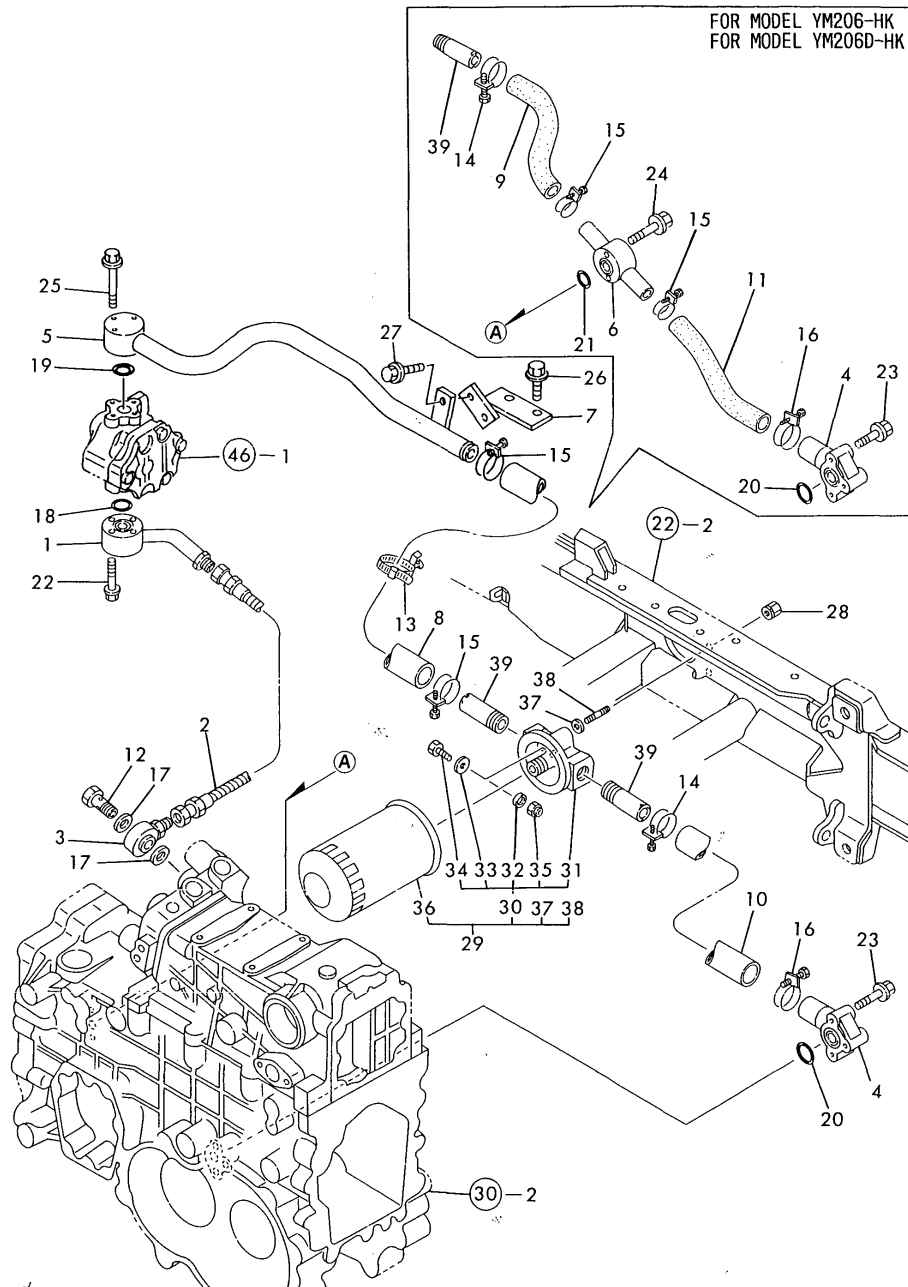
REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
52	1	26116-080352	BOLT M 8X 35	2	2	2					
53	1	26587-050102	SCREW M 5X 10	2	2	2					
54	1	26636-080002	WING NUT M 8	1	1	1					
55	1	26716-080002	NUT M 8	2	2	2					
56	1	26716-120002	NUT M12	1	1	1					
57	1	26756-080002	LOCK NUT M 8 PLATED	2	2	2					
58	1	26756-120002	LOCK NUT M12 PLATED	1	1	1					

Fig.51. HYDRAULIC PIPES

Fig. 51 HYDRAULIC PIPES

(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=



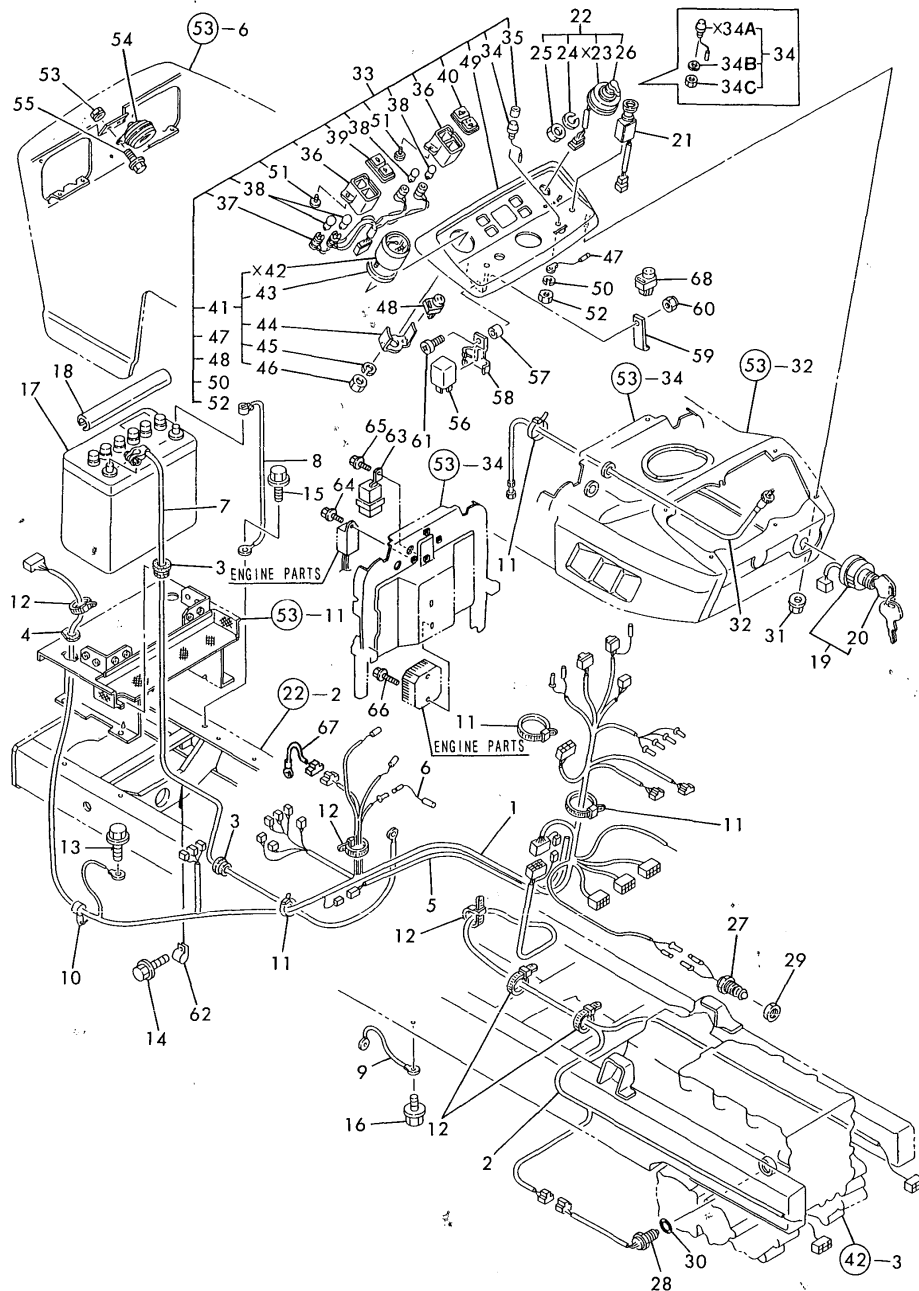
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194880-48100-X	PIPE, HIGH PRESSURE	1	1	1					
2	1	194880-48140	HOSE, HIGH PRESSURE	1	1	1					
3	1	194880-48150-X	PIPE, HIGH PRESSURE	1	1	1					
4	1	194550-48190	BEND	1	1	1					
5	1	194697-48210-X	PIPE, L.P.	1	1	1					
6	1	194305-48221-X	PIPE, LOW PRESSURE		1	1					
7	1	194697-48220	BRACKET, L.P. PIPE	1	1	1					
8	1	194880-48250	HOSE, RUBBER	1	1	1					
9	1	194305-48260	HOSE, RUBBER		1	1					
10	1	194405-48260	HOSE, RUBBER	1							
11	1	194305-48270	HOSE, RUBBER		1	1					
12	1	194500-48750	BOLT ASSY, JOINT	1	1	1					
13	1	194680-51670	BAND	1	1	1					
14	1	23010-035000	CLAMP 35	1	1	1					
I 14-1	1	23010-032000	CLAMP 32	1	1	1					R
		(A=T/# 10003) (B=T/# 10008) (C=T/# 10011)									
15	1	23010-035000	CLAMP 35	2	4	4					
I 15-1	1	23010-032000	CLAMP 32	2	4	4					R
		(A=T/# 10003) (B=T/# 10008) (C=T/# 10011)									
16	1	23010-040000	CLAMP 40	1	1	1					
I 16-1	1	23010-037000	CLAMP 37	1	1	1					R
		(A=T/# 10003) (B=T/# 10008) (C=T/# 10011)									
17	1	23414-180023	GASKET 18	2	2	2					
18	1	24311-000200	O-RING 1A P-20.0	1	1	1					
19	1	24311-000200	O-RING 1A P-20.0	1	1	1					
20	1	24311-000200	O-RING 1A P-20.0	1	1	1					
21	1	24311-000200	O-RING 1A P-20.0		1	1					
22	1	26106-060352	BOLT M 6X 35 PLATED	4	4	4					
23	1	26106-060402	BOLT M 6X 40 PLATED	3	3	3					
24	1	26106-060402	BOLT M 6X 40 PLATED		2	2					
25	1	26106-060402	BOLT M 6X 40 PLATED	3	3	3					
26	1	26106-080122	BOLT M 8X 12 PLATED	2	2	2					
27	1	26106-080162	BOLT M 8X 16 PLATED	1	1	1					
I 27-1	1	26106-080122	BOLT M 8X 12 PLATED	1	1	1					R
		(A=T/# 10003) (B=T/# 10008) (C=T/# 10011)									
28	1	194990-22050	NUT W/WASHER 8	2	2	2					
29	1	794305-48301	FILTER ASSY, OIL	1	1	1					
30	2	194305-48300-X	COVER ASSY, STRAINER	1	1	1					
31	3	194305-48310	COVER, FILTER	1	1	1					
32	3	194305-48320	VALVE	1	1	1					
33	3	194305-48330	BASE, VALVE	1	1	1					
34	3	26116-040122	BOLT M 4X 12 PLATED	1	1	1					
35	3	26347-040002	U-NUT M 4	1	1	1					
36	2	194464-48310	FILTER, HYDRAULIC	1	1	1					
37	2	194305-48350	WASHER 8.4X 2	1	1	1					
38	2	26216-080222	STUD M 8X 22 PLATED	2	2	2					
39	1	194305-48370	JOINT, FILTER COVER	2	2	2					

Fig.52. ELECTRIC PARTS

(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

Fig. 52 ELECTRIC PARTS

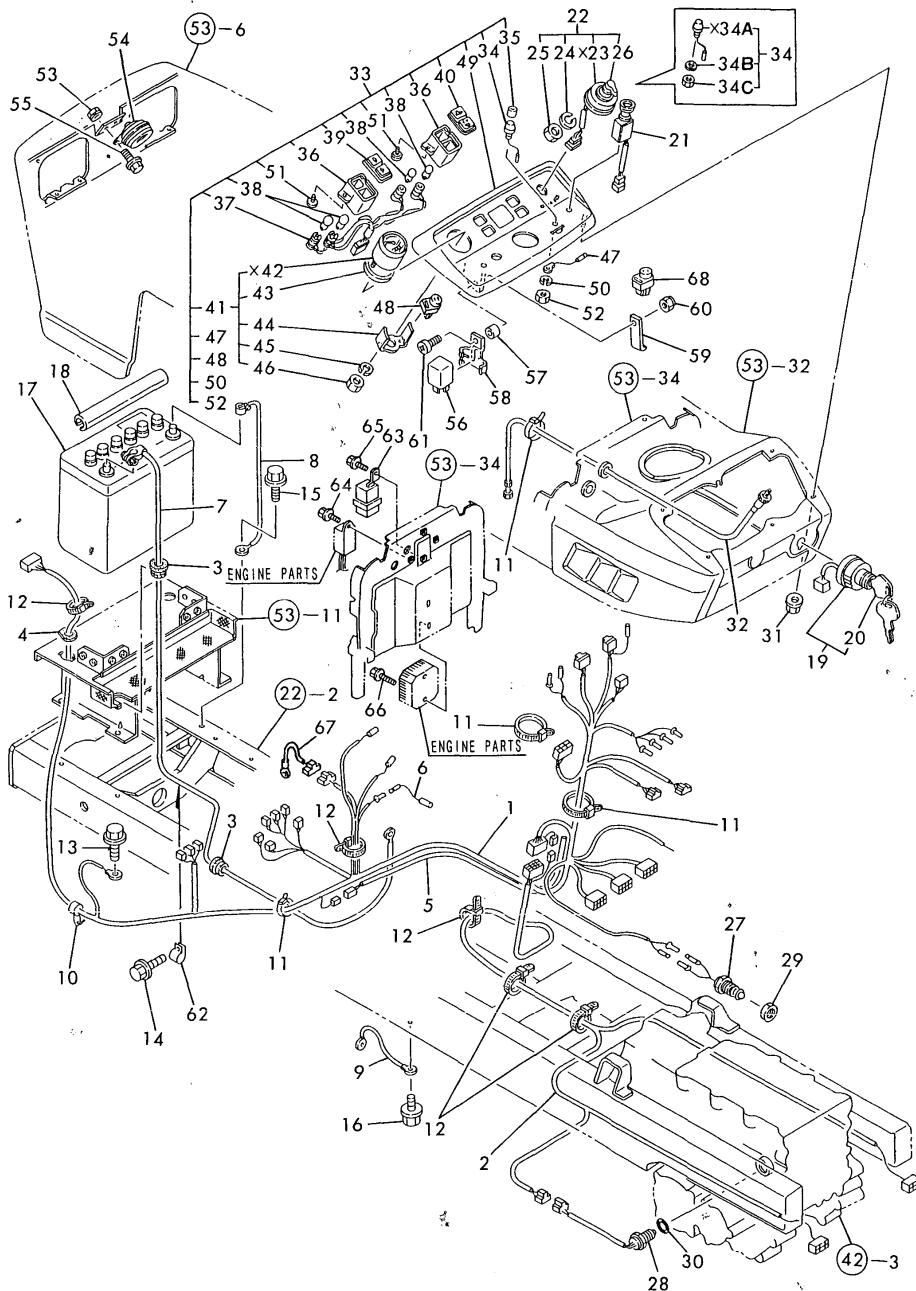


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194880-51110	HARNES (A), WIRE	1	1	1					
2	1	194405-51122	HARNES (B), WIRE	1	1	1					
3	1	194170-51210	GROMMET 25	2	2	2					
4	1	194305-51210	GROMMET 25	1	1	1					
5	1	194555-51200	HARNES, STARTER WIRE	1	1	1					
6	1	194550-51220	LINK, FUSIBLE 0.85RED	1	1	1					
7	1	194880-51410	CABLE, BATTERY	1	1	1					
8	1	194275-51420	CABLE, BATTERY EARTH	1	1	1					
9	1	194800-51430	CABLE, EARTH	1	1	1					
10	1	194250-51650	CLAMP 66	1	1	1					
11	1	194250-51660	BAND 250	4	4	4					
12	1	121750-59890	RETAINER	5	5	5					
13	1	26106-080162	BOLT M 8X 16 PLATED	1	1	1					
14	1	26106-060122	BOLT M 6X 12 PLATED	1	1	1					
15	1	26106-080162	BOLT M 8X 16 PLATED	1	1	1					
16	1	26106-100162	BOLT M10X 16 PLATED	1	1	1					
17	1	194880-51510	BATTERY	1	1	1					
18	1	194432-51550	COVER, BATTERY	1	1	1					
19	1	194880-52110	SWITCH ASSY	1	1	1					
20	2	194155-52160	KEY	1	1	1					
21	1	194420-52120	SWITCH, LIGHTING	1	1	1					
22	1	194170-52130	SWITCH, TURN SIGNAL	1	1	1					
24	2	194170-52150	WASHER, SWITCH	1	1	1					
25	2	194170-52160	RING NUT, SWITCH	1	1	1					
26	2	194170-52170	LEVER, SWITCH	1	1	1					
27	1	194440-52191	SWITCH, SAFETY START	1	1	1					
28	1	194464-52190	SWITCH, SAFETY START	1	1	1					
29	1	194240-52210	NUT M22	1	1	1					
30	1	24311-000180	O-RING 1A P-18.0	1	1	1					
31	1	194990-22120	NUT W/WASHER 5	6	6	6					
32	1	194190-56900	CABLE, HOUR-METER	1	1	1					
33	1	194880-61600	METER ASSY, COMBINATI	1	1	1					
34	2	194150-52160	SWITCH, HORN	1	1	1					
I 34B	3	22217-080000 (A=T/# 10007) (B=T/# 10014) (C=T/# 10022)	SPRING WASHER 8	1	1	1					W
I 34C	3	26756-080002 (A=T/# 10007) (B=T/# 10014) (C=T/# 10022)	LOCK NUT M 8 PLATED	1	1	1					W
35	2	194150-52170	CAP, HORN SWITCH	1	1	1					
36	2	194170-55120	BOX, PILOT	2	2	2					
37	2	194880-55130	CORD ASSY	1	1	1					
38	3	194155-55820	BULB 12V-1.7W	4	4	4					
39	2	194170-55150	LENS (A)	1	1	1					
40	2	194880-55160	LENS, PILOT	1	1	1					
41	2	194432-56100	HOUR-METER ASSY	1	1	1					
43	3	194432-56150	SHEET	1	1	1					
44	3	194432-56170	FITTING	1	1	1					
45	3	22217-040000	SPRING WASHER 4	2	2	2					
46	3	26716-040002	NUT M 4	2	2	2					
47	2	194432-56130	CORD	1	1	1					
48	2	194464-57250	RELAY, LAMP CHECK	1	1	1					
49	2	194405-61611	PANEL, DASHBOARD	1	1	1					

N:Old $\frac{Yes}{No}$ New, Q:Old $\frac{No}{Yes}$ New, R:Old $\frac{Yes}{Yes}$ New, S:Old $\frac{No}{No}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change
 ++ CONTINUE ++
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Fig.52. ELECTRIC PARTS

Fig. 52 ELECTRIC PARTS



(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

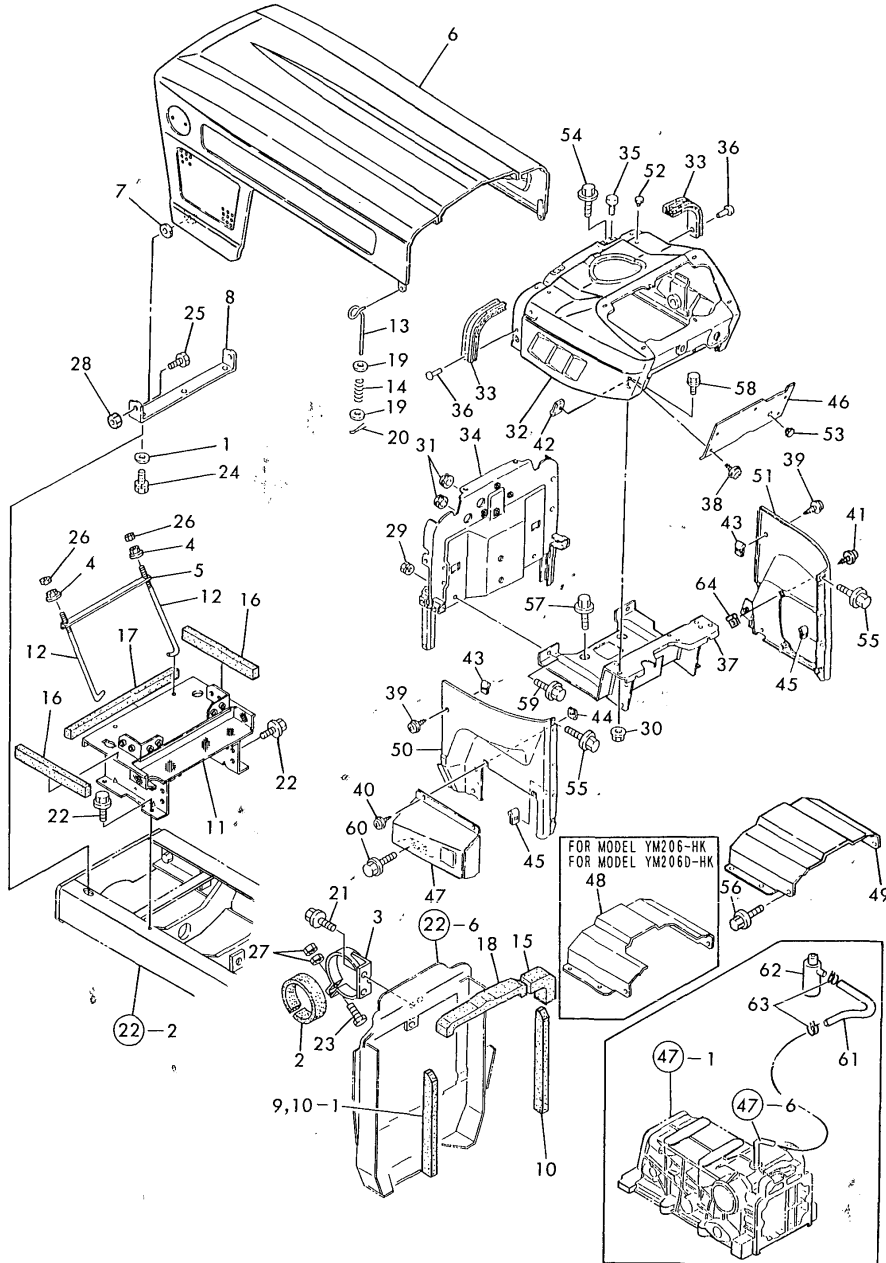
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
I	50	2 22217-080000 (A=T/# 10007) (B=T/# 10014) (C=T/# 10022)	SPRING WASHER 8	1	1	1					Z
	51	2 22857-400120	SCREW 4X12	4	4	4					
I	52	2 26716-080002 (A=T/# 10007) (B=T/# 10014) (C=T/# 10022)	NUT M 8	1	1	1					Z
	53	1 194990-22040	NUT W/WASHER 6	2	2	2					
	54	1 194340-57100	HORN ASSY	1	1	1					
	55	1 26106-060122	BOLT M 6X 12 PLATED	2	2	2					
	56	1 194405-57200	RELAY	1	1	1					
	57	1 194151-57210	SPACER	1	1	1					
	58	1 194405-57210	PLATE, LOCK	1	1	1					
	59	1 194405-57220	STAY, CHECK RELAY	1	1	1					
	60	1 26346-050002	U-NUT M 4 PLATED	1	1	1					
	61	1 26557-050162	SCREW M 5X 16	1	1	1					
	62	1 194450-48830	CLAMP	1	1	1					
	63	1 198220-52180	RELAY, STARTER	1	1	1					
	64	1 26106-060122	BOLT M 6X 12 PLATED	1	1	1					
	65	1 26106-060122	BOLT M 6X 12 PLATED	1	1	1					
	66	1 26106-060202	BOLT M 6X 20 PLATED	2	2	2					
I	67	1 198230-51240 (A=T/# 10003) (B=T/# 10008) (C=T/# 10011)	WIRE, LEAD	1	1	1					W
I	68	1 194464-57250 (A=FROM 1ST) (B=FROM 1ST) (C=FROM 1ST)	RELAY, LAMP CHECK	1	1	1					W

Fig.53. BONNET

(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

Fig. 53 BONNET



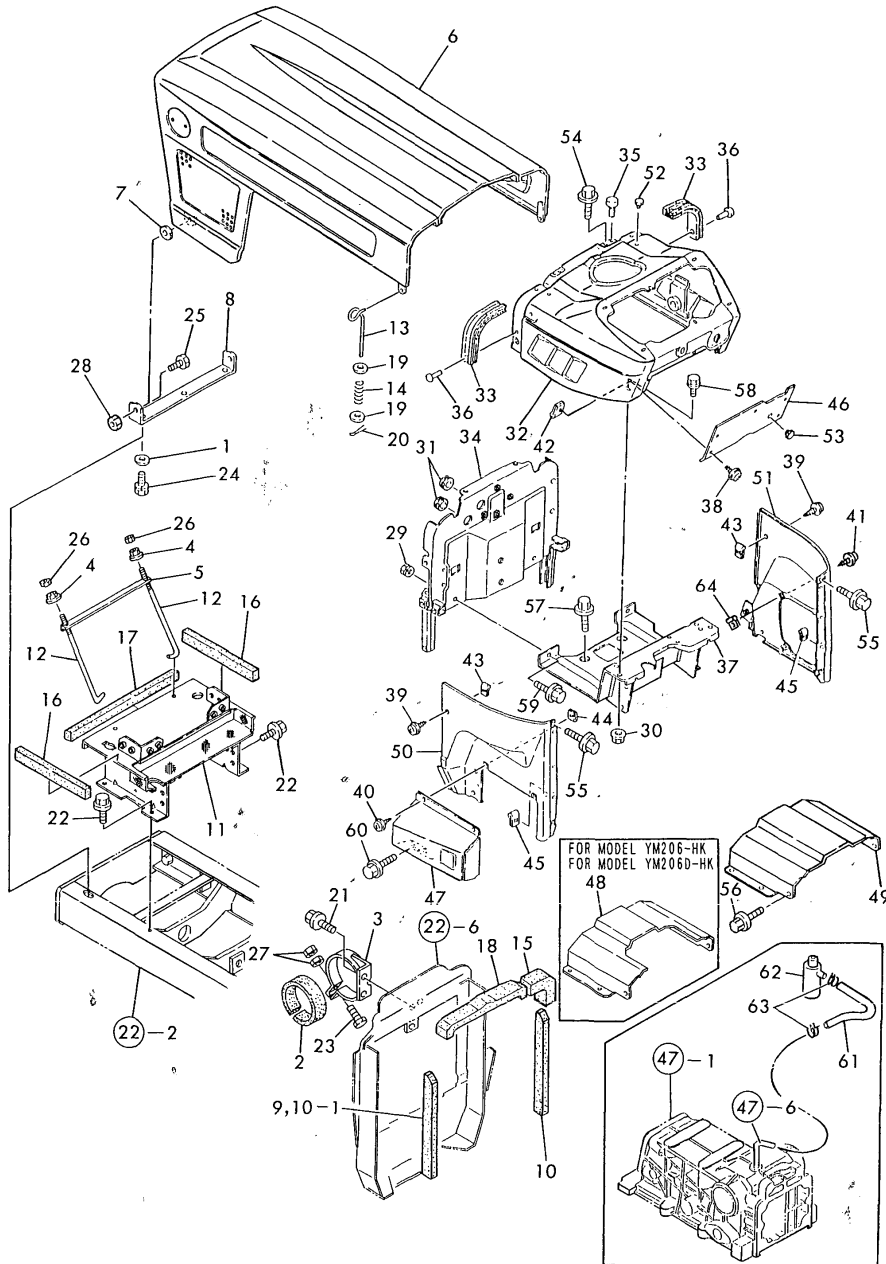
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194145-04810	WASHER 10	2	2	2					
2	1	198230-06110	SEAT, AIR CLEANER	1	1	1					
3	1	198230-06150	BRACKET, AIR CLEANER	1	1	1					
4	1	194990-22130	NUT W/WASHER 6	2	2	2					
5	1	194305-58110-U	CLAMP, BATTERY	1	1	1					
6	1	194880-61100-S	HOOD ASSY	1	1	1					
7	1	194190-61250	GASKET	2	2	2					
8	1	194305-61321-X	HINGE, HOOD	1	1	1					
I 9	1	194275-61450	PAD, (RUBBER)	1	1	1					Z
		(A=FROM 1ST) (B=FROM 1ST) (C=FROM 1ST)									
10	1	194880-61450	PAD, (RUBBER)	1	1	1					
I 10-1	1	194880-61450	PAD, (RUBBER)	2	2	2					K
		(A=FROM 1ST) (B=FROM 1ST) (C=FROM 1ST)									
11	1	194880-61700-X	COVER ASSY, DUST	1	1	1					
12	1	194440-61741	ROD, BATTERY CLAMP	2	2	2					
13	1	194440-61820	LEVER, LOCK	2	2	2					
14	1	194440-61831	SPRING, HOOD LOCK	2	2	2					
15	1	194305-61920	PAD, (RUBBER)	1	1	1					
16	1	194305-61930	PAD, (RUBBER)	2	2	2					
17	1	194432-61940	PAD, (RUBBER)	1	1	1					
18	1	194446-61940	PAD, (RUBBER)	1	1	1					
19	1	22157-060000	WASHER 6	4	4	4					
20	1	22417-200300	COTTER PIN 2.0X30	2	2	2					
21	1	26106-080122	BOLT M 8X 12 PLATED	2	2	2					
22	1	26106-080162	BOLT M 8X 16 PLATED	8	8	8					
23	1	26106-080402	BOLT M 8X 40 PLATED	1	1	1					
24	1	26106-100202	BOLT M10X 20 PLATED	2	2	2					
25	1	26116-120252	BOLT M12X 25 PLATED	2	2	2					
26	1	26716-060002	NUT M 6	2	2	2					
27	1	26716-080002	NUT M 8	2	2	2					
28	1	26716-120002	NUT M12	2	2	2					
29	1	194990-22050	NUT W/WASHER 8	2	2	2					
30	1	194990-22140	NUT W/WASHER 8	2	2	2					
31	1	194162-58830	GROMMET 20	2	2	2					
32	1	194405-61501-S	DASHBOARD ASSY	1	1	1					
33	1	194440-61550	GASKET, HOOD	2	2	2					
34	1	194880-61550	PLATE ASSY, AIR CUT	1	1	1					
35	1	194145-61560	RUBBER, CUSHION	2	2	2					
36	1	194190-61560	RIVET 5X6	4	4	4					
37	1	194305-61611-X	PANEL, DASHBOARD	1	1	1					
38	1	194420-61640	SCREW M 5X 16	5	5	5					
39	1	194420-61640	SCREW M 5X 16	4	4	4					
40	1	194420-61640	SCREW M 5X 16	2	2	2					
41	1	194420-61640	SCREW M 5X 16	4	4	4					
42	1	194145-61650	NUT M5	5	5	5					
43	1	194145-61650	NUT M5	4	4	4					
44	1	194145-61650	NUT M5	2	2	2					
45	1	194145-61650	NUT M5	6	6	6					
46	1	194305-61681-S	COVER, DASHBOARD	1	1	1					
47	1	194305-61771-S	GUARD ASSY, FOOT	1	1	1					
48	1	194305-61810-X	COVER, TRANSMISSION	1	1	1					

Fig.53. BONNET

(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

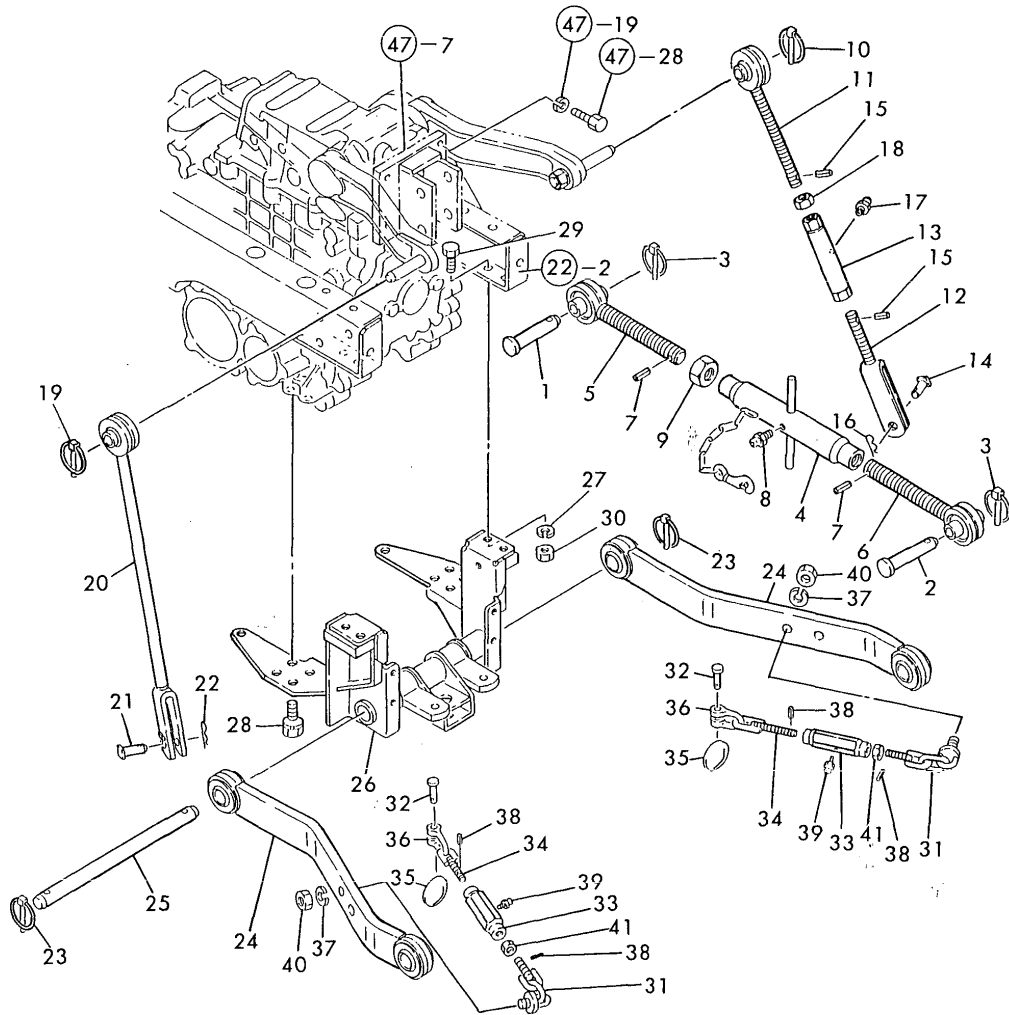
Fig. 53 BONNET



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
49	1	194405-61810-X	COVER, TRANSMISSION	1							
50	1	194305-61860-S	COVER, SIDE	1	1	1					
51	1	194305-61870-S	COVER, SIDE	1	1	1					
52	1	194324-62310	CAP 4.5, RUBBER	4	4	4					
53	1	194145-64430	GROMMET 12	1	1	1					
54	1	26106-060122	BOLT M 6X 12 PLATED	4	4	4					
55	1	26106-060122	BOLT M 6X 12 PLATED	4	4	4					
56	1	26106-080122	BOLT M 8X 12 PLATED	6	6	6					
57	1	26106-080162	BOLT M 8X 16 PLATED	4	4	4					
I 57-1	1	26106-080122	BOLT M 8X 12 PLATED	4	4	4					R
		(A=T/# 10003) (B=T/# 10008) (C=T/# 10011)									
58	1	26106-080162	BOLT M 8X 16 PLATED	2	2	2					
59	1	26106-080162	BOLT M 8X 16 PLATED	2	2	2					
60	1	26106-080162	BOLT M 8X 16 PLATED	2	2	2					
61	1	194515-62450	PIPE, AIR BREATHER	1	1	1					
62	1	194205-63550	BREATHER, AIR	1	1	1					
63	1	23080-012000	CLAMP 12	2	2	2					
I 64	1	194145-61650	NUT M5	4	4	4					W
		(A=FROM 1ST) (B=FROM 1ST) (C=FROM 1ST)									

Fig.54. THREE-POINT HITCH

Fig. 54 THREE-POINT HITCH



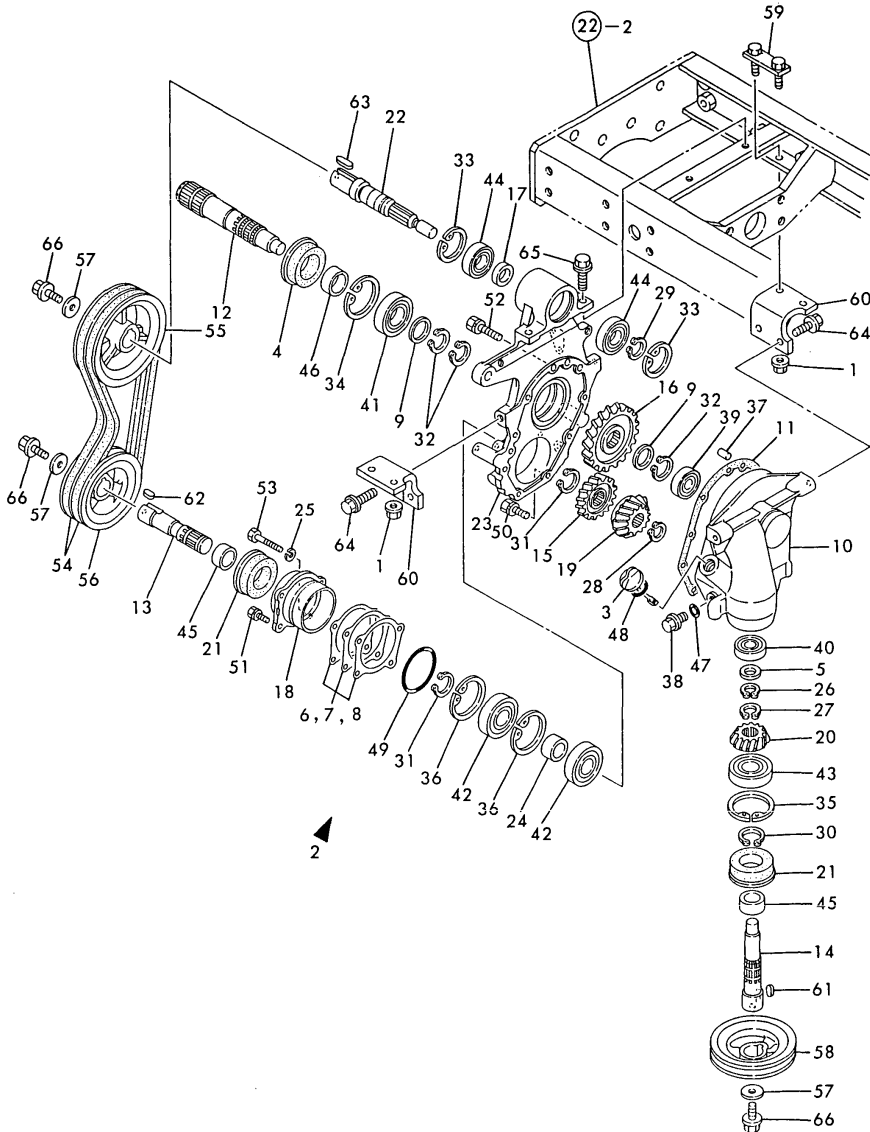
(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	195080-15060	PIN, HITCH	1	1	1					
2	1	194150-71230	PIN, TOP LINK	1	1	1					
3	1	794130-71410	PIN ASSY,BALL SOCKET	2	2	2					
4	1	194446-71500	TURNBUCKLE	1	1	1					
5	1	194446-71600-X	EYE-BOLT (R)	1	1	1					
6	1	194446-71700-X	EYE-BOLT (L)	1	1	1					
7	1	22351-040024	SPRING PIN 4X24	2	2	2					
8	1	24761-010000	NIPPLE M6F, GREASE	1	1	1					
9	1	26756-240002	LOCK NUT M24 PLATED	1	1	1					
10	1	794130-71410	PIN ASSY,BALL SOCKET	1	1	1					
11	1	194305-72200-X	EYEBOLT W/BALL	1	1	1					
12	1	194305-72220-X	YOKE, LIFT LINK	1	1	1					
13	1	194305-72240-X	TURNBUCKLE	1	1	1					
14	1	194145-72550	PIN, LIFT YOKE	1	1	1					
15	1	22351-040020	SPRING PIN 4X20	2	2	2					
16	1	22360-140000	SNAP PIN 14	1	1	1					
I 16-1	1	22372-140000	SNAP PIN 14	1	1	1					R
				(A=T/# 10003)	(B=T/# 10008)	(C=T/# 10011)					
17	1	24761-010000	NIPPLE M6F, GREASE	1	1	1					
18	1	26756-180002	LOCK NUT M18 PLATED	1	1	1					
19	1	794130-71410	PIN ASSY,BALL SOCKET	1	1	1					
20	1	194305-72300-X	LINK ASSY, LIFT	1	1	1					
21	1	194145-72550	PIN, LIFT YOKE	1	1	1					
22	1	22360-140000	SNAP PIN 14	1	1	1					
I 22-1	1	22372-140000	SNAP PIN 14	1	1	1					R
				(A=T/# 10003)	(B=T/# 10008)	(C=T/# 10011)					
23	1	794130-71410	PIN ASSY,BALL SOCKET	2	2	2					
24	1	194305-73101	LINK ASSY, LOWER	2	2	2					
25	1	194305-73150-U	PIN, LOWER LINK	1	1	1					
26	1	194305-73201-X	BRACKET, LOWER LINK	1	1	1					
27	1	22217-120000	WASHER 12,SPRING	4	4	4					
28	1	26013-120302	BOLT W/WASHER M12X30	6	6	6					
29	1	26116-120252	BOLT M12X 25 PLATED	4	4	4					
30	1	26716-120002	NUT M12	4	4	4					
31	1	194292-74800-U	CHAIN, CHECK	2	2	2					
32	1	194080-74631	PIN (SA10), SHACKLE	2	2	2					
33	1	194286-74680-U	TURNBUCKLE, CHAIN	2	2	2					
34	1	194286-74720-U	EYE BOLT	2	2	2					
I 35	1	194145-75250	RING	2	2	2					
36	1	194080-74621-U	BODY (SA10), SHACKLE	2	2	2					
37	1	22217-140000	SPRING WASHER 14	2	2	2					
38	1	22351-040014	SPRING PIN 4X14	4	4	4					
39	1	24761-010000	NIPPLE M6F, GREASE	2	2	2					
40	1	26716-140002	NUT M14	2	2	2					
41	1	26756-140002	LOCK NUT M14 PLATED	2	2	2					

Fig.55. FRONT P.T.O.

Fig. 55 FRONT P.T.O.



Remarks
 (1) USE THE PROPER PART BY CAREFULLY CHOOSING.

(A)=YM200-HK
 (B)=YM206-HK
 (C)=YM206D-HK

(D)=
 (E)=
 (F)=

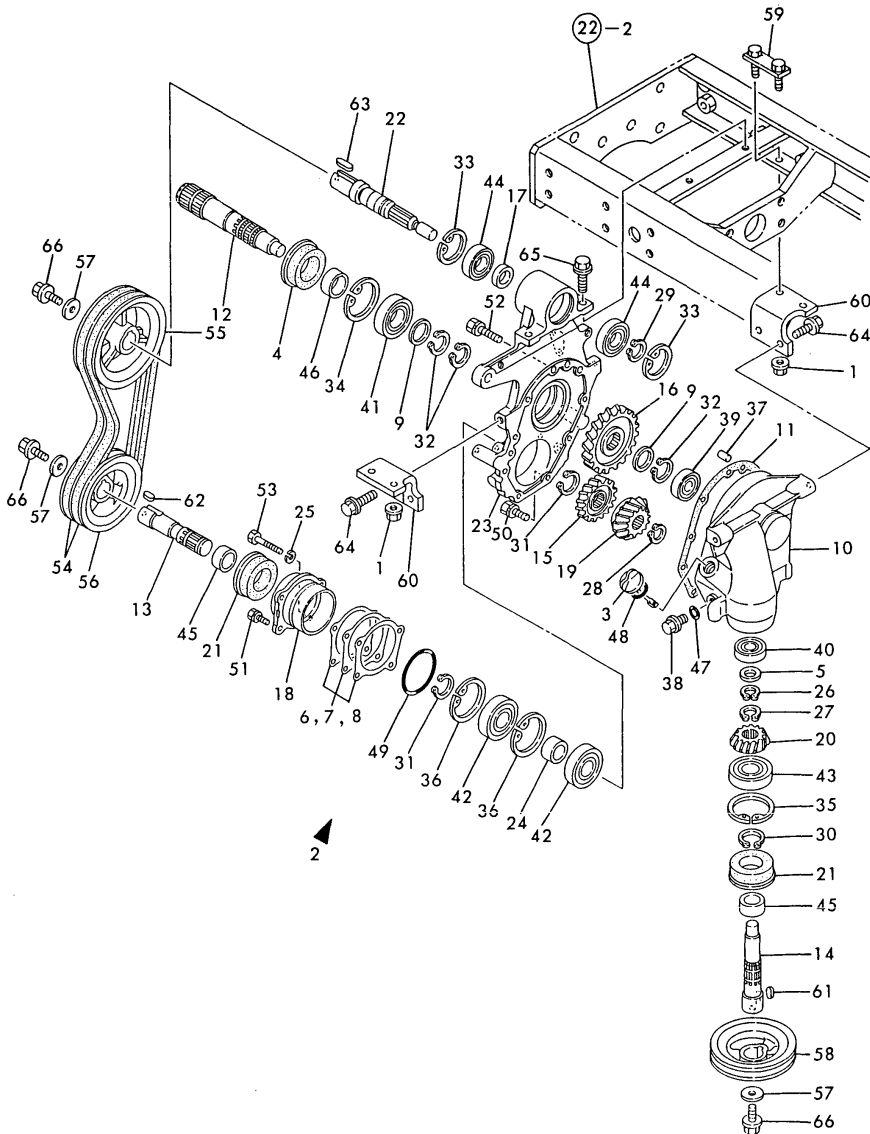
REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194990-22150	NUT W/WASHER 10	4	4	4					
2	1	194880-83010-X	CASE ASSY, FRONT PTO	1	1	1					
3	2	194311-13630	PLUG 20	1	1	1					
4	2	1C6320-24370	SEAL TCFY 35 62 12.3	1	1	1					
5	2	194312-25270	SPACER 20X30X1.6	1	1	1					
6	2	194190-25270	SHIM T=0.2	2	2	2					1
7	2	194190-25280	SHIM T=0.3	2	2	2					1
8	2	194190-25290	SHIM T=0.5	2	2	2					1
9	2	194312-25470	SPACER 30X40X2	2	2	2					
10	2	194405-83112	HOUSING, GEAR	1	1	1					
11	2	194405-83132	GASKET, (NON-ASB.)	1	1	1					
12	2	194405-83142	SHAFT, FRONT P.T.O	1	1	1					
13	2	194115-83150	SHAFT, DRIVE	1	1	1					
14	2	194405-83161	SHAFT, DRIVE	1	1	1					
15	2	194405-83171	PINION, DRIVE	1	1	1					
16	2	194405-83180	GEAR, DRIVE	1	1	1					
17	2	194115-83190	COLLAR 27.6X34X21.5	1	1	1					
18	2	194405-83191	RETAINER	1	1	1					
19	2	194405-83213	GEAR, BEVEL DRIVEN	1	1	1					
20	2	194405-83224	GEAR, BEVEL DRIVEN	1	1	1					
21	2	194405-83281	SEAL TCFY306214, OIL	2	2	2					
22	2	194880-83280	SHAFT, MAIN DRIVE	1	1	1					
23	2	194880-83310	COVER, HOUSING	1	1	1					
24	2	194405-83710	COLLAR 27.6X34X15	1	1	1					
25	2	22217-080000	SPRING WASHER 8	1	1	1					
26	2	22242-000200	CIRCLIP 20	1	1	1					
27	2	22242-000240	CIRCLIP 24	1	1	1					
28	2	22242-000240	CIRCLIP 24	1	1	1					
29	2	22242-000250	CIRCLIP 25S	1	1	1					
30	2	22242-000290	CIRCLIP 29	1	1	1					
31	2	22242-000290	CIRCLIP 29	2	2	2					
32	2	22242-000290	CIRCLIP 29	3	3	3					
33	2	22252-000520	CIRCLIP 52	2	2	2					
34	2	22252-000620	CIRCLIP 62(H)	1	1	1					
35	2	22252-000620	CIRCLIP 62(H)	1	1	1					
36	2	22252-000620	CIRCLIP 62(H)	2	2	2					
37	2	22312-080180	PARALLEL PIN 8X16	2	2	2					
38	2	23491-140002	PLUG 14	1	1	1					
39	2	24101-062044	BALL BEARING	1	1	1					
40	2	24101-062044	BALL BEARING	1	1	1					
41	2	24101-062064	BALL BEARING	1	1	1					
42	2	24101-063054	BEARING #6305	2	2	2					
43	2	24101-063054	BEARING #6305	1	1	1					
44	2	24104-062054	BALL BEARING	2	2	2					
45	2	24163-250160	COLLAR 25X30X16	2	2	2					
46	2	24163-305170	COLLAR 30X35X17	1	1	1					
47	2	24311-000160	O-RING 1A P-16.0	1	1	1					
48	2	24311-000220	O-RING 1A P-22.0	1	1	1					
49	2	24321-000700	O-RING 1A G70	1	1	1					
50	2	26013-080202	BOLT W/WASHER M8X20	7	7	7					
51	2	26013-080202	BOLT W/WASHER M8X20	3	3	3					

Fig.55. FRONT P.T.O.

Fig. 55 FRONT P.T.O.

(A)=YM200-HK
(B)=YM206-HK
(C)=YM206D-HK

(D)=
(E)=
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
52	2	26013-080452	BOLT M 8X 45	1	1	1					
53	2	26116-080552	BOLT M 8X 55 PLATED	1	1	1					
54	1	194405-83231	V-BELT	2	2	2					
55	1	194115-83250	PULLEY D150.5 2GV	1	1	1					
56	1	194115-83260	PULLEY D130 2GV	1	1	1					
57	1	194800-83260	WASHER 11X37X4.5	3	3	3					
58	1	194405-83290	PULLEY D130	1	1	1					
59	1	194115-83311	U-BOLT M10	2	2	2					
60	1	194880-83330	STAY, FRONT PTO CASE	2	2	2					
61	1	22512-070200	KEY 7X 20	1	1	1					
62	1	22512-070260	KEY 7X 26	1	1	1					
63	1	22512-070380	KEY 7X 38	1	1	1					
64	1	26106-100252	BOLT M10X 25 PLATED	4	4	4					
65	1	26106-100252	BOLT M10X 25 PLATED	2	2	2					
66	1	26106-100252	BOLT M10X 25 PLATED	3	3	3					

Remarks
(1) USE THE PROPER PART BY CAREFULLY CHOOSING.

Part Number Index

All parts are stipulated in the order of part numbers.

(Depending on the area in which the part is used.)

This index will display the location of the part according to each part number.

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101304-59020	13	2
102100-67080	14	87
102103-55520	13	29
103854-39140	13	1
104200-55321	13	23
104200-55330	13	24
104200-55750	13	26
104200-59170	13	6
104211-11180	4	14
104211-11370	4	18
105110-59560	13	5
110250-53410	47	58
110250-53430	47	59
110250-55610	13	28
114250-53080	12	5
114250-53120	12	9
114250-53130	12	10
114250-53140	12	11
114250-53210	12	12
114250-53400	12	13
114650-22300	8	23
119000-77230	17	9
119000-77711	17	19
119225-07910	4	63
119256-44760	10	31
119259-44570	10	40
119259-77200	17	1
119259-77210	17	6
119259-77220	17	10
119259-77230	17	14
119259-77240	17	8
119259-77250	17	12
119260-07900	4	63 -1
119260-34810	9	14
119620-02020	1	13
119625-11870	4	32
	18	6
119625-11880	4	33
	18	7
119625-11900	4	34
119629-49080	10	49
119629-59910	13	35
119807-53000	12	2
119810-01200	1	22
119810-01780	3	7
119810-02870	1	24
119810-02940	1	27
119810-11100	4	11
119810-11110	4	12

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119810-11120	4	13
119810-11240	4	21
119810-12100	5	1
119810-12111	5	2
	18	10
119810-13110	6	2
	18	11
119810-14011	7	2
119810-14400	7	7
119810-14580	7	1
119810-23200	8	28
119810-23600	8	29
119810-23610	8	31
119810-23910	8	33
119810-32000	9	1
119810-39200	9	36
119810-42001	10	1
119810-51040	11	5
119810-55340	13	22
119810-55700	13	30
119812-01330	1	23
	18	2
119812-22080	8	17
119820-34811	9	15
119820-59811	12	24
119820-59820	12	28
119820-59830	12	32
119831-42290	10	15
119840-12210	5	7 -1
119840-59560	13	9
119840-59570	13	10
119859-01600	3	2
119859-01790	3	9
119859-12210	5	9
119859-12220	5	10
119859-12230	5	11
119859-12290	5	8
119859-12500	5	13
119859-12510	5	14
119859-13100	6	1
119859-13500	6	6
119859-21590	8	13
119859-44500	10	39
119859-44540	10	40 A
119859-49010	10	44
119859-49020	10	45
119859-55600	13	21
119859-66900	15	1
119860-01640	3	5
119860-03760	4	46

PARTS No.	Fig.	Ref.No.
119860-59020	13	3
119865-11200	4	20
119865-11310	4	55
	18	8
119865-11350	4	38
119865-21600	8	16
119865-35300	9	24
119865-52100	11	91
119865-77330	17	17
119867-21650	8	8
119867-35090	9	19
119867-66910	14	89
	15	2
121250-03783	4	47
121250-44590	10	40 B
121250-44901	10	17
121250-55600	13	34 A
121250-59550	13	8
121254-55510	13	27
121267-49500	10	51
121420-12561	5	16
121422-12580	5	17
121450-01220	22	1
121450-01560	2	5
121450-01570	17	15
121450-42450	10	19
121450-44531	10	25
121468-44510	10	23
121468-44540	10	26
121470-44581	10	28
121505-12210	5	7
121550-49111	10	38
121579-44580	10	41
121750-59890	52	12
121850-11860	4	6
121850-21680	8	10
121850-51960	2	14
	18	4
122117-51560	11	48
122710-51090	11	8
124060-11800	4	61
124066-59100	13	7
124160-01751	2	7
	4	43
124160-01910	1	4
124160-11340	4	16
	18	5
124160-11360	4	58
124160-21501	8	12
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194440-22441	29	50
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194440-61741	53	12
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